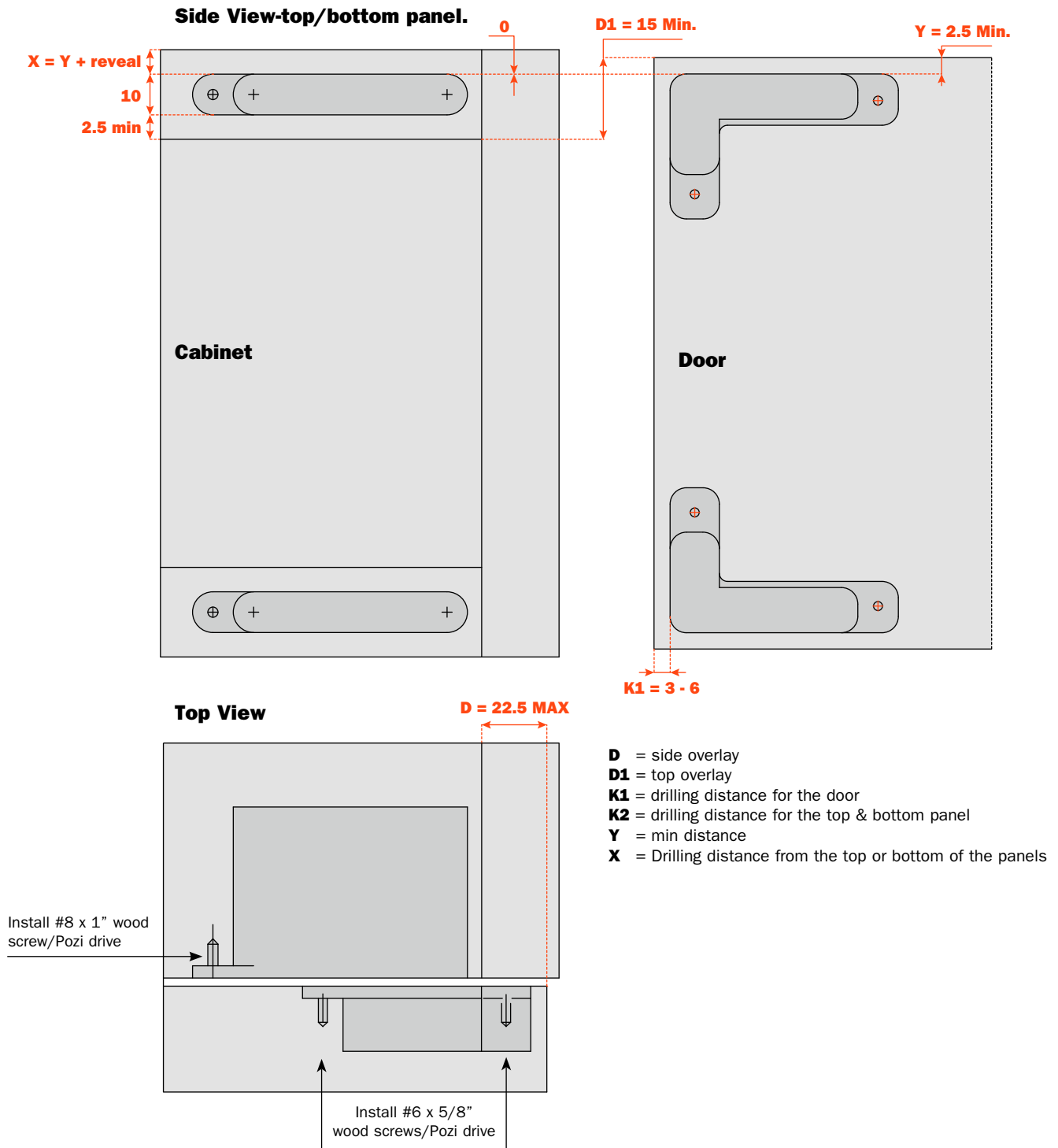
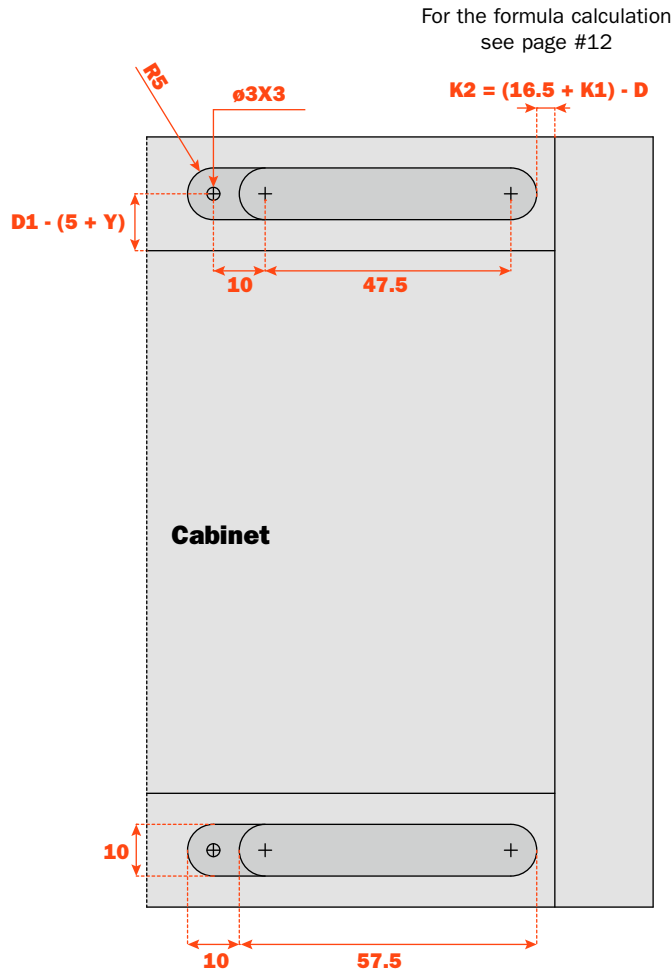


Overlay specifications

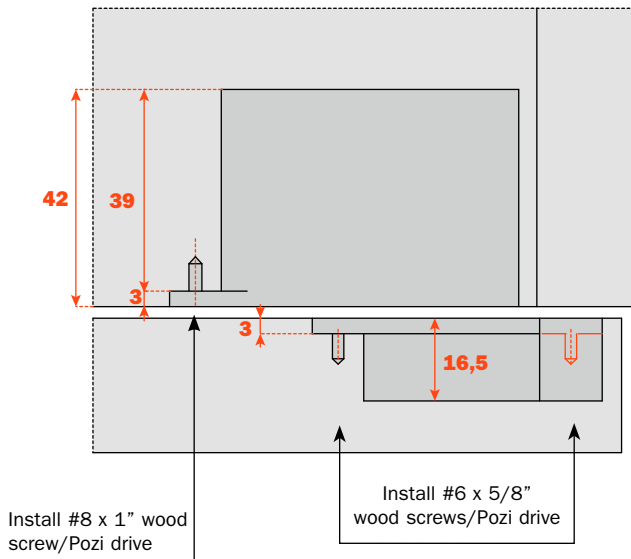
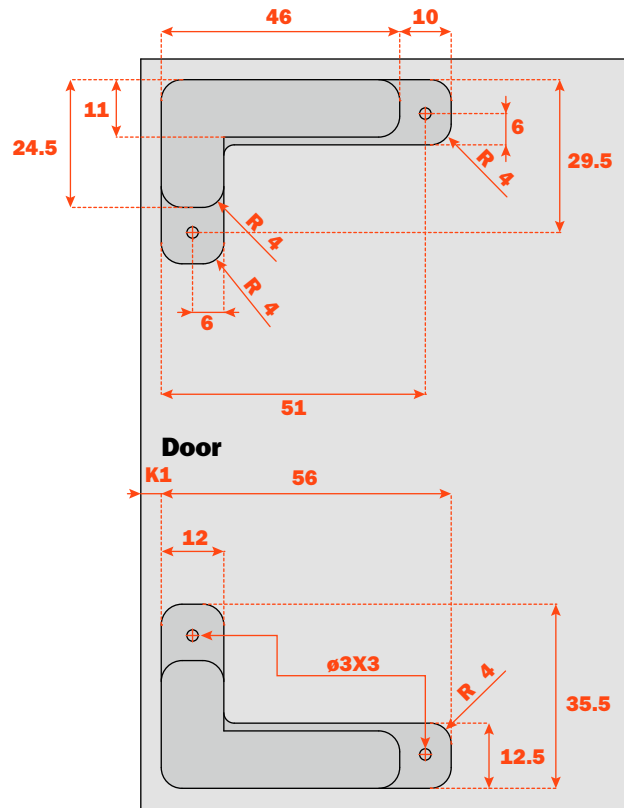


Drilling specifications

Top and bottom panel.



Door drilling.

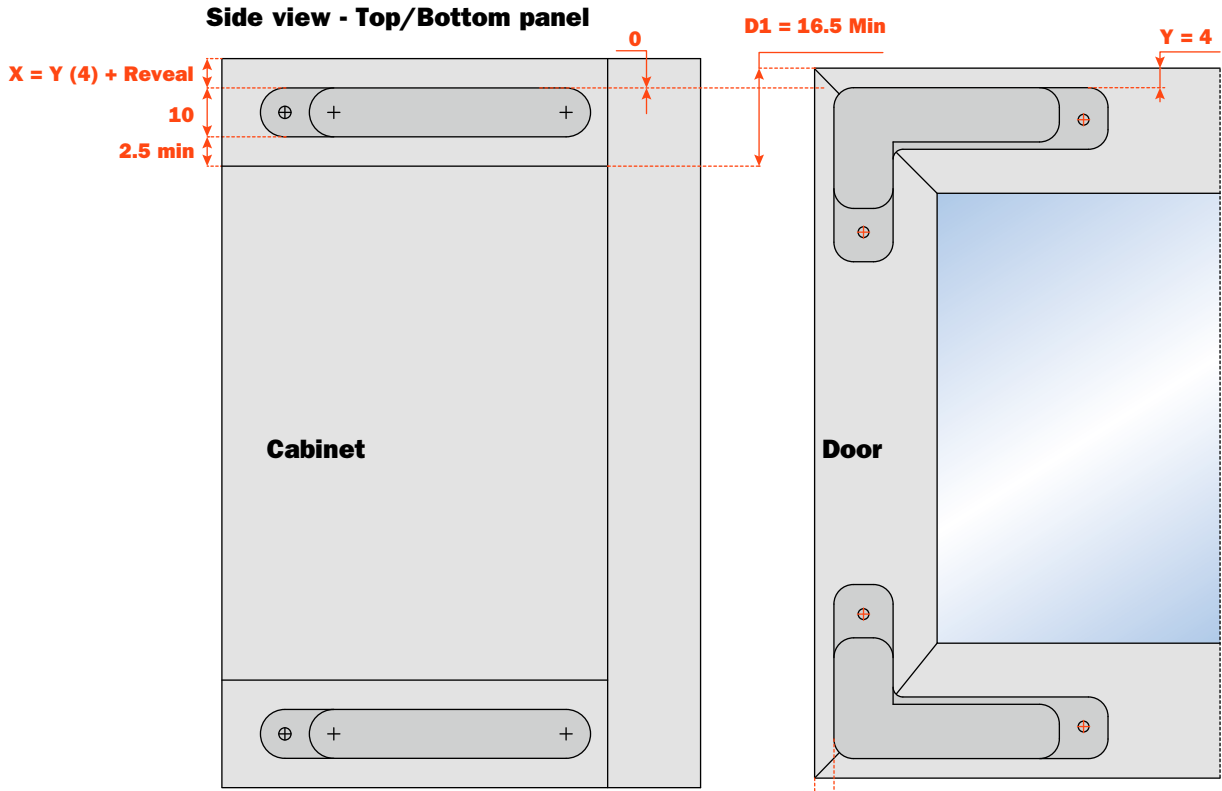


- D** = side overlay
- D1** = top overlay
- K1** = drilling distance for the door
- K2** = drilling distance for the top & bottom panel
- Y** = min distance
- X** = Drilling distance from the top or bottom of the panels

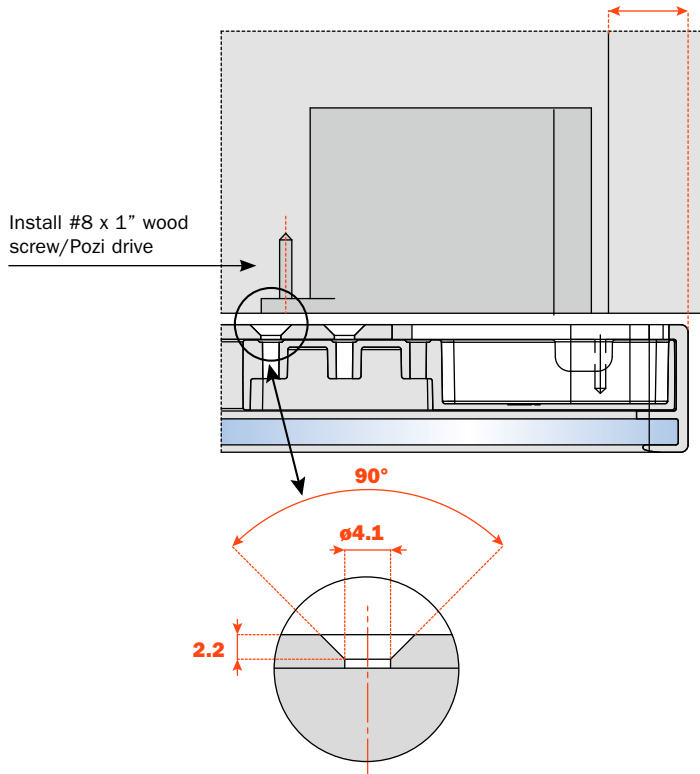
Note: Pre-drill holes with $\varnothing 2\text{mm}$ drill bit.

Overlay specifications

Specs for the frame DEL6LP300_ and use of the corner connectors DEL6BSFV02.



Top view $D = 20.5 \text{ Max}$

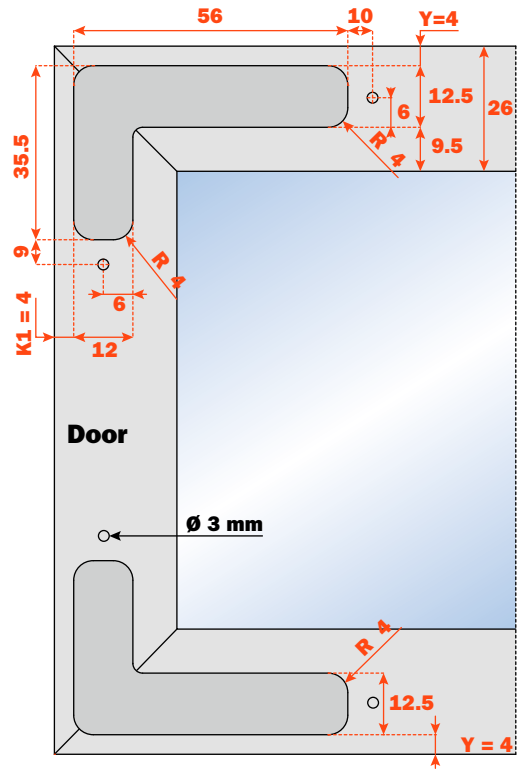
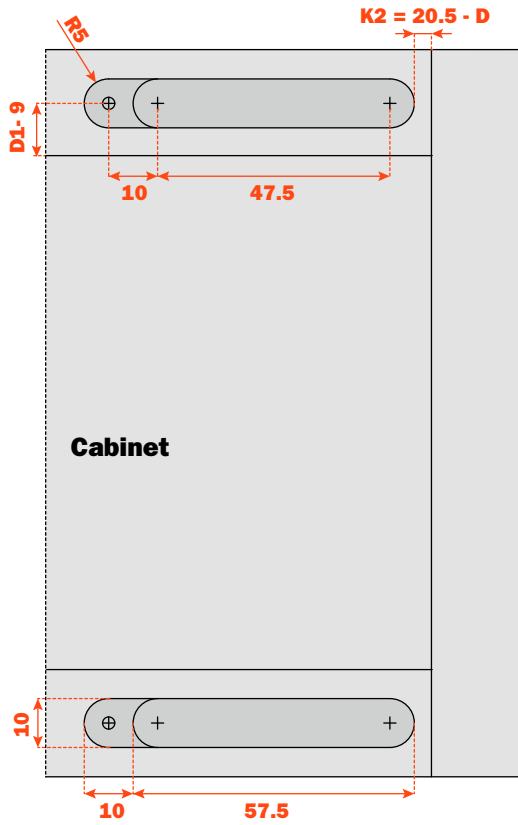


- D** = side overlay
- D1** = top overlay
- K1** = drilling distance for the door
- K2** = drilling distance for the top & bottom panel
- Y** = min distance
- X** = Drilling distance from the top or bottom of the panels

Drilling specifications

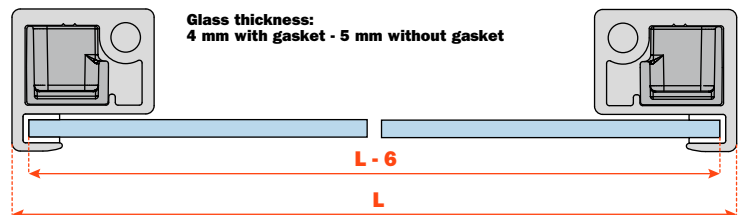
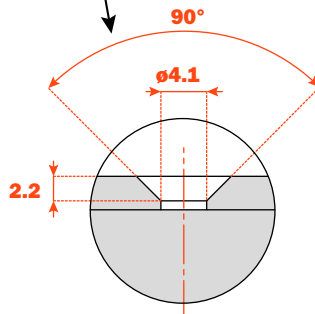
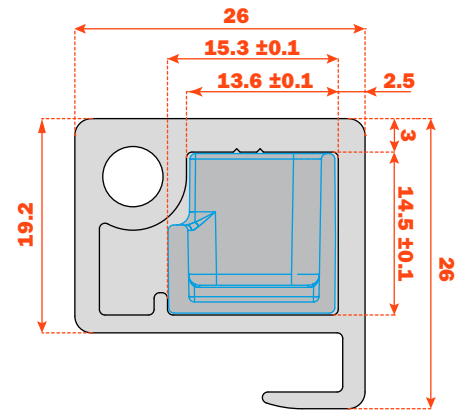
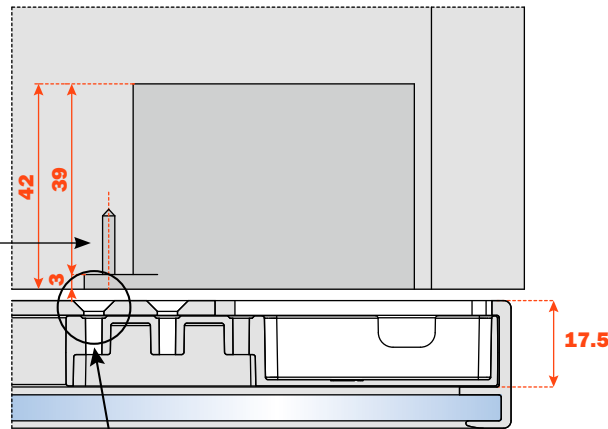
Top and bottom panel.

Milling for aluminum frame doors.



Install #8 x 1" wood screw/Pozi drive

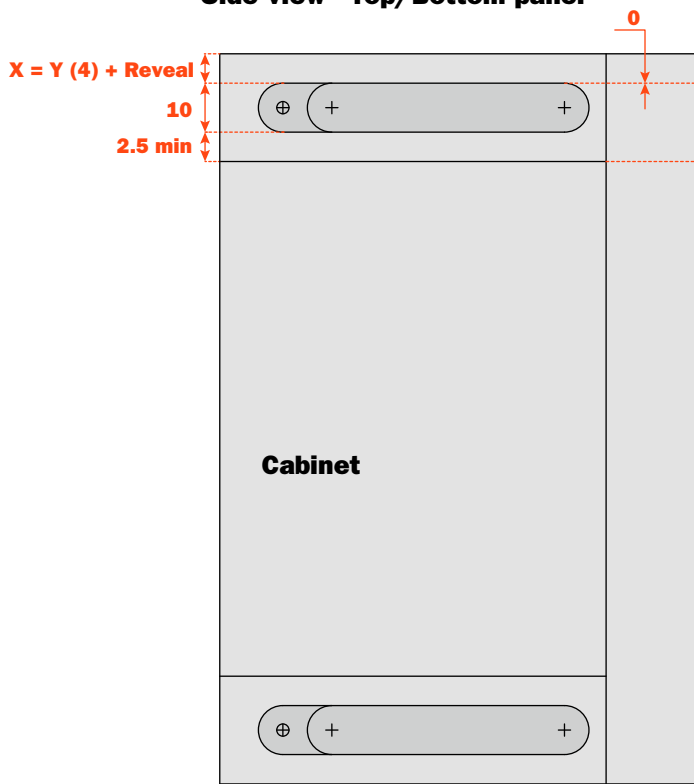
Note: Pre-drill holes with $\varnothing 2 \text{ mm}$ drill bit.



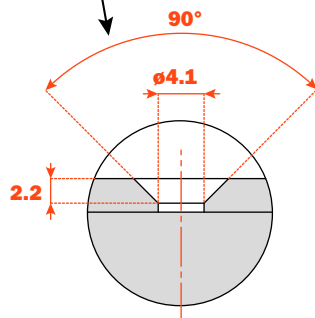
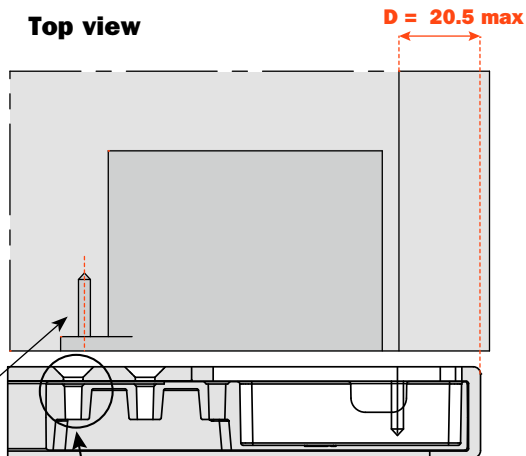
Overlay specifications

Specs for the frame DEL9LP300_ and use of the corner connectors DEL6BSFV02.

Side view - Top/Bottom panel



Top view

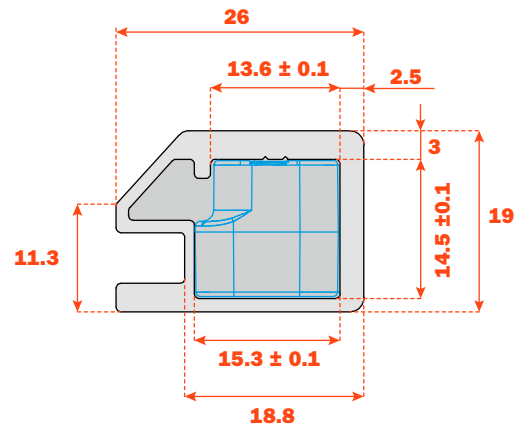
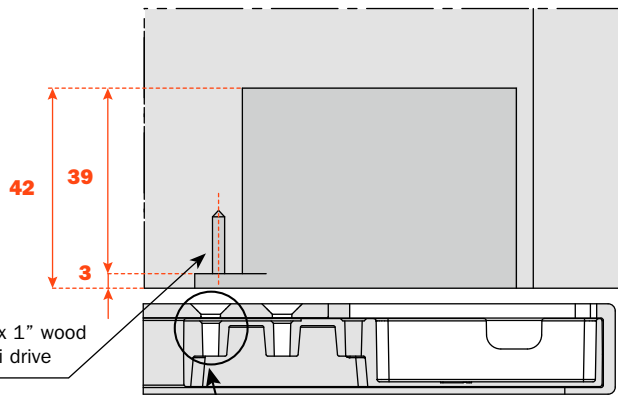
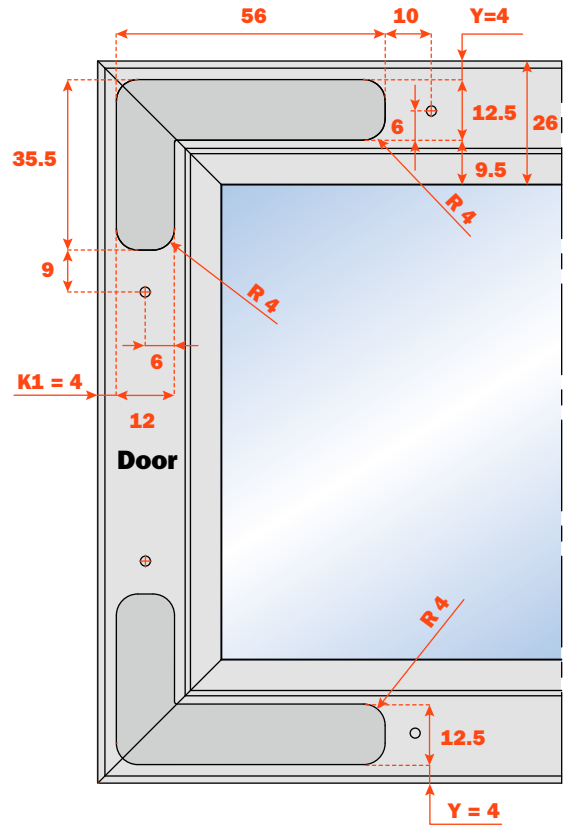
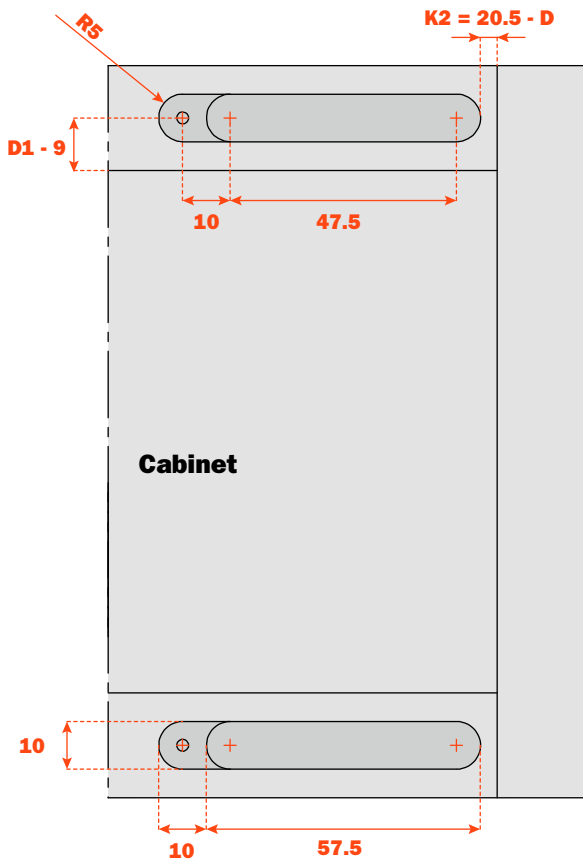


- D** = side overlay
- D1** = top overlay
- K1** = drilling distance for the door
- K2** = drilling distance for the top & bottom panel
- Y** = min distance
- X** = Drilling distance from the top or bottom of the panels

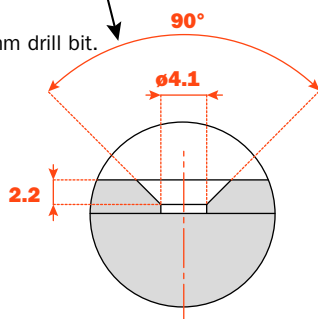
Drilling specifications

Top and bottom panel.

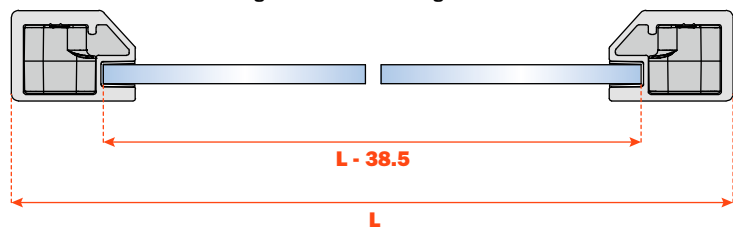
Milling for aluminum frame doors.



Note:
Pre-drill holes with $\varnothing 2\text{mm}$ drill bit.



Glass thickness:
4 mm with gasket - 5 mm without gasket



K1 = Drilling distance for door	3	3.5	4*	4.5	5	5.5	6
K2 = top/bottom drilling distance							
0	19.5	20	20.5	21	21.5	22	22.5
0.5	19	19.5	20	20.5	21	21.5	22
1	18.5	19	19.5	20	20.5	21	21.5
1.5	18	18.5	19	19.5	20	20.5	21
2	17.5	18	18.5	19	19.5	20	20.5
2.5	17	17.5	18	18.5	19	19.5	20
3	16.5	17	17.5	18	18.5	19	19.5
3.5	16	16.5	17	17.5	18	18.5	19
4	15.5	16	16.5	17	17.5	18	18.5
4.5	15	15.5	16	16.5	17	17.5	18
5	14.5	15	15.5	16	16.5	17	17.5
5.5	14	14.5	15	15.5	16	16.5	17
6	13.5	14	14.5	15	15.5	16	16.5
6.5	13	13.5	14	14.5	15	15.5	16
7	12.5	13	13.5	14	14.5	15	15.5
7.5	12	12.5	13	13.5	14	14.5	15
8	11.5	12	12.5	13	13.5	14	14.5
8.5	11	11.5	12	12.5	13	13.5	14
9	10.5	11	11.5	12	12.5	13	13.5
	OVERLAY						

See page #4 for minimum reveal/space needed to open the door.

* 4mm drilling distance on aluminum frame doors. Max overlay is 20.5mm overlay with a K2 of 0mm.

Wood Doors:

1. Select the overlay desired in the white section of the chart.
2. Follow the column to the top (K1) and then follow the row to the left (K2) to determine drilling distance for the door and the top & bottom panel.

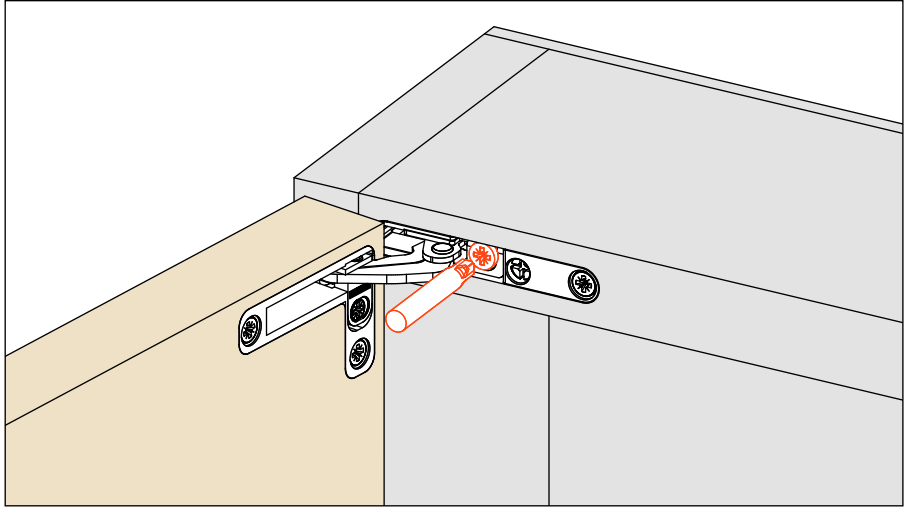
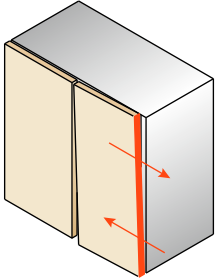
NOTE: It is recommended to choose the overlay that allows the largest drilling distance for the door and panels.
 Example: 17.5mm overlay, drill door at K1 of 6mm and K2 at 5mm.

Aluminum Doors:

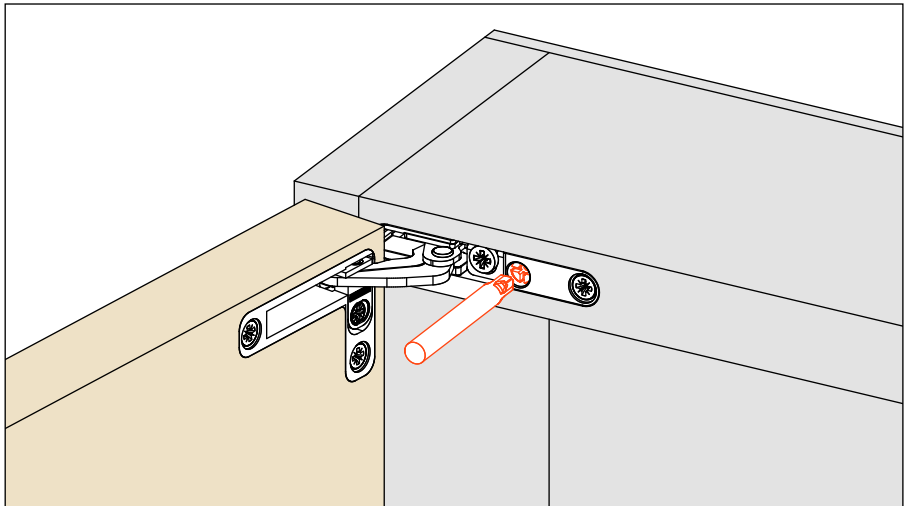
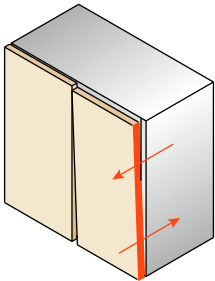
1. Select the overlay desired in the white section of the chart using the K1 column of 4mm.
2. Follow the column to the top (K1) and then follow the row to the left (K2) to determine drilling distance for the door and the top & bottom panel.

Example: 17.5mm overlay, drill door at K1 of 4mm and K2 at 3mm.

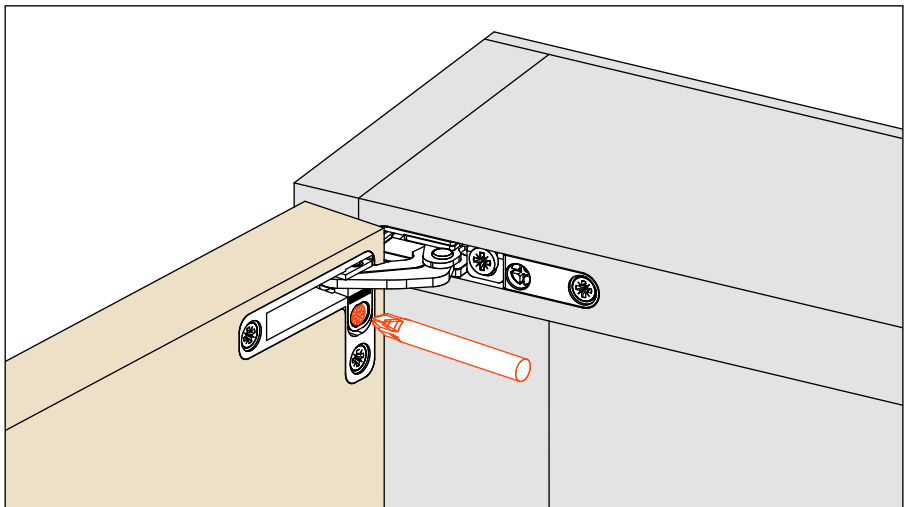
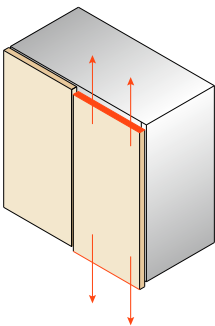
Side adjustment range +2 to -2



Depth adjustment range +2 to -0.5



Height adjustment range +1.5 to -1.5



Note: Always use a #2 Pozzi screw driver for adjustments.