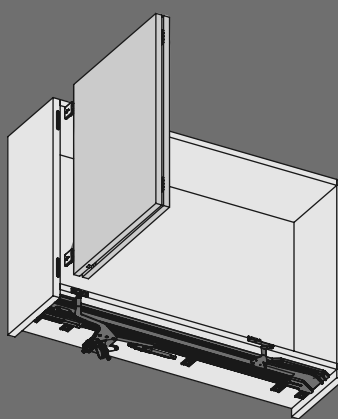
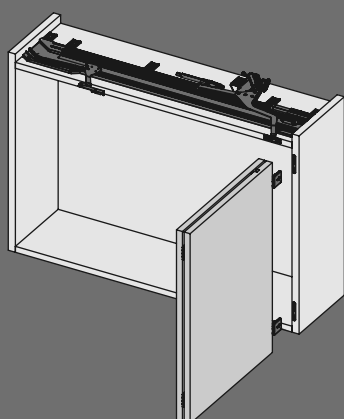




Folder 90

Top - Direita • BASE - Esquerda

SALICE



PORTUGUÊS

Porta com abertura a 94° - Sequência de montagem

Avisos

Destinado a uso profissional.

Leia com atenção as instruções de montagem antes da instalação e entregue esta ficha de segurança ao utilizador final do móvel.

Verifique se a capacidade de carga do móvel é adequada ao tipo de ferramenta que pretende instalar. A estrutura do móvel deve ser rígida e estável o suficiente, para evitar cedimento ou quebra durante a montagem e utilização.

Durante as operações de montagem, utilizar equipamentos de proteção individual adequados.

É proibido intervir em mecanismos se não adequadamente treinado e informado.

Atenção, movimento com energia acumulada de mola, possibilidade de movimentação repentina e descontrolada.

Em caso de dúvidas ou necessidades durante a instalação, contatar a assistência.

Folder 90 • Porta dupla batente • Abertura 94°

Sistema de abertura sanfonada

- Abertura máxima 94°
- Movimento de abertura e de fechamento automático e gerenciado por amortecedores a óleo siliconado para máxima fluidez e silêncio
- Fixação lateral das portas através de dobradiças externas SILENTIA+ ou através de dobradiças embutidas CONECTA 94°

Versão SILENTIA+ Série 200 94°

- Possibilidade de montagem do perfil guia sob a base ou sobre o chapéu do móvel para colunas, guarda-roupas, balcões e armários suspensos
- Possibilidade de regulação da velocidade de fechamento das portas
- Regulação das portas nas três direções

Informações técnicas

- Espessura da porta de madeira com dobradiças SILENTIA+ Série 200 94°: de 19 mm a 25 mm (K=4, K=5)
- Largura de cada porta de madeira: de 350 mm a 600 mm

Altura da porta:

- Mínima 600 mm
- Máxima 3000 mm

- Fórmula para a altura mínima da porta

$$HA \text{ Mín.} = (4 \times TL) / 3$$

Exemplo:

$$TL = 600$$

$$HA \text{ Mín.} = 800$$

$$(4 \times 600) / 3 = 800$$

- Profundidade do móvel ≥ 350 mm
- Espessura da lateral com dobradiças SILENTIA+ ≥ 16 mm

HA = Altura da porta

TL = Largura da porta

Versão CONECTA 94°

- Possibilidade de montagem do perfil guia sob a base ou sobre o chapéu do móvel para colunas, guarda-roupas, balcões e armários suspensos
- Possibilidade de regulação da velocidade de fechamento das portas
- Regulação das portas nas três direções

Informações técnicas

- Espessura da porta de madeira com dobradiças CONECTA 94°: 25 mm
- Largura de cada porta de madeira: de 350 mm a 600 mm
- Espessura da porta de madeira com perfil em alumínio: de 350 mm a 600 mm

Altura da porta:

- Mínima 600 mm
- Máxima 3000 mm

- Fórmula para a altura mínima da porta

$$HA \text{ Mín.} = (4 \times TL) / 3$$

Exemplo:

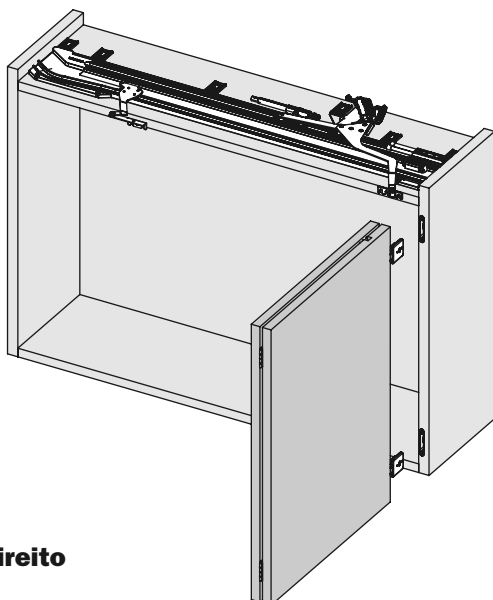
$$TL = 600$$

$$HA \text{ Mín.} = 800$$

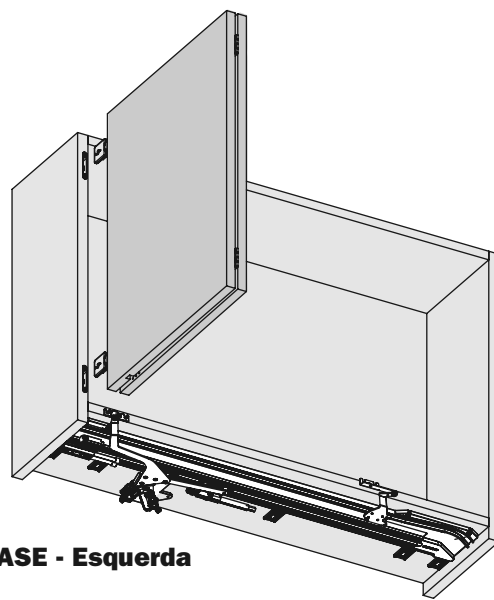
$$(4 \times 600) / 3 = 800$$

- Profundidade do móvel ≥ 330 mm
- Espessura da lateral com dobradiças embutida CONECTA 94° DQG3B ≥ 19 mm
- Espessura da lateral com dobradiças embutida CONECTA 94° DQG5B ≥ 16 mm

O mesmo sistema pode ser instalado na parte superior de móveis com portas que abrem para a direita, ou na parte inferior de móveis com portas que abrem para a esquerda.

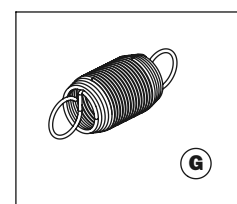
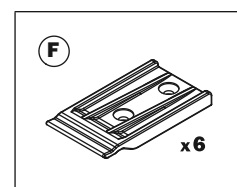
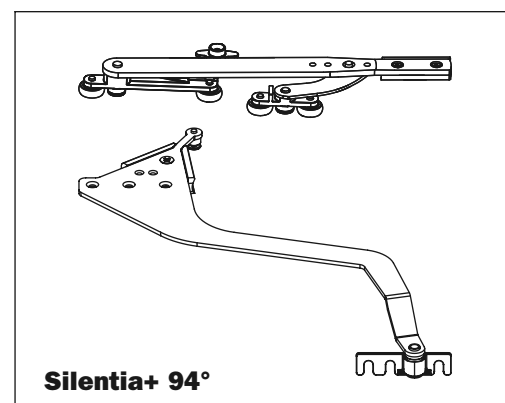
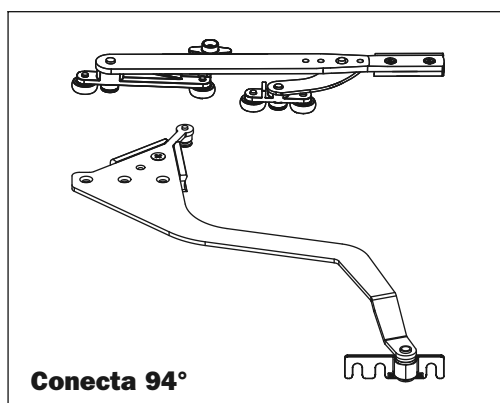
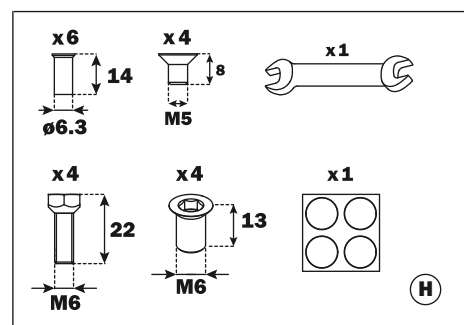
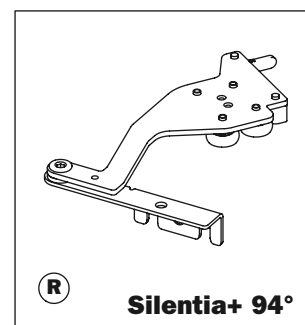
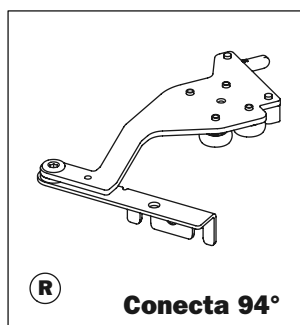
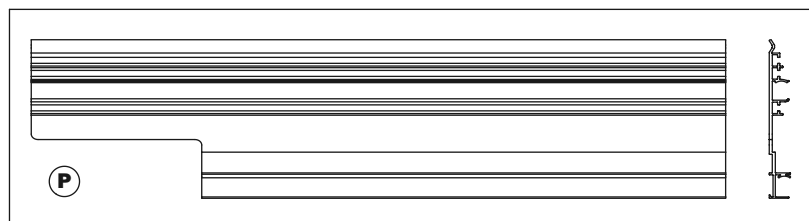
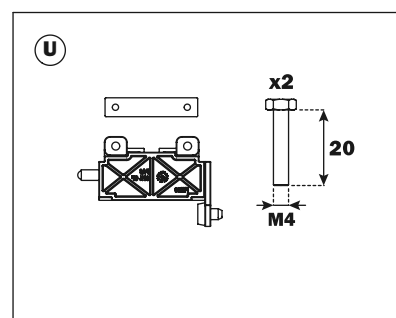
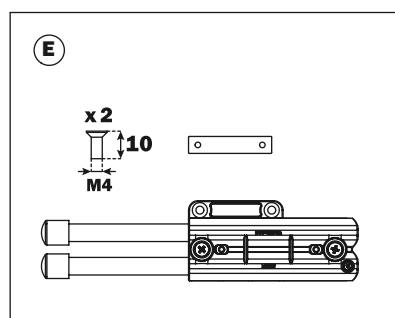
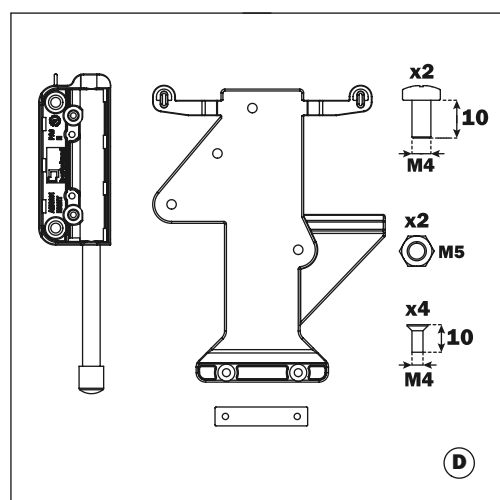
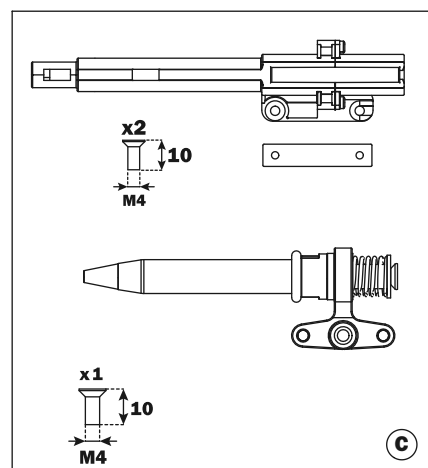
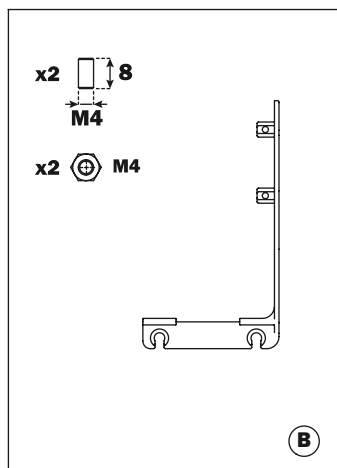
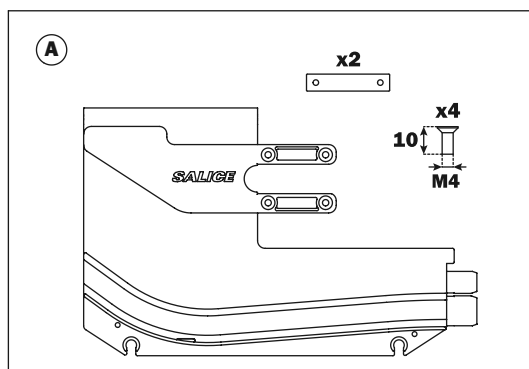


TOP - Direito



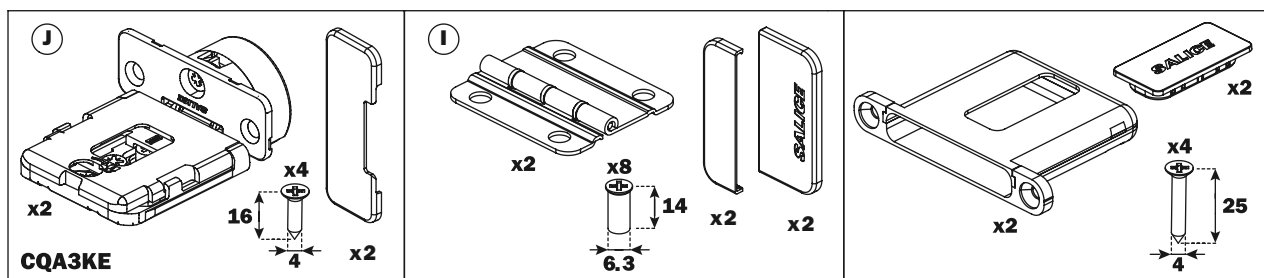
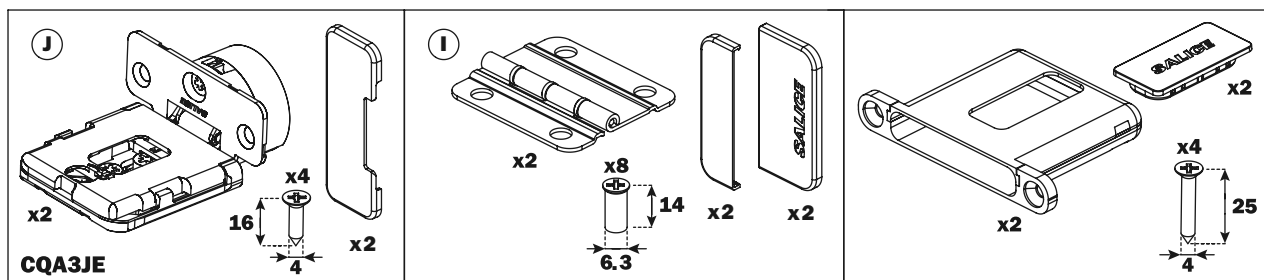
BASE - Esquerda

Elementos presentes na embalagem do kit do MECANISMO

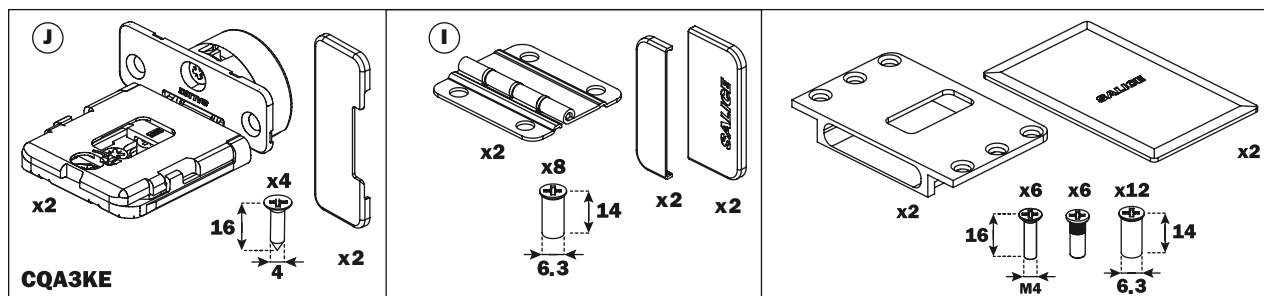
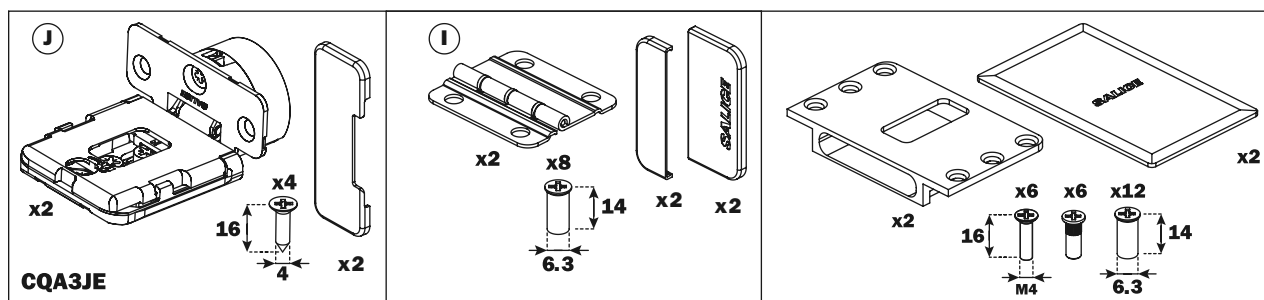


Folder 90 • Elementos presentes na embalagem do kit de dobradiças para PORTA DE MADEIRA

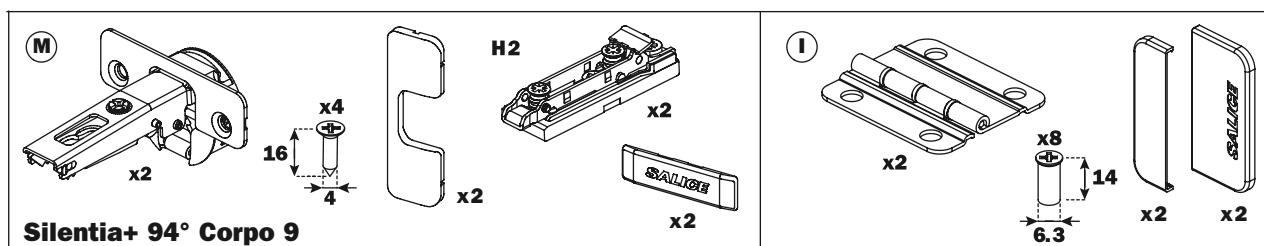
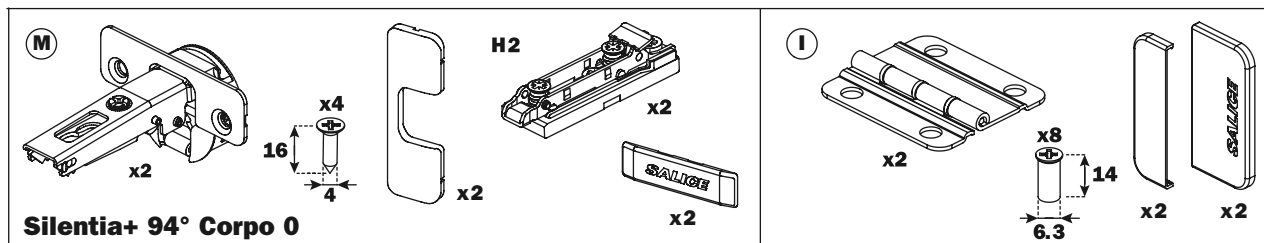
Kit de dobradiças Conecta - Base DQG3B embutida



Kit de dobradiças Conecta - Base DQG5B externa

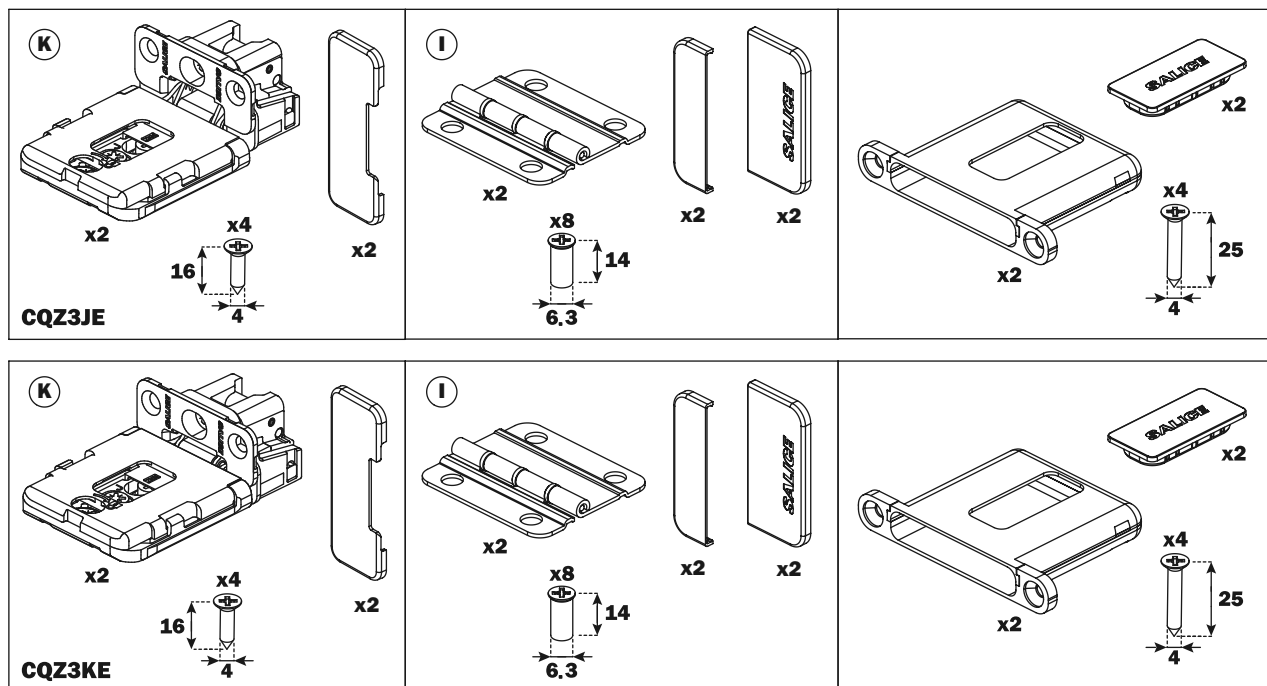


Kit de dobradiças Silentia+

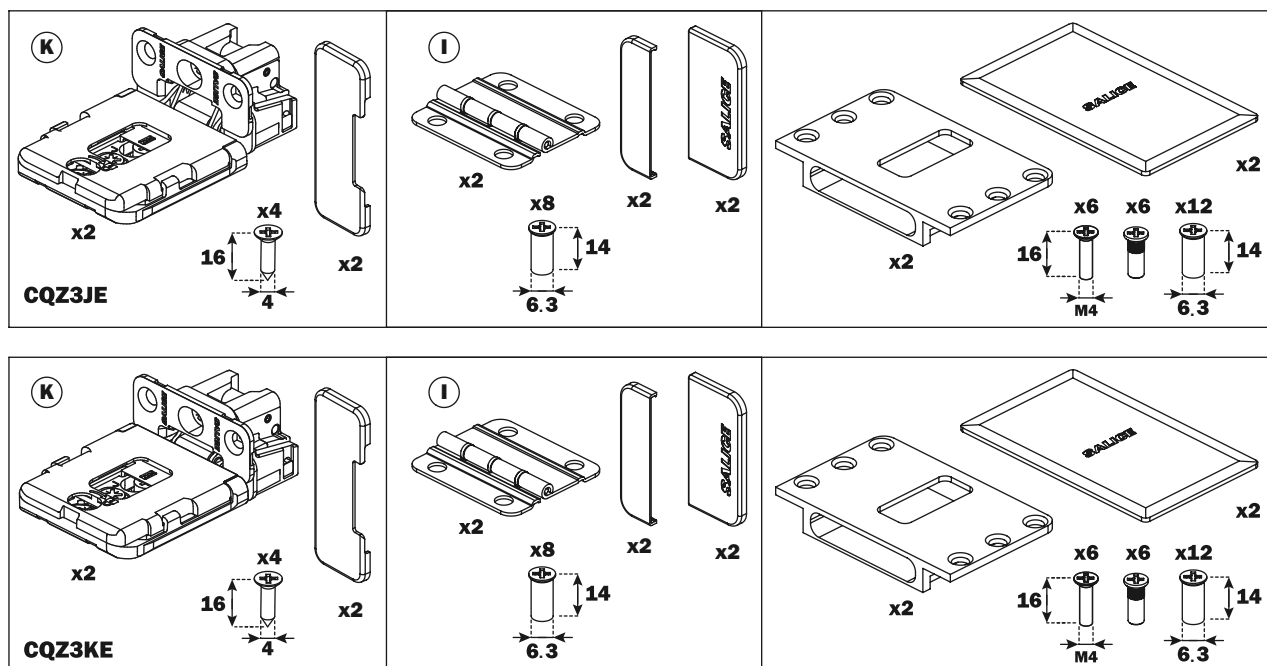


Elementos presentes na embalagem do kit de dobradiças para PORTA COM PERFIL EM ALUMINIO

Kit de dobradiças Conecta - Base DQG3B embutida



Kit de dobradiças Conecta - Base DQG5B externa



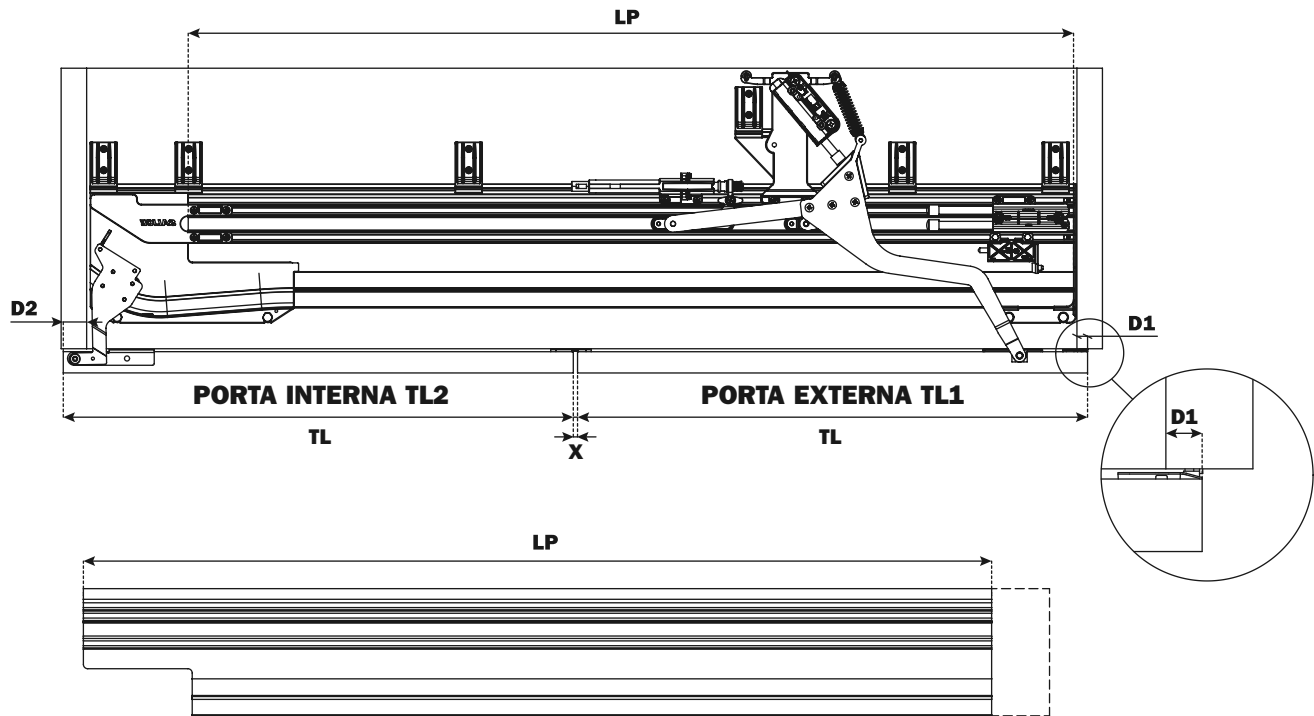


Folder 90

Fórmula para calcular o comprimento do perfil a ser cortado

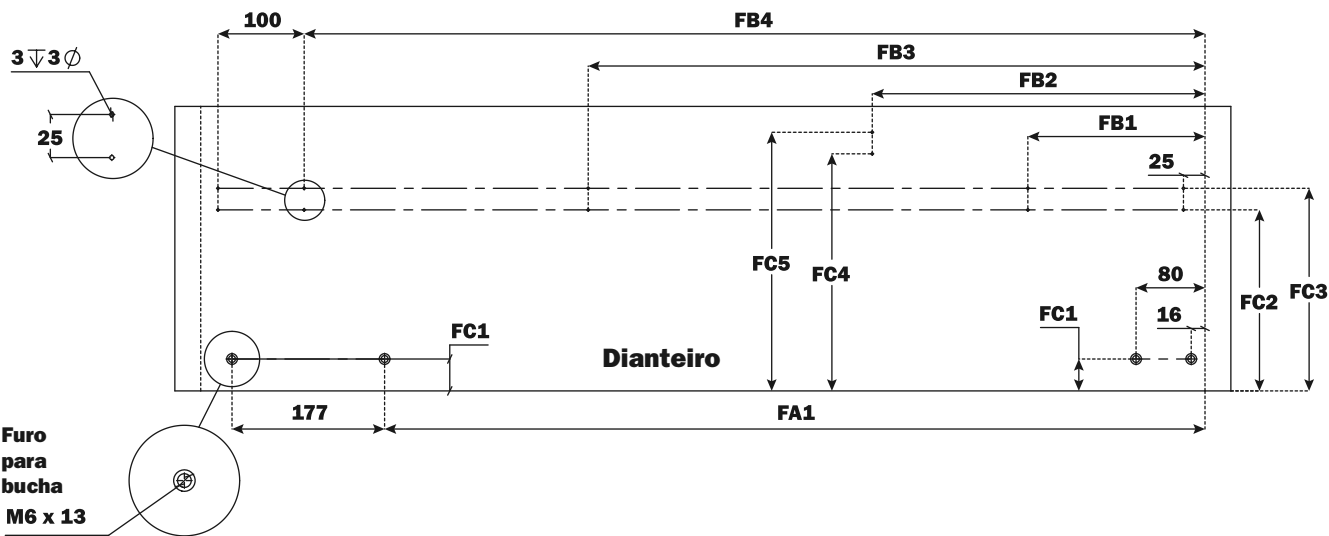
DOBRADIÇAS CONECTA 94° LP = (2 x TL) + X - D1 - 151.5 mm

DOBRADIÇAS SILENTIA+ 94° LP = (2 x TL) + X - D1 - 138.7 mm



- LP = Comprimento do perfil
- LT = Largura da porta
- X = Espaço entre as portas
- D1 = Cobertura da porta externa sobre a lateral
- D2 = Cobertura da porta interna sobre a lateral

Furos no chapéu do móvel



DOBRADIÇAS	FA1	FB1	FB2	FB3	FB4	FC1	FC2	FC3	FC4	FC5
CONECTA 94° PORTAS EM MADEIRA	LP - 89.3	FB2/2 + 12.5	288	(FB4 + FB2)/2	LP + 4	37	210	235	275	300
CONECTA 94° PORTAS EM ALUMÍNIO	LP - 89.3	FB2/2 + 12.5	288	(FB4 + FB2)/2	LP + 4	35	208	233	273	298
SILENTIA+ 94°	LP - 89.3	FB2/2 + 12.5	293	(FB4 + FB2)/2	LP + 3.7	54	227	252	292	317

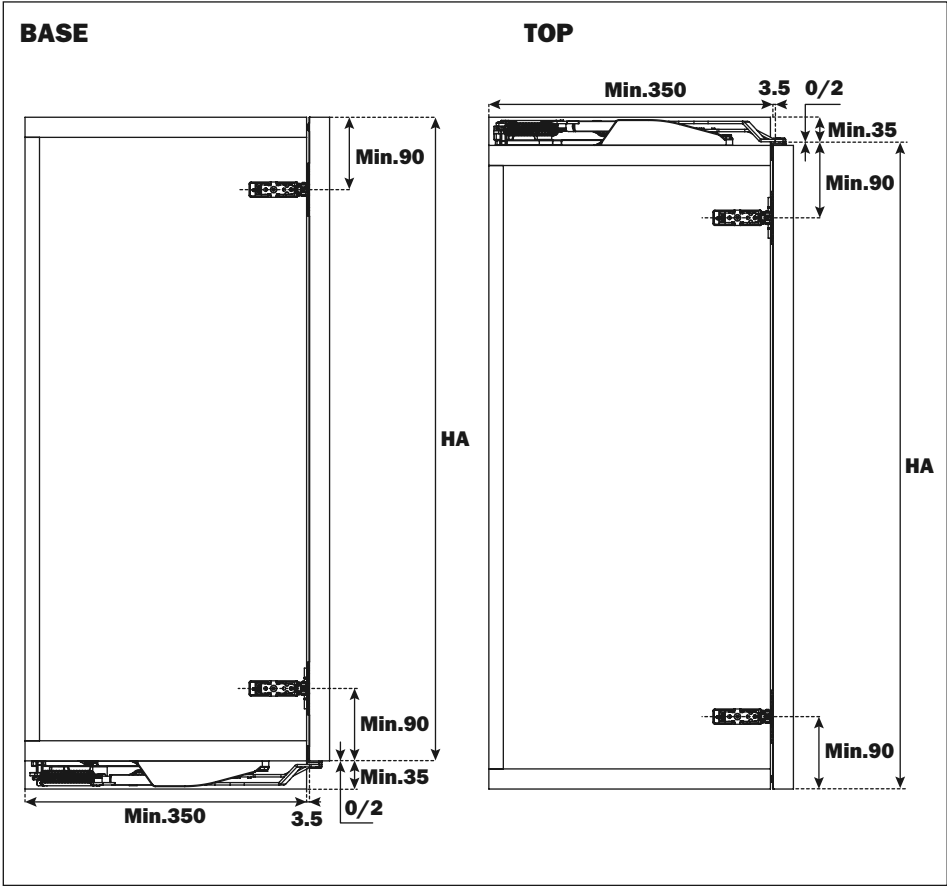
Tabelas de cálculo do número de dobradiças para cada mecanismo

DOBRADIÇA SILENTIA+ 94° E DOBRADIÇA CONECTA 94°					
2 x LARGURA DA PORTA TL (mm)	ALTURA DA PORTA HA (mm)	PESO MÁXIMO DO PAR DE PORTAS (Kg)	NÚMERO DE DOBRADIÇAS	PESO MÁXIMO DO PAR DE PORTAS (Kg)	NÚMERO DE DOBRADIÇAS
700 - 1200	600 - 800	10	2		
	801 - 1200	15	3		
	1201 - 1600	20	4	25	5
	1601 - 2000	30	5	35	6
	2001 - 2400	35	5	40	6
	2401 - 3000	40	5	50	6

Fórmula para a altura mínima da porta HA Mín. = $(4 \times TL) / 3$ Exemplo: TL = 600 HA Mín. = 800

Folder 90

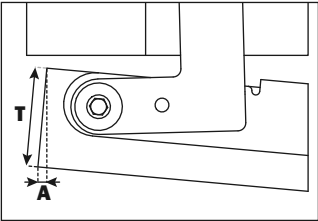
Espaço utilizado pelo sistema e posição das DOBRADIÇAS DA SÉRIE M



HA = Altura da porta

D1 = Recobrimento sobre a lateral lado das dobradiças com K = 4

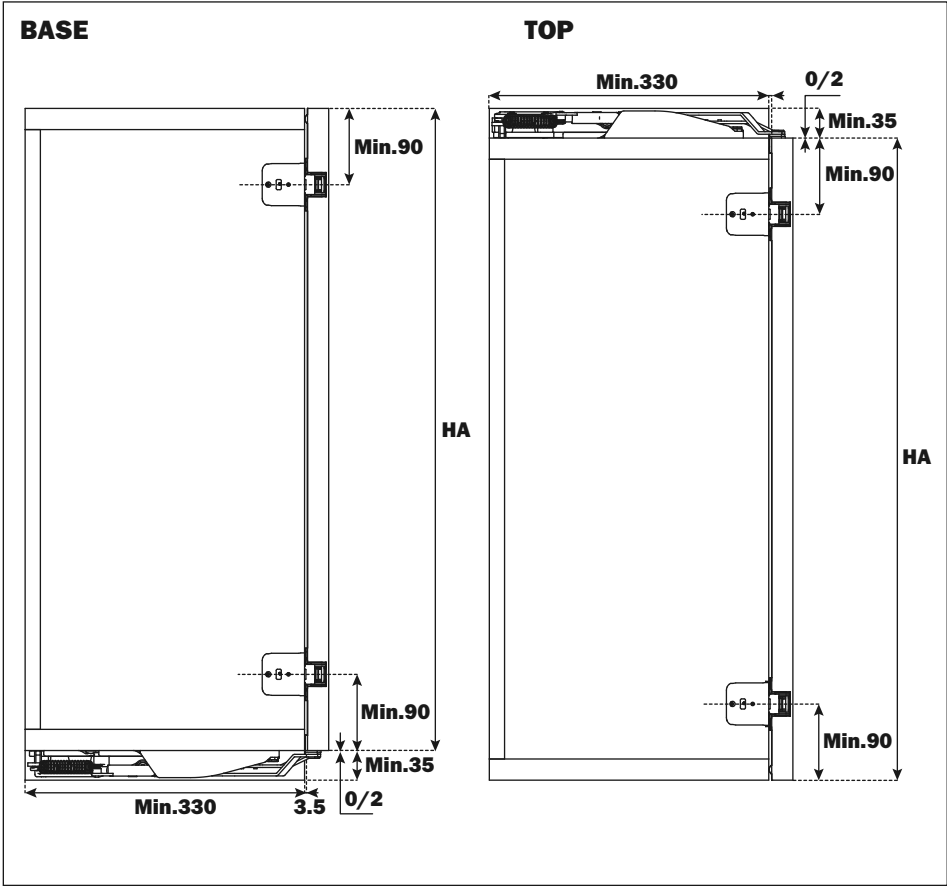
D1 = 17 com collo H = 0
D1 = 8 com collo H = 9



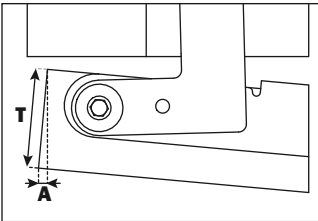
Área de giro necessária para abrir a folha INTERNA TL2 no caso de uma porta de madeira

Espessura da porta T	Espaço necessário para a porta A
19 mm	1.3 mm
25 mm	1.7 mm

Usinagens para portas e laterais de madeira com DOBRADIÇAS SÉRIE M



HA = Altura da porta
D1 = Recobrimento sobre a lateral lado das dobradiças, aplicação simples



Área de giro necessária para abrir a folha INTERNA TL2 no caso de uma porta de madeira

Espessura da porta T	Espaço necessário para a porta A
25 mm	1.8 mm

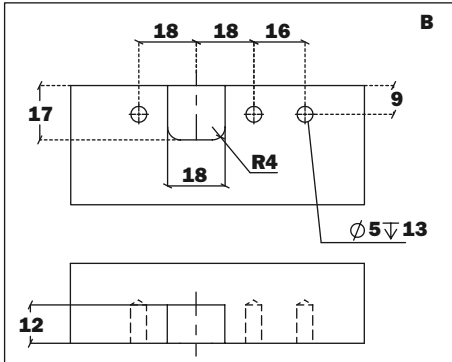
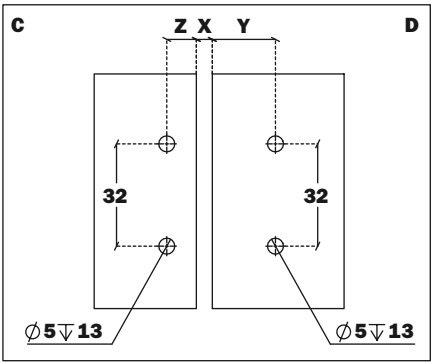
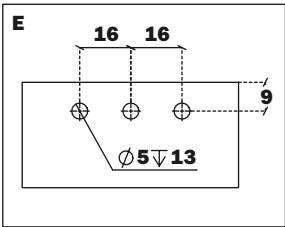
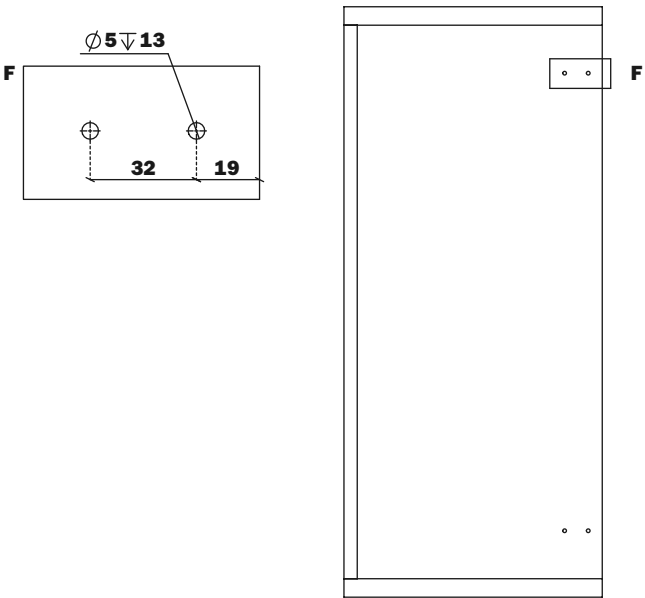
Área de giro necessária para abrir a folha INTERNA TL2 no caso de uma porta com quadro em alumínio

Espessura da porta T	Espaço necessário para a porta A
25 mm	1.8 mm

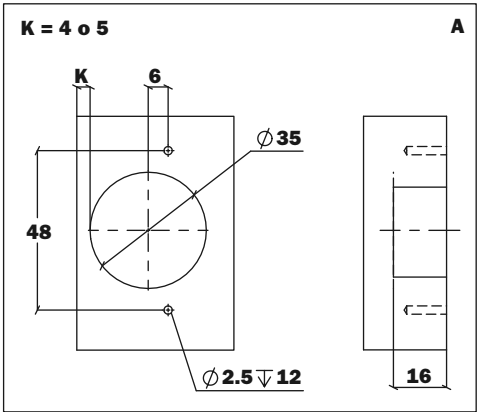
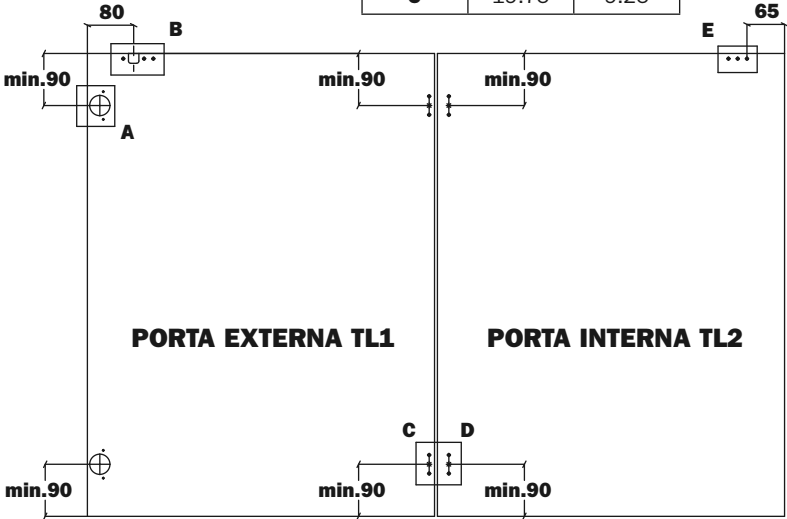
Folder 90 • DOBRADIÇA SILENTIA+ 94°

TOP - Porta com abertura a direita

Usinagens para portas e laterais de madeira com DOBRADIÇAS SILENTIA+ SERIE 200 94°

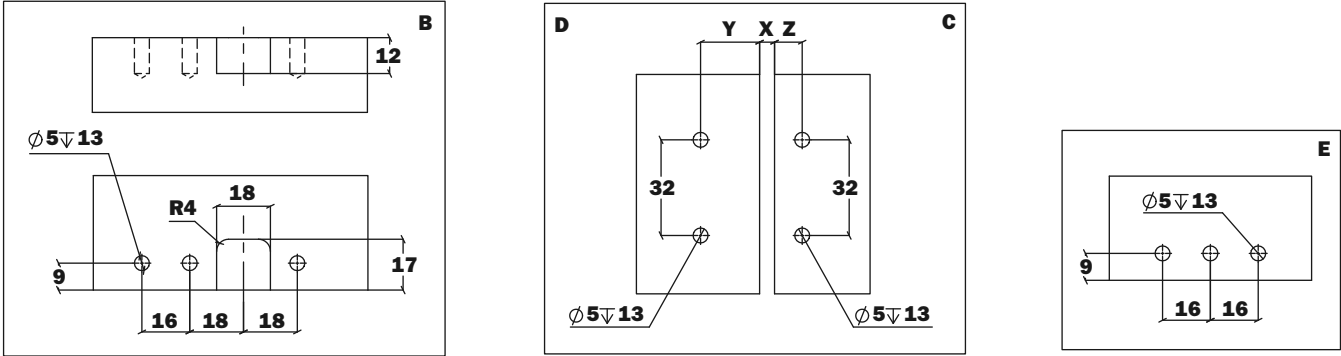
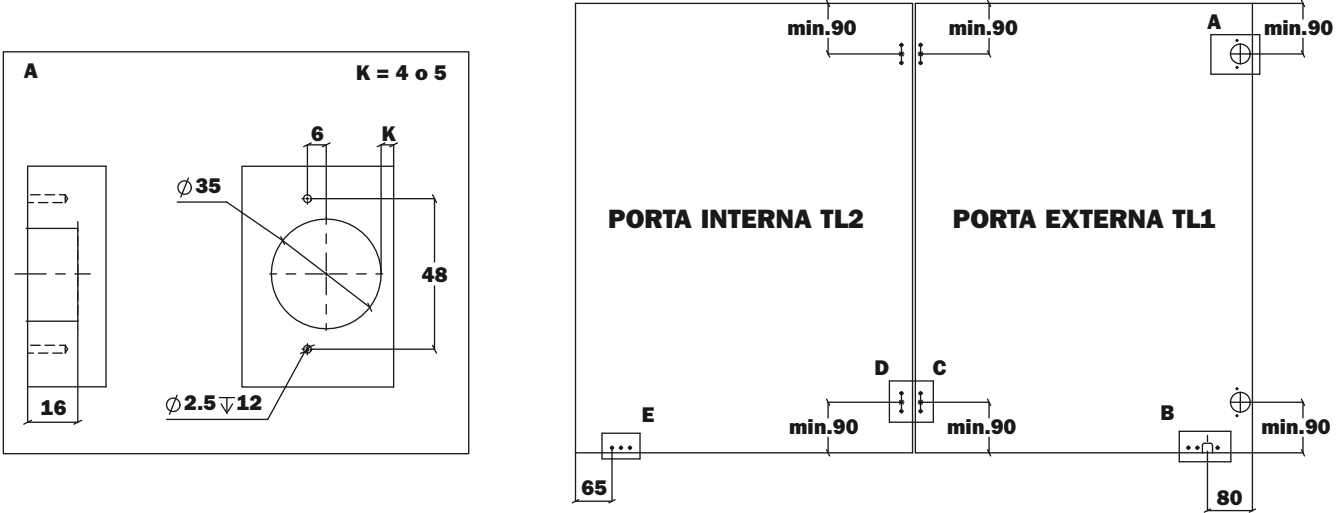
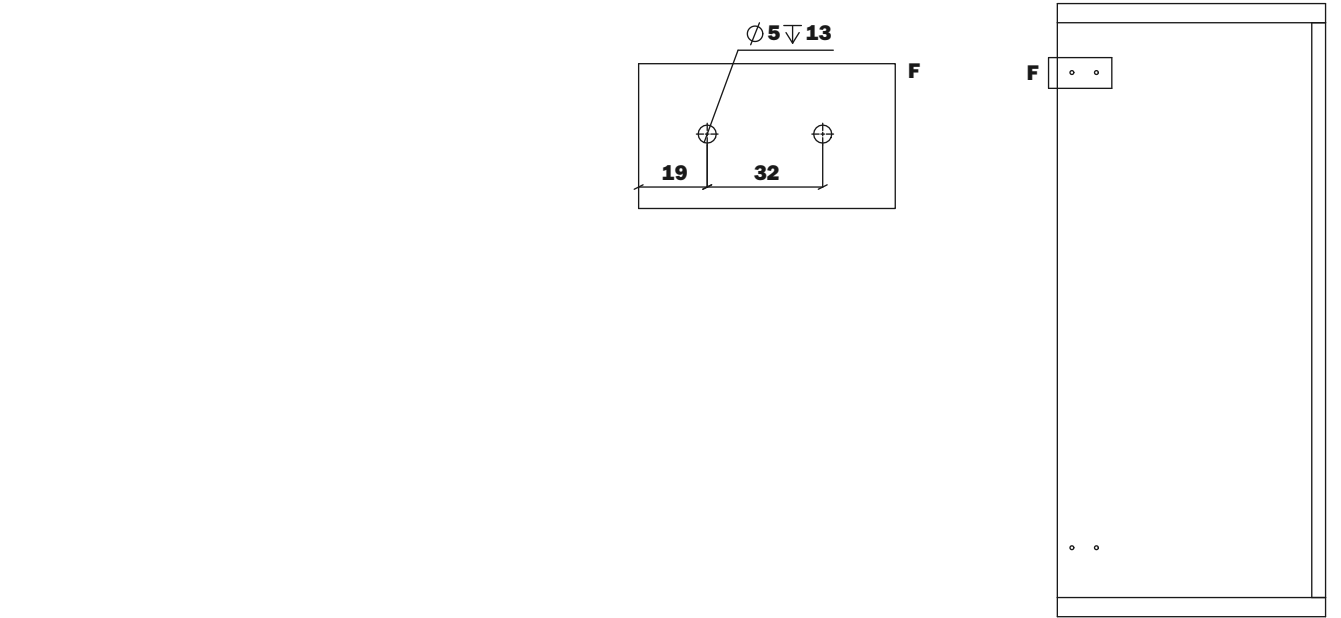


X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25



BASE - Porta com abertura a esquerda

Usinagens para portas e laterais de madeira com DOBRADIÇAS SILENTIA+ SERIE 200 94°



X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

Folder 90 • DOBRADIÇAS CONECTA 94°

Usinagens na lateral do móvel com DOBRADIÇAS CONECTA 94°

Base DQG5B



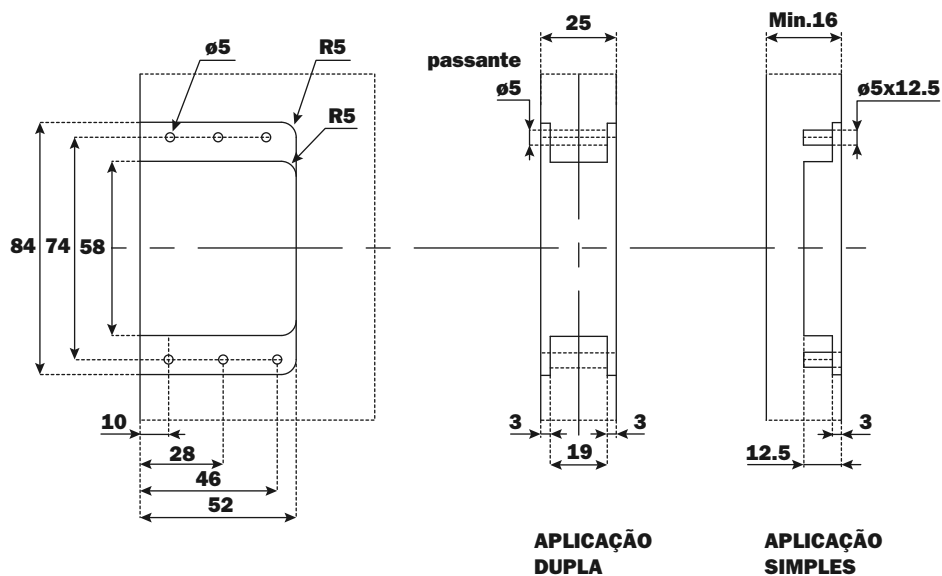
- Para aplicação em porta simples
- Para aplicação dupla em lateral com 25 mm de espessura

Para parafusar na lateral:

- Aplicação simples com parafusos furo Euro $\varnothing 5 \times 12.5$ mm
- Aplicação dupla com parafusos de união $\varnothing 5$ mm passante
- Parafusos de fixação e placas de cobertura inclusos no kit de embalagem simples.
- Parafusos de fixação inclusos na embalagem industrial

- Recobrimento da porta no lado da dobradiça

- Com dobradiças CQA3JE e CQZ3JE D1 = 10 mm
- Com dobradiças CQA3KE e CQZ3KE D1 = 14 mm



Base DQG3B

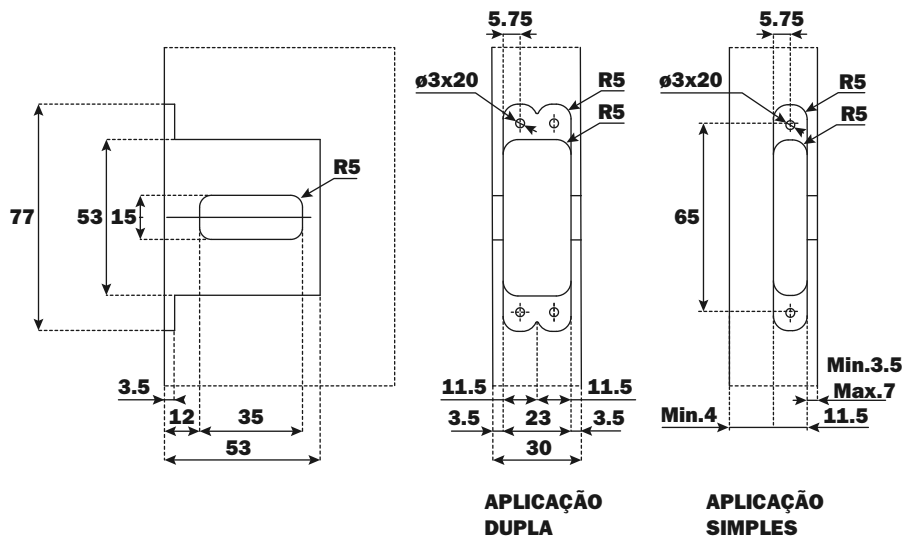


- Para aplicação em porta simples
- Para aplicação dupla em lateral com espessura de 30 mm

Para parafusar na lateral:

- Aplicação simples e dupla com parafusos $\varnothing 4 \times 25$ mm
- Parafusos de fixação e placas de cobertura inclusos no kit de embalagem simples
- Parafusos de fixação inclusos na embalagem industrial

- Recobrimento da porta sobre a lateral lado das dobradiças **D1** = ver tabelas



Dobradiças CQA3JE e CQZ3JE

Posição da usinagem	Cobertura D1	Espessura lateral Mín.
3.5 mm	12.5 mm	19 mm
4.5 mm	13.5 mm	20 mm
5.5 mm	14.5 mm	21 mm
6.5 mm	15.5 mm	22 mm
7 mm Max.	16 mm	22.5 mm

Dobradiças CQA3KE e CQZ3KE

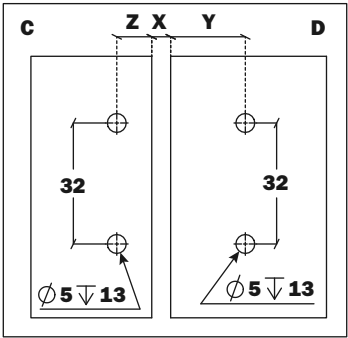
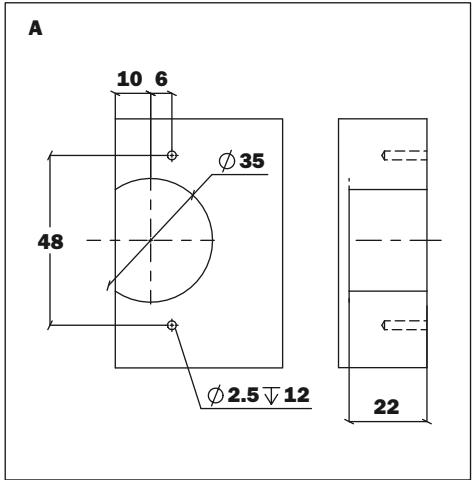
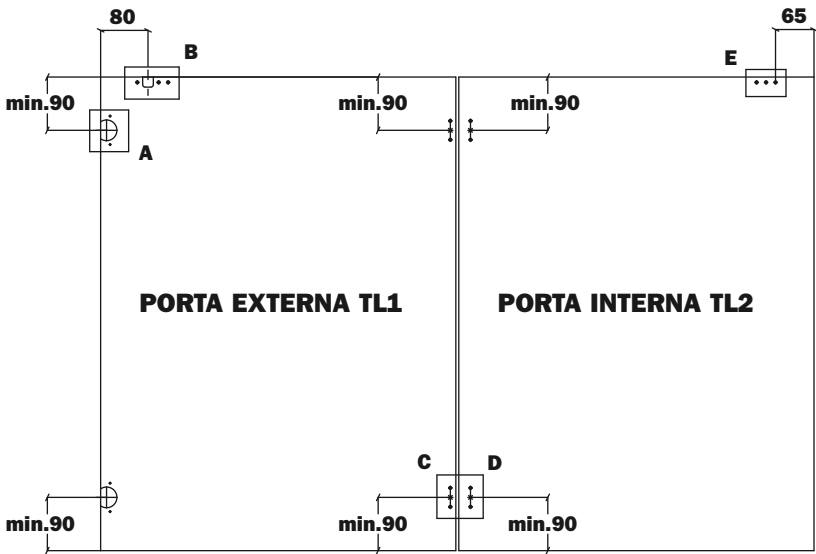
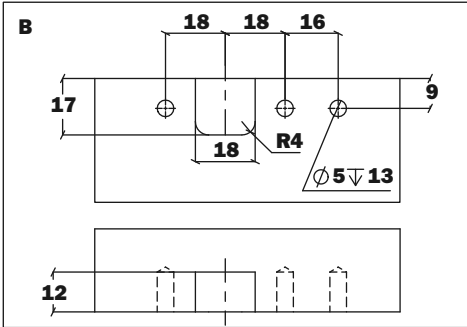
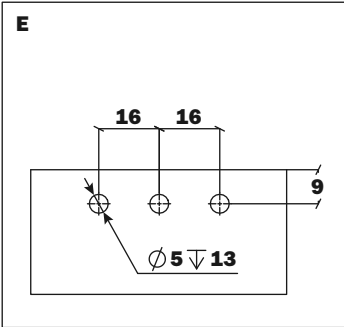
Posição da usinagem	Cobertura D1	Espessura lateral Mín.
3.5 mm	16.5 mm	19 mm
4.5 mm	17.5 mm	20 mm
5.5 mm	18.5 mm	21 mm
6.5 mm	19.5 mm	22 mm
7 mm Max.	20 mm	22.5 mm

Folder 90 • DOBRADIÇAS CONECTA 94°

TOP - Porta com abertura a direita

Usinagens para portas com DOBRADIÇA CONECTA 94°

Furos para sistema de abertura para esquerda.
Caso necessário, utilizar mais de duas dobradiças e distribuir as usinagens A, C e D igualmente na medida J.



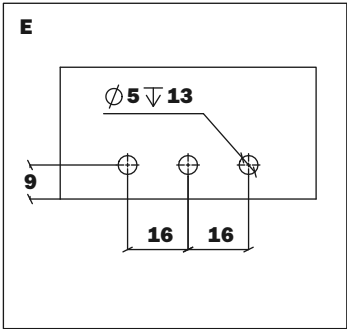
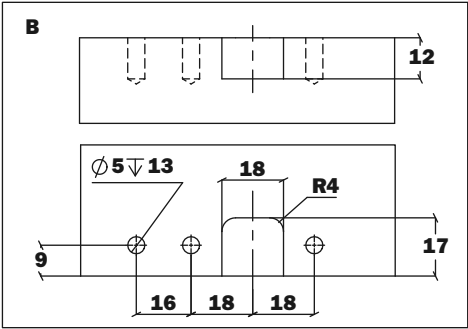
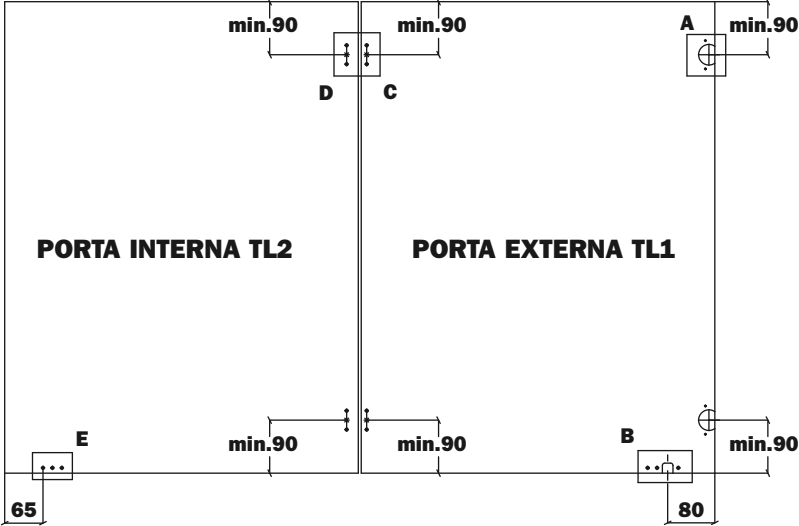
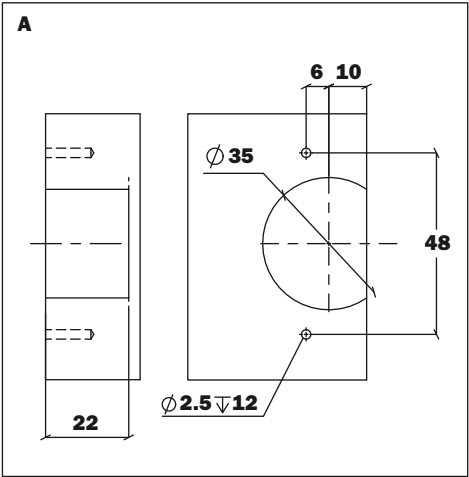
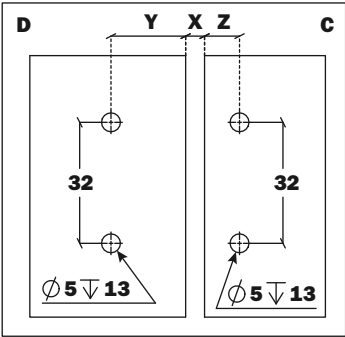
X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

BASE - Porta com abertura a esquerda

Usinagens para portas com DOBRADIÇA CONECTA 94°

Furos para sistema de abertura para esquerda.
Caso necessário, utilizar mais de duas dobradiças e distribuir as usinagens A, C e D igualmente na medida J.

X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25



Folder 90 • DOBRADIÇAS CONECTA 94°

Montagem portas com perfil de alumínio

Para a sequência de montagem das portas com perfil de alumínio, consultar o manual ESPECIFICAÇÕES DE USINAGENS DAS PORTAS contido na embalagem.

Dimensionamento do vidro

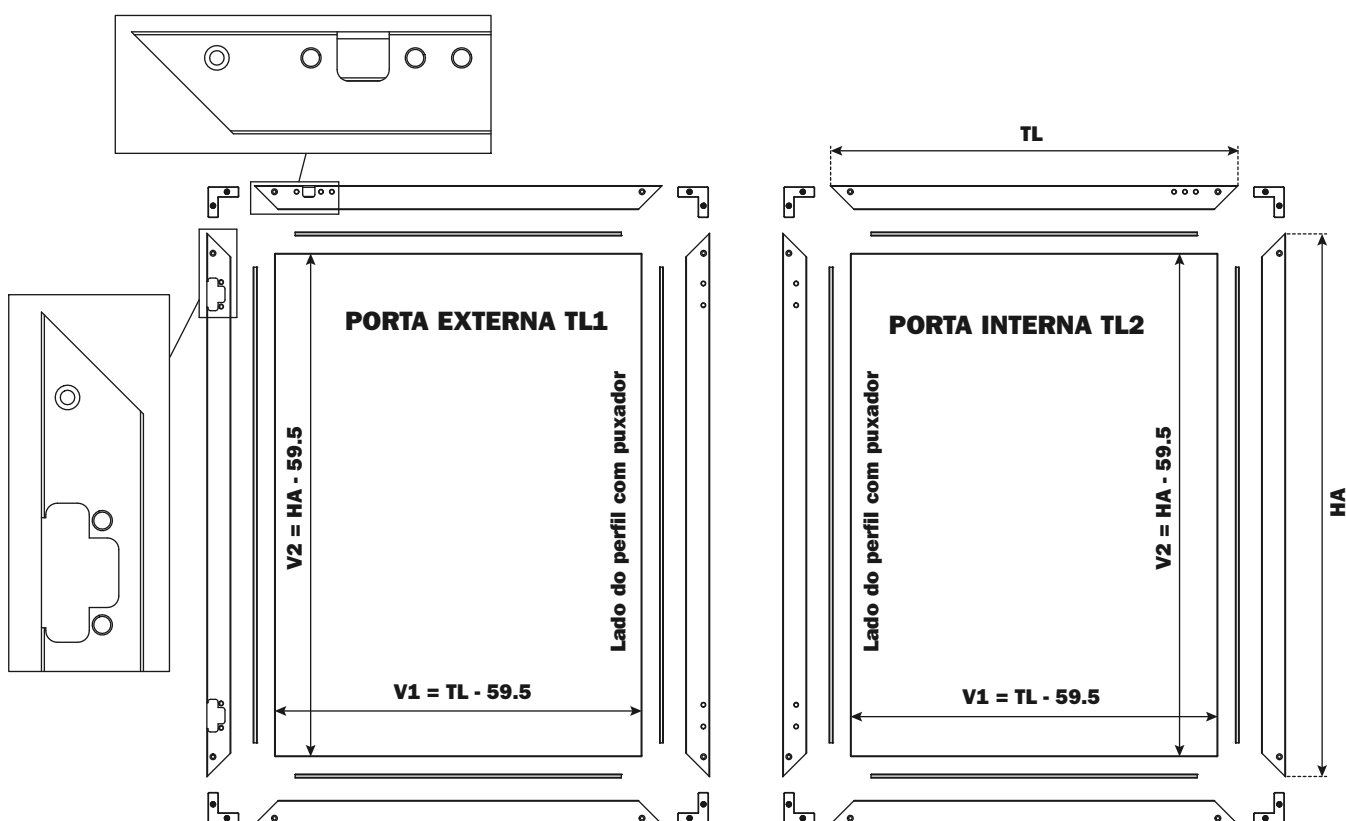
V1 = Largura do vidro

V2 = Altura do vidro

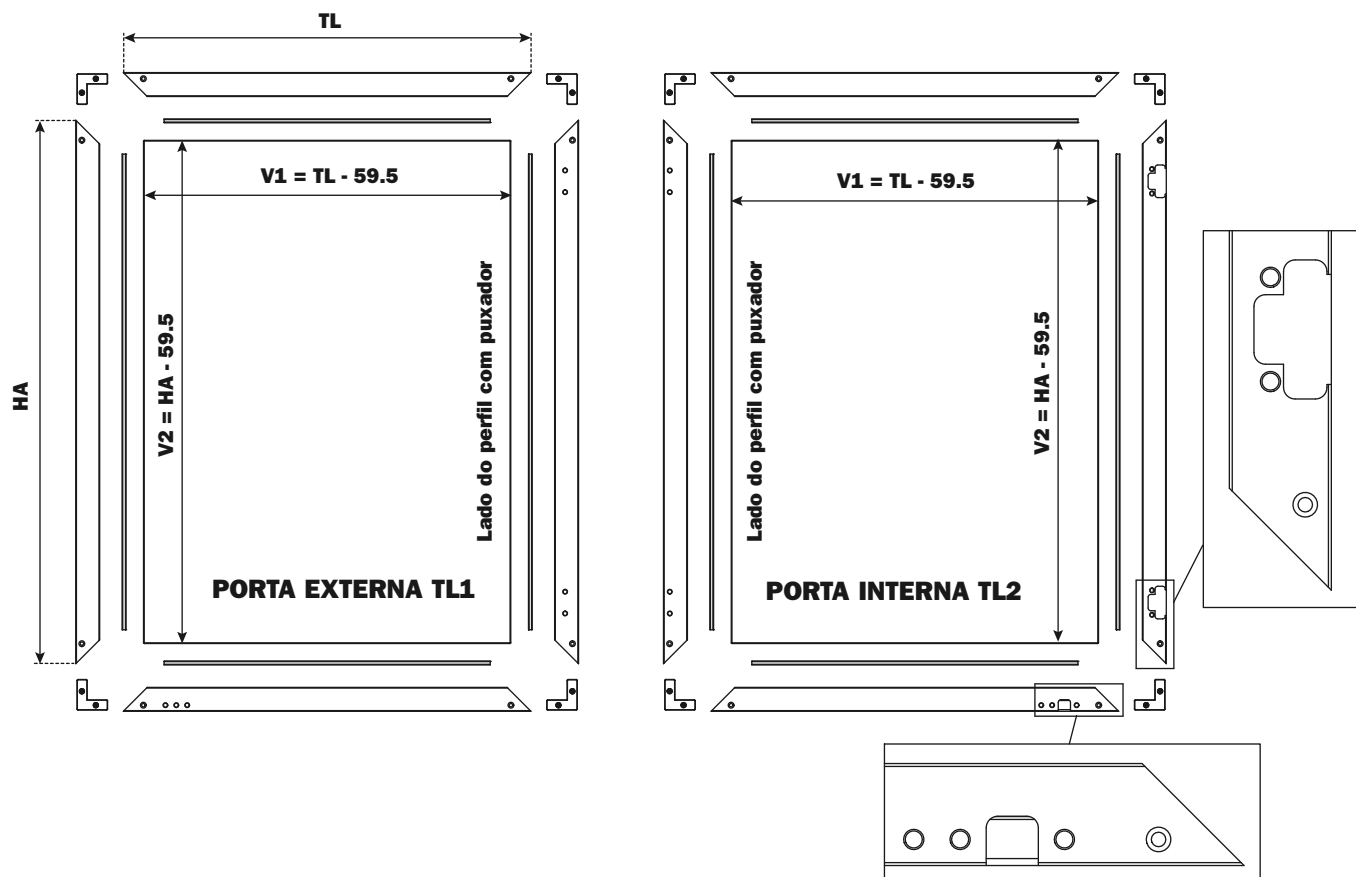
LT = Largura da porta

HA = Altura da porta

TOP - Porta com abertura a direita



BASE - Porta com abertura a esquerda



Dispositivo de extração dos rebites para parafusos métricos M4 antes da fixação das dobradiças

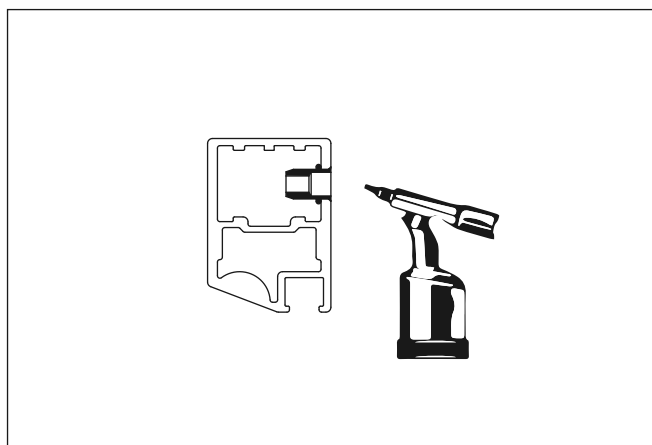
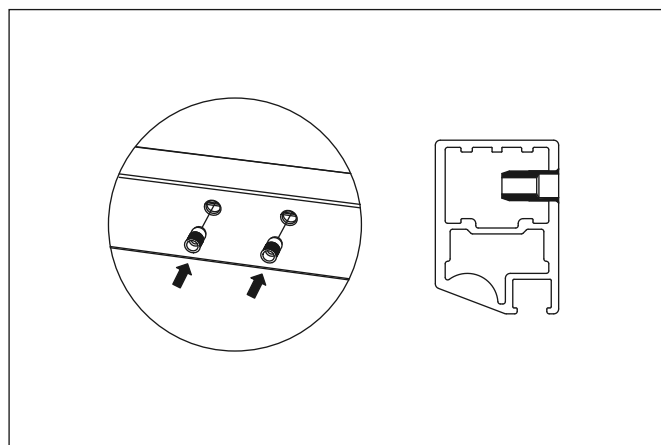
Inserimento das buchas

Inserimento dos buchas nas bases corretas

Fixar as buchas no perfil utilizando um rebitador.

Verificar a vedação das buchas antes de fixar as dobradiças no perfil.

Remover e substituir as buchas não fixadas corretamente.

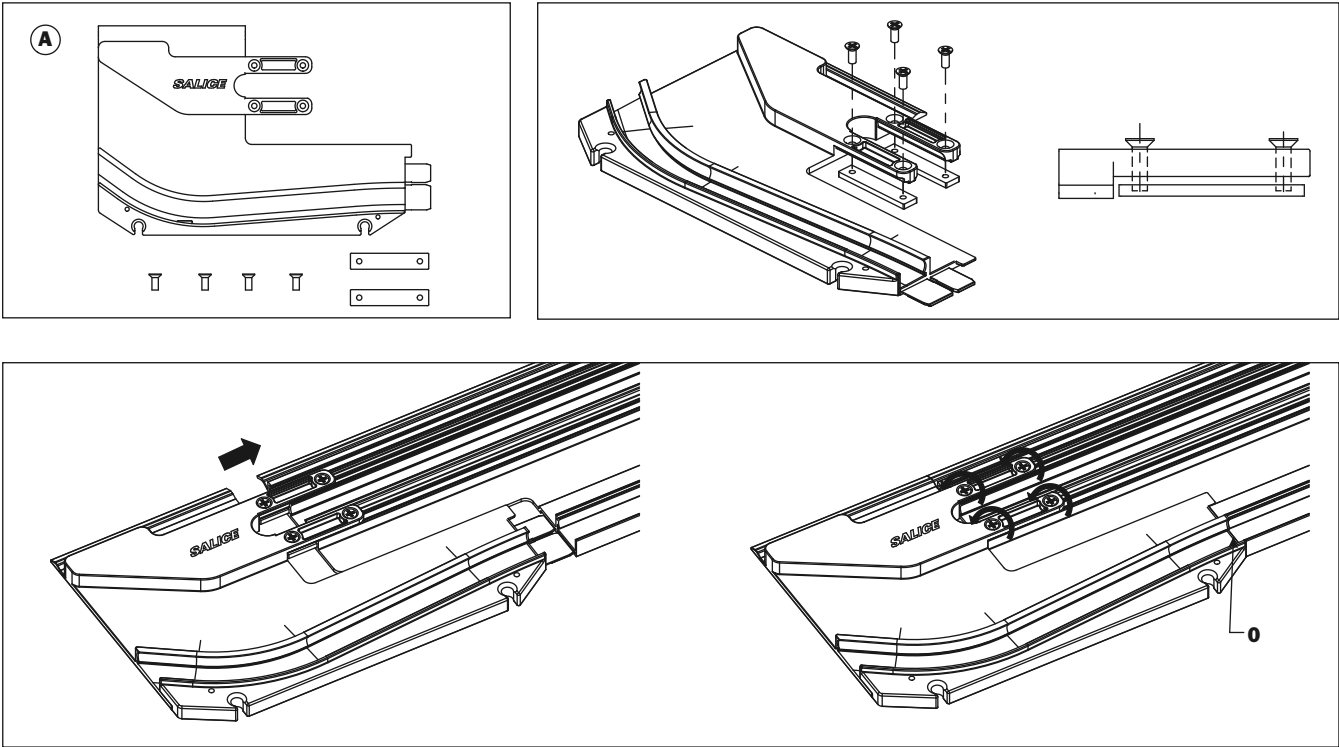




Folder 90 • Preparação do sistema

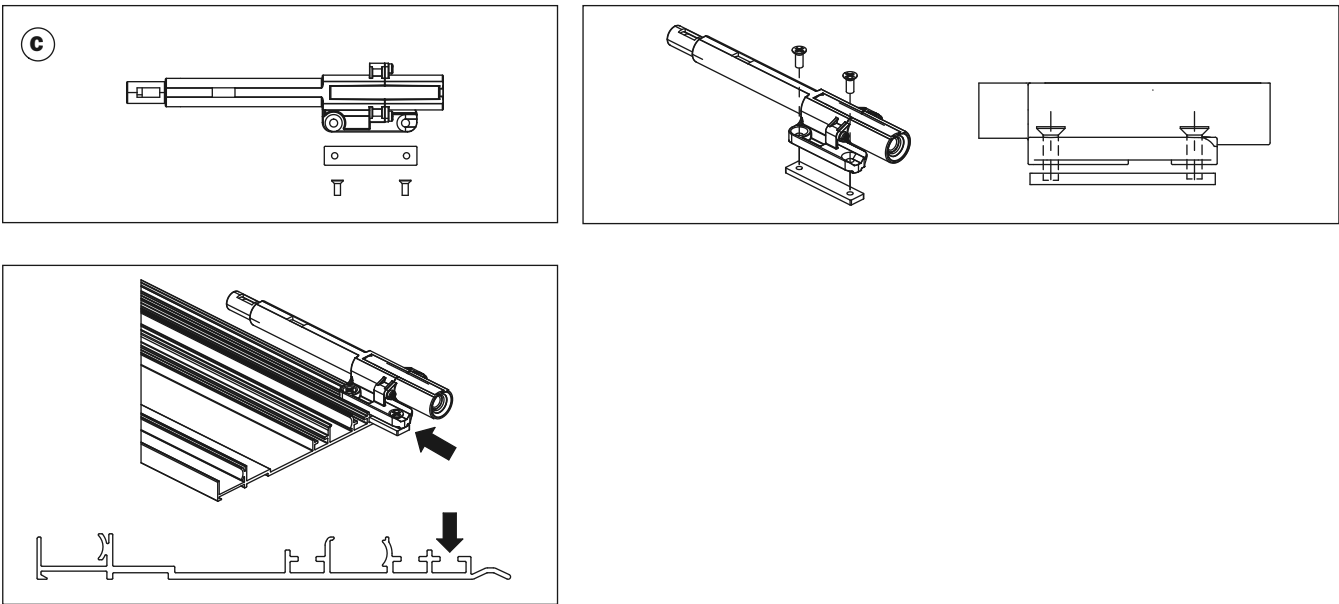
Terminal INTERNO

SACO A



Preparar os elementos centrais do sistema

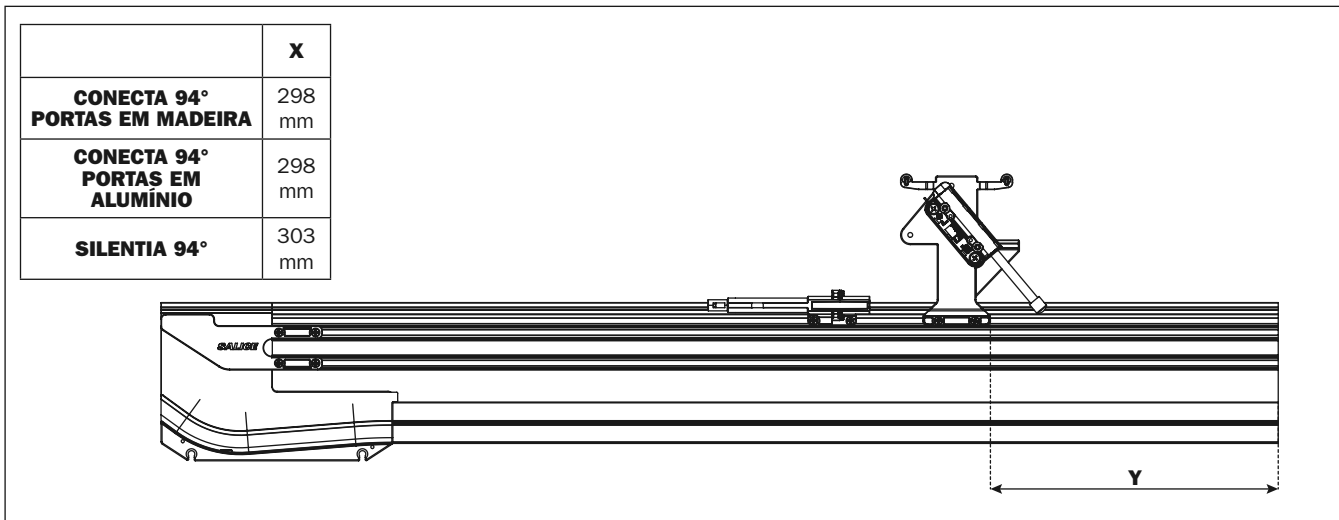
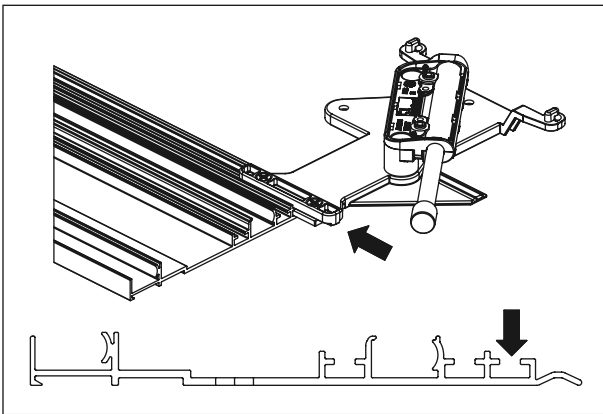
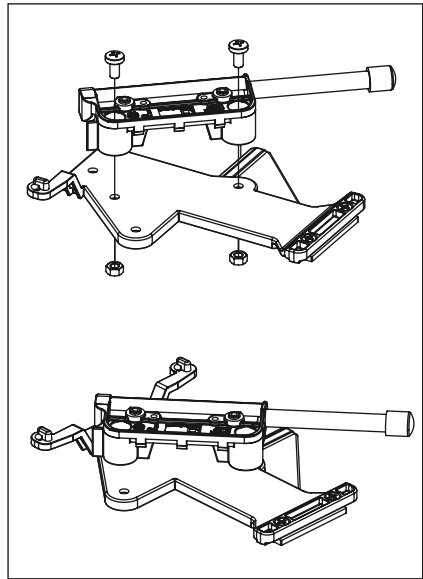
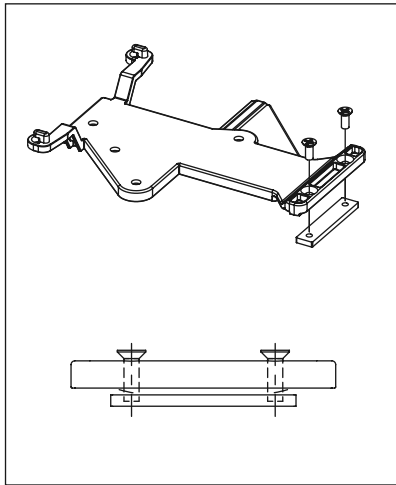
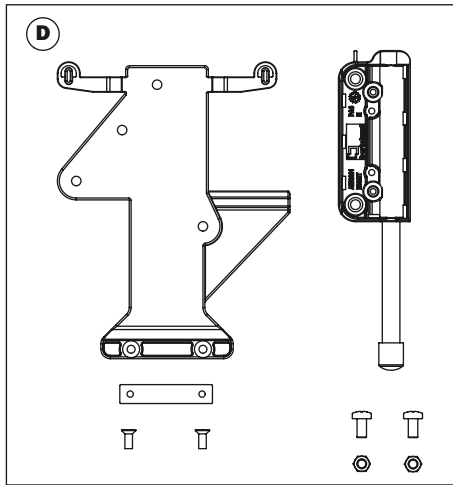
SACO C



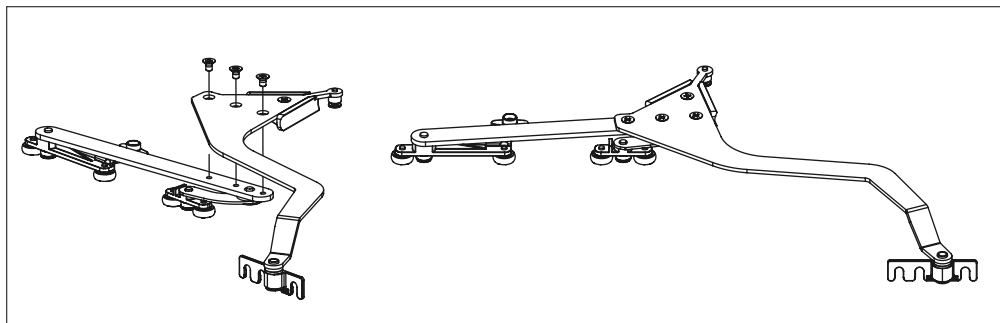
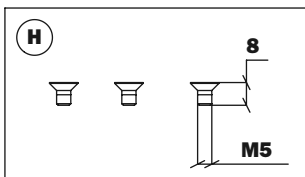
	X	
CONECTA 94° PORTAS EM MADEIRA	438 mm	
CONECTA 94° PORTAS EM ALUMÍNIO	438 mm	
SILENTIA 94°	446 mm	



SACO D

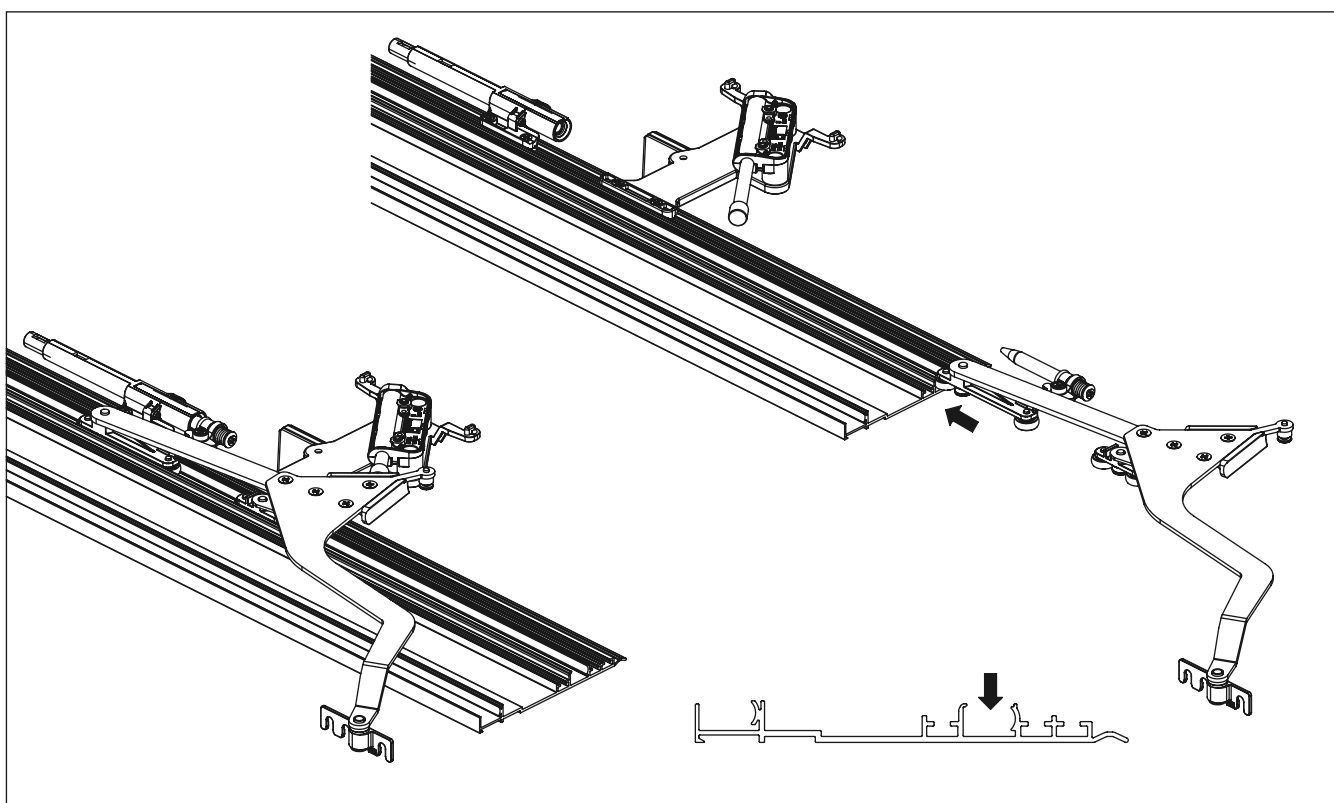
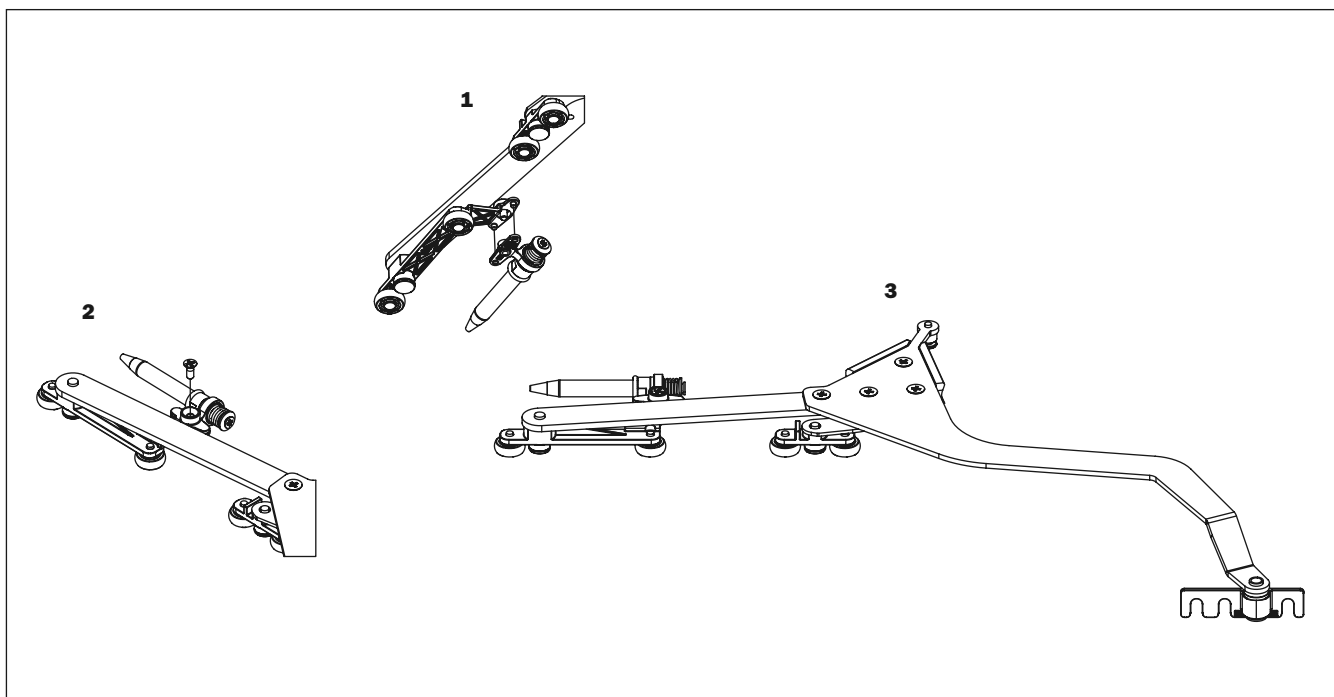
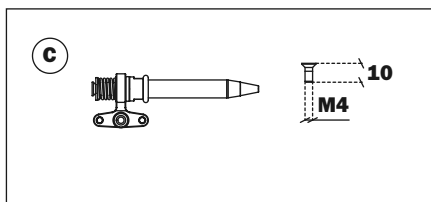


SACO H



Folder 90 • Preparação do sistema

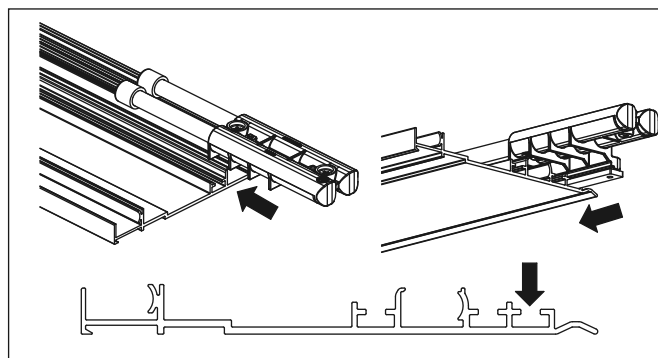
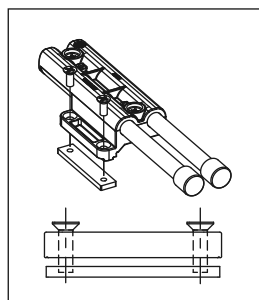
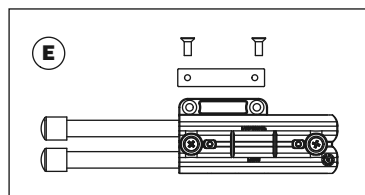
SACO C



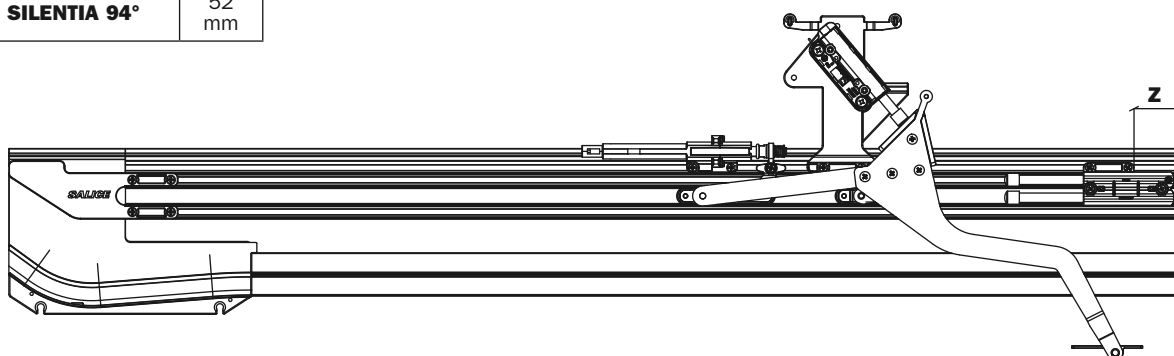


Terminal EXTERNO

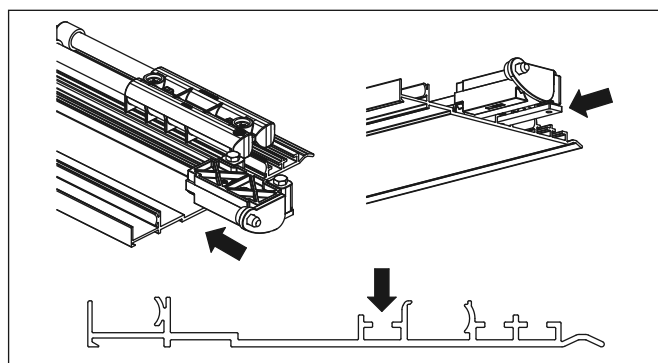
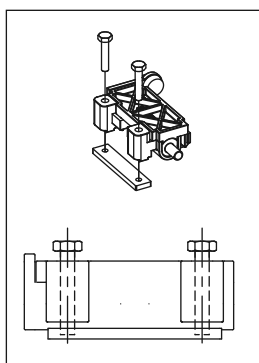
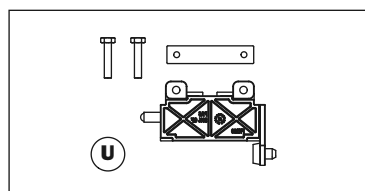
SACO E



	Z
CONECTA 94° PORTAS EM MADEIRA	41 mm
CONECTA 94° PORTAS EM ALUMÍNIO	41 mm
SILENTIA 94°	52 mm

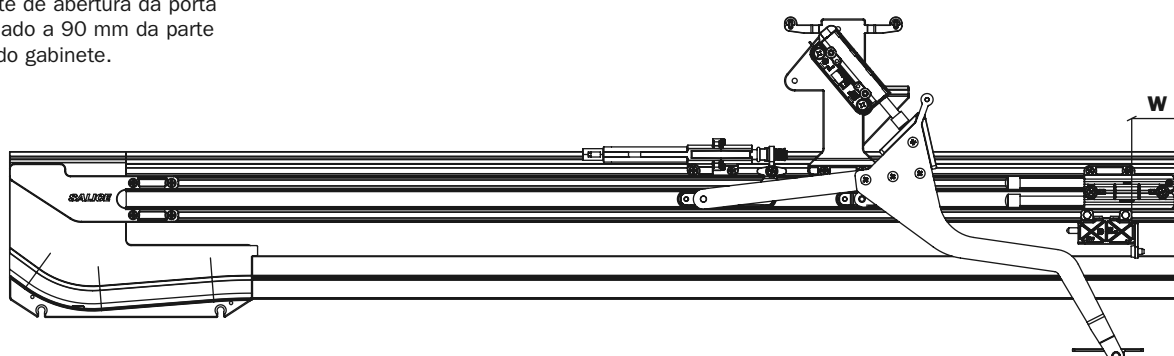


SACO U

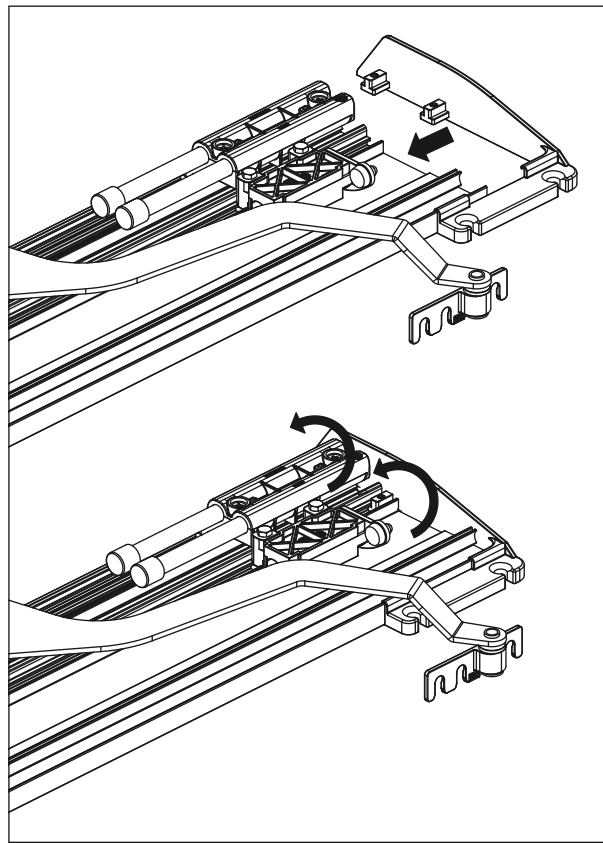
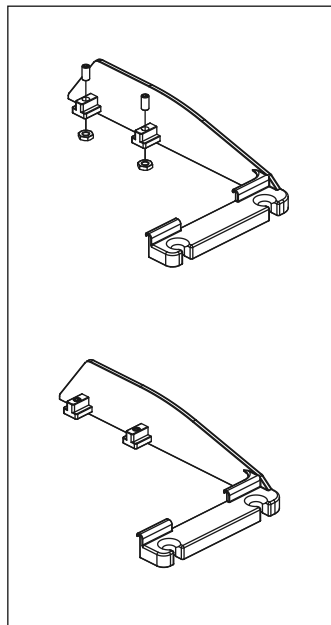
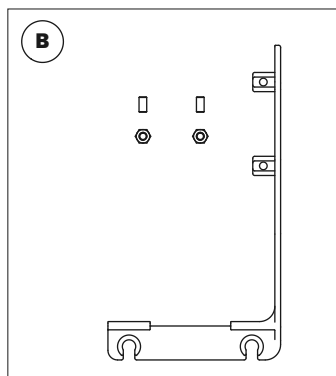


	W
CONECTA 94° PORTAS EM MADEIRA	58 mm*
CONECTA 94° PORTAS EM ALUMÍNIO	58 mm*
SILENTIA 94°	58 mm*

* Batente de abertura da porta posicionado a 90 mm da parte interna do gabinete.

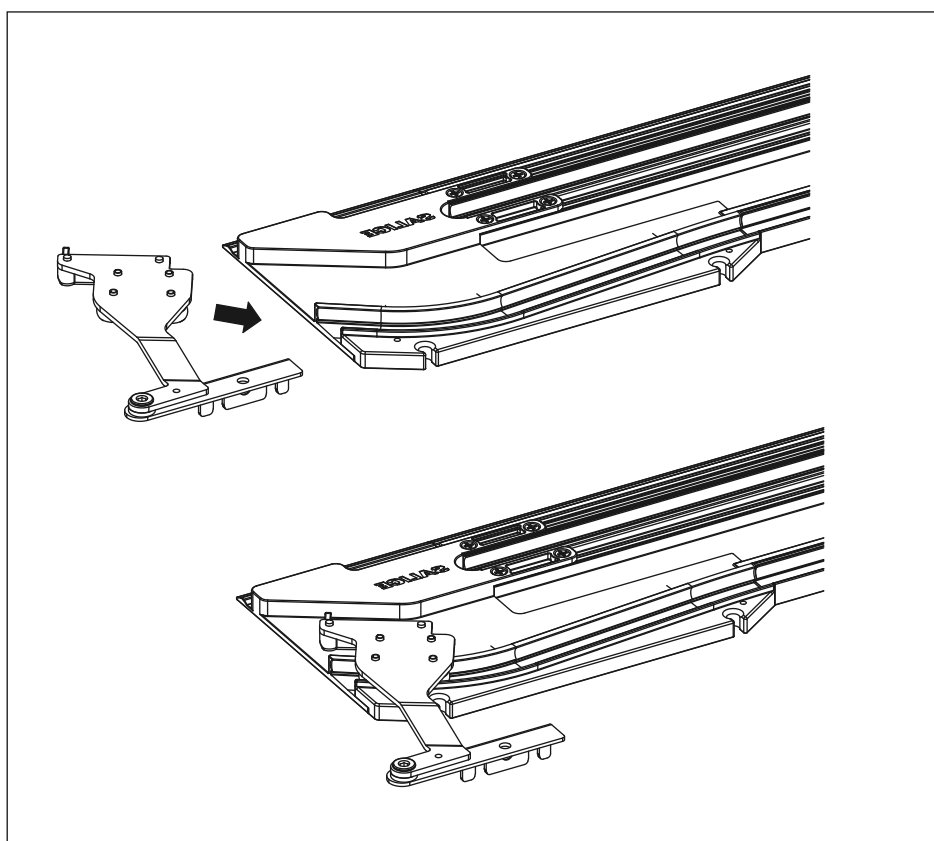
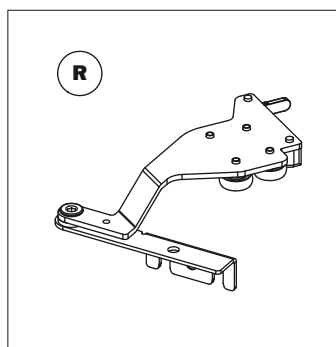


Folder 90 • Preparação do sistema



Braço interno

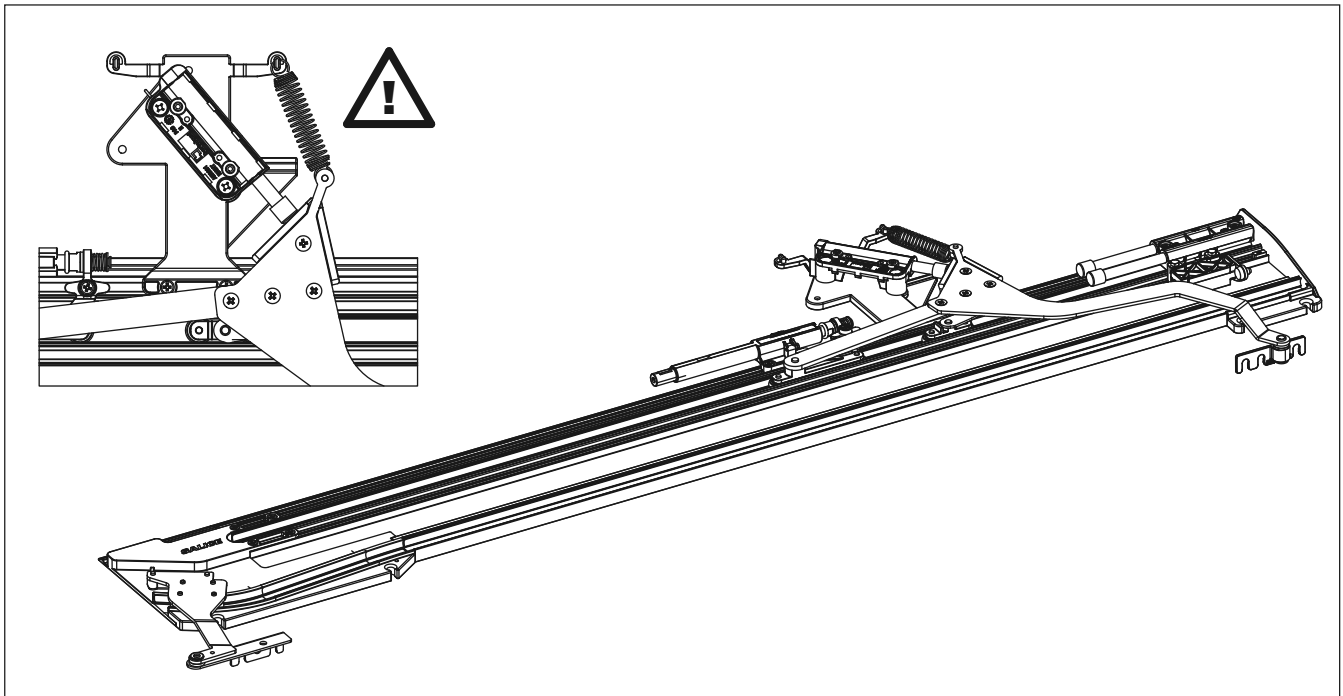
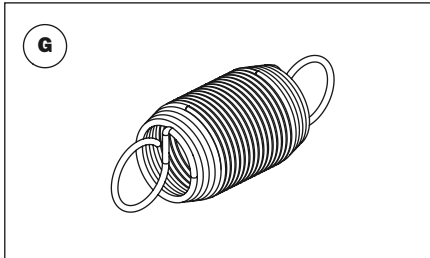
SACO R





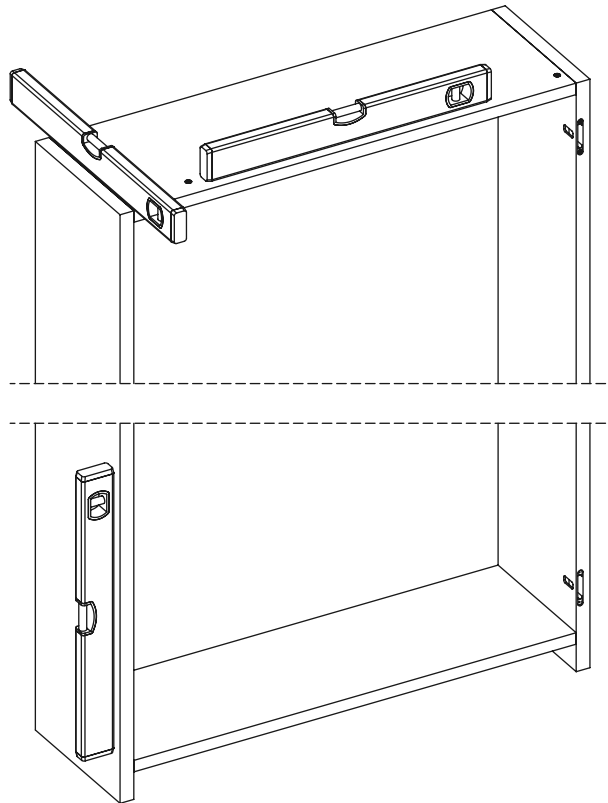
Regulagem da velocidade da porta

SACO G



Folder 90 • Preparação do móvel

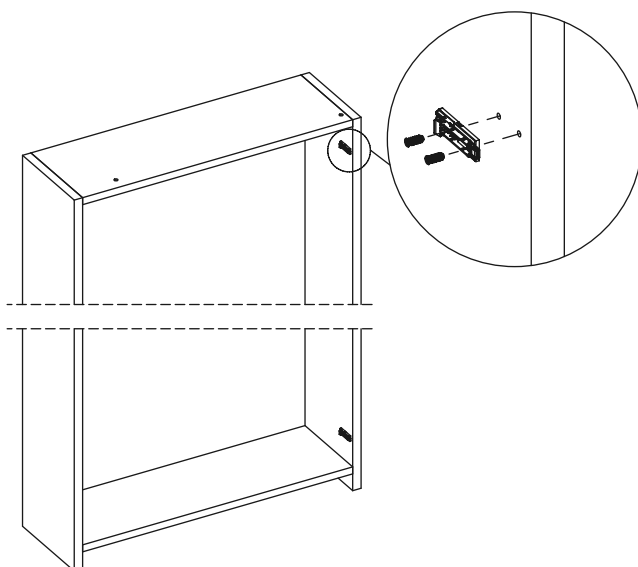
Regular o móvel



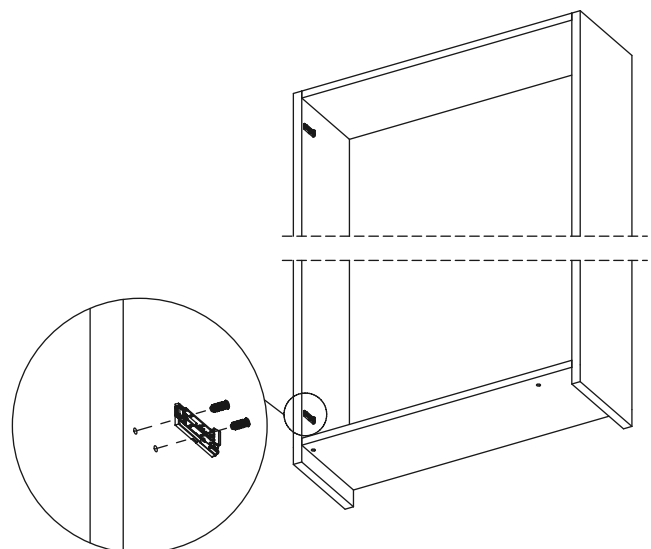
Utilização de DOBRADIÇAS SILENTIA+ 94°

Aplicar a base na lateral do móvel

TOP - Porta com abertura a direita



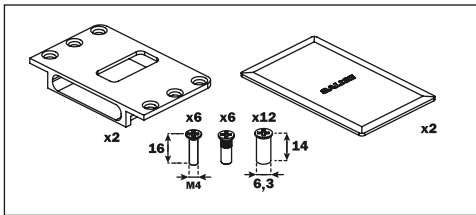
BASE - Porta com abertura a esquerda



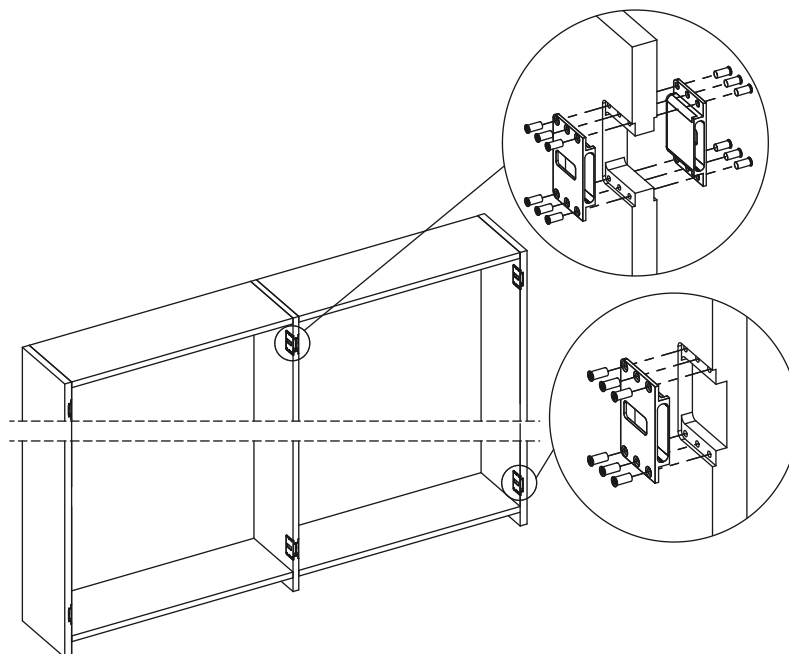


Utilização de dobradiças CONECTA com base DQG5B

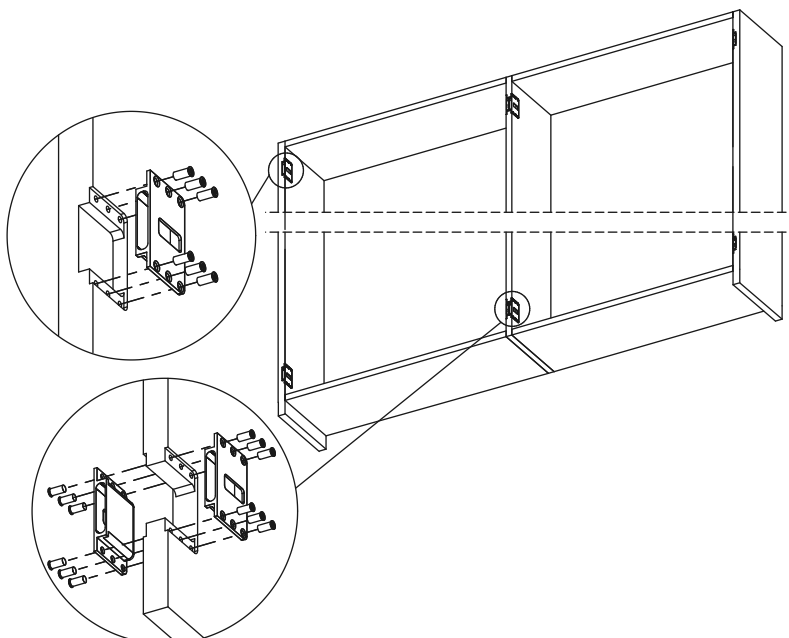
Inserir as bases na lateral do móvel. Para aplicações duplas, utilizar os parafusos de fixação telescópicos incluídos



TOP - Porta com abertura a direita



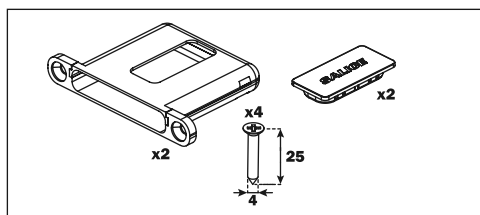
BASE - Porta com abertura a esquerda



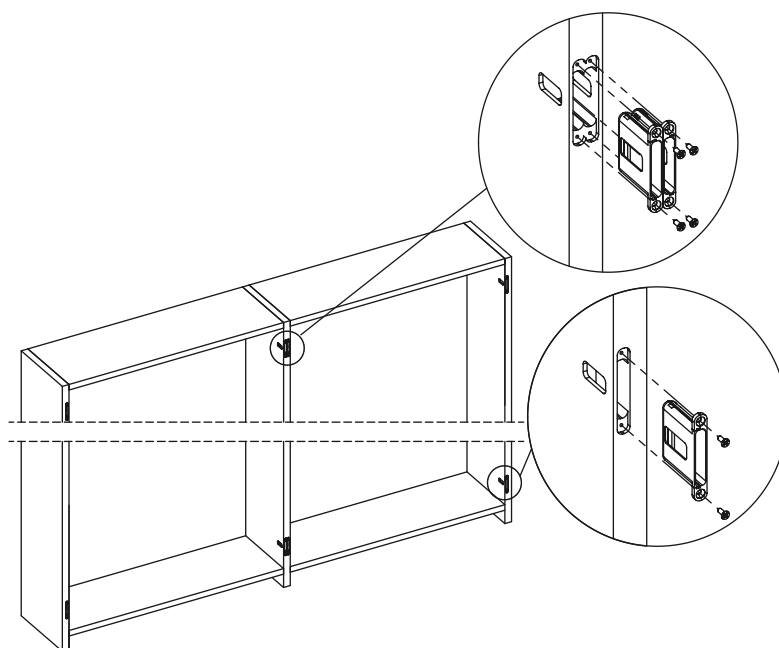
Folder 180 • TOP - Preparação do móvel

Utilização de dobradiças CONECTA com base DQG3B

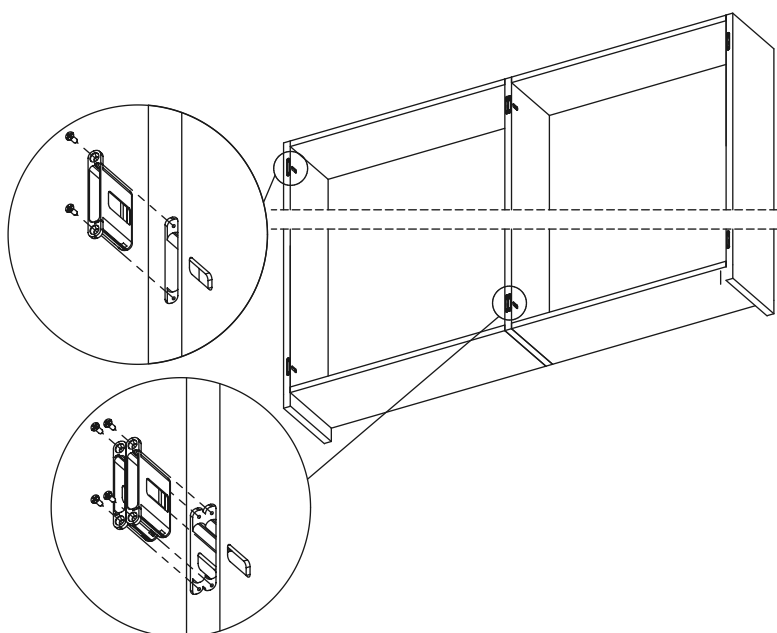
Inserir as bases na lateral do móvel.



TOP - Porta com abertura a direita



BASE - Porta com abertura a esquerda

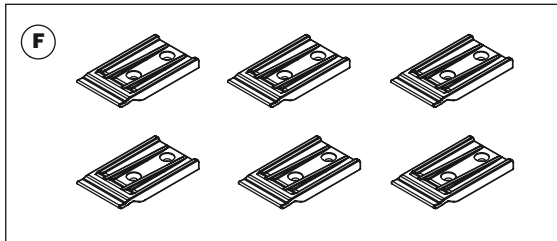




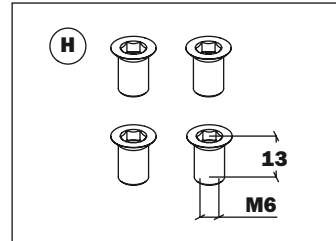
Aplicação dos cliques

Aplicar os cliques utilizando parafusos de madeira. Parafusos não incluídos. Inserir as buchas M6 fornecidas.

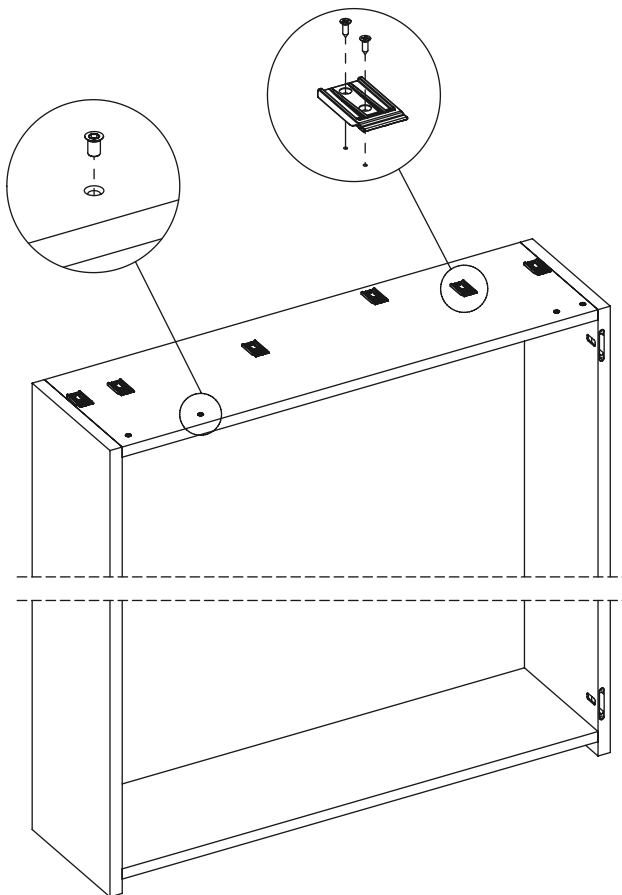
SACO F



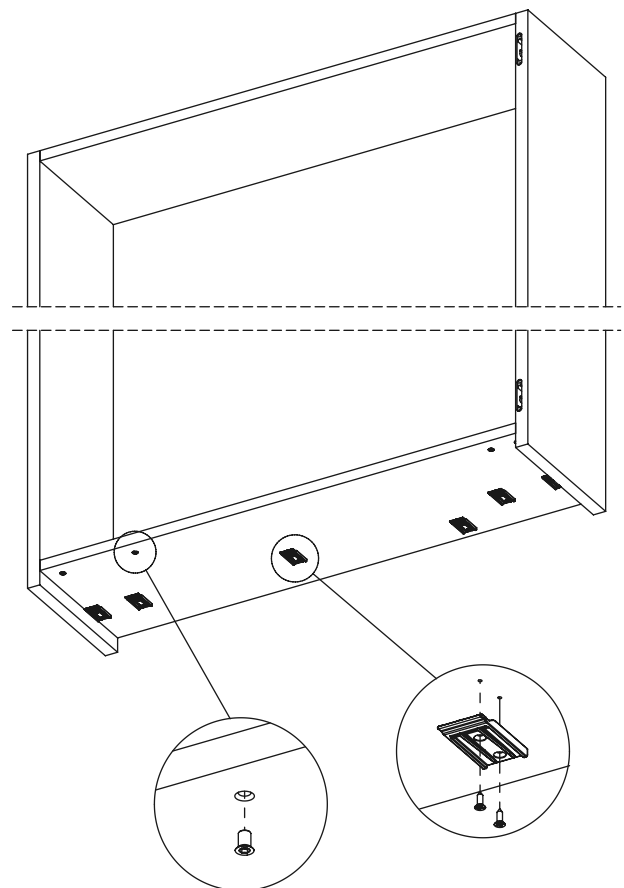
SACO H



TOP - Porta com abertura a direita



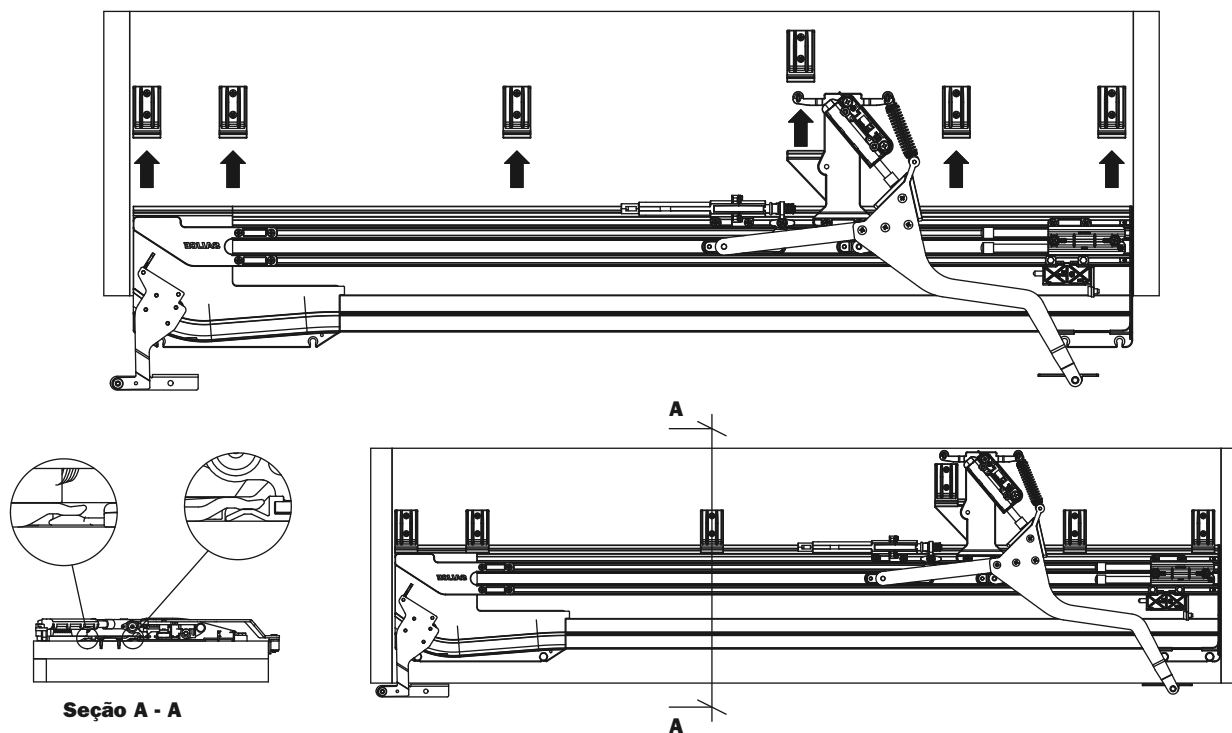
BASE - Porta com abertura a esquerda



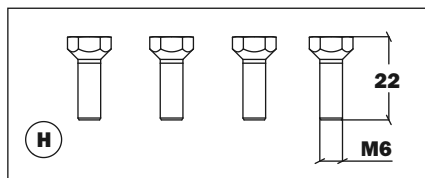
Folder 90 • Montagem do sistema

TOP - Porta com abertura a direita

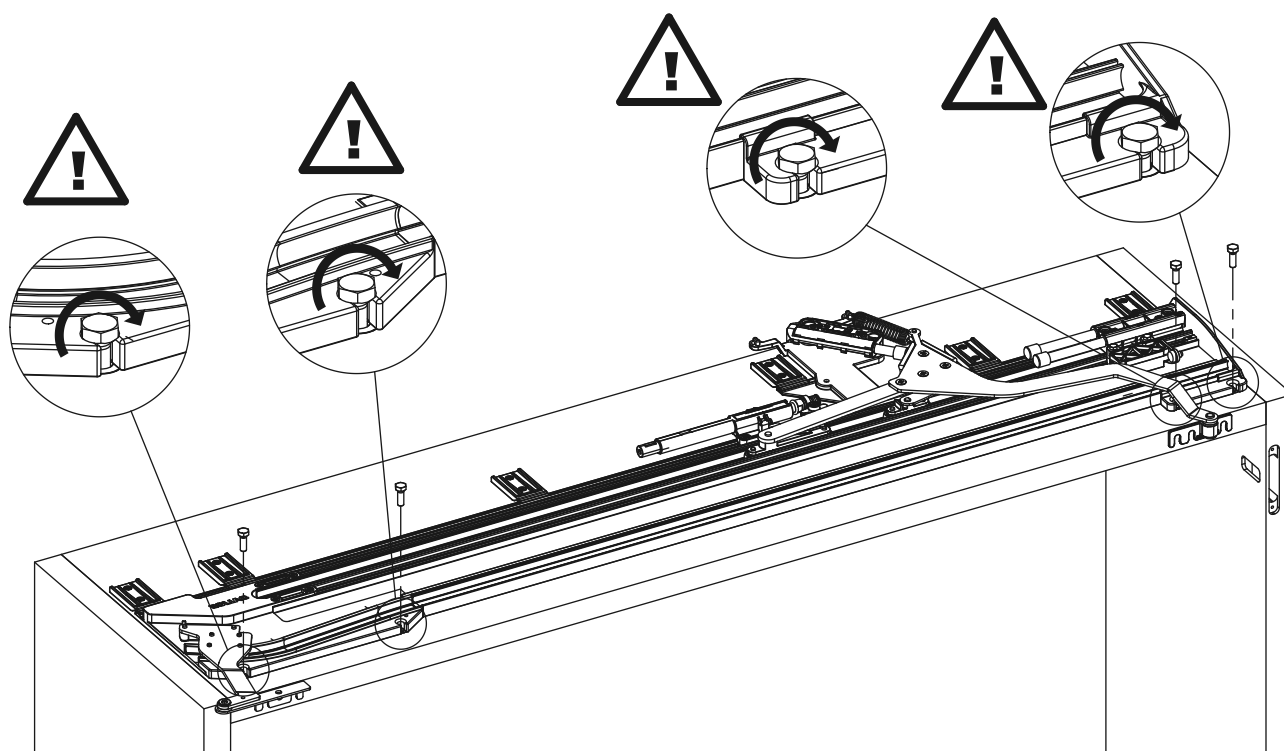
Inserir o sistema montado antes fazendo-o percorrer na direção indicada pelas setas até o engate no clipe.



SACO H



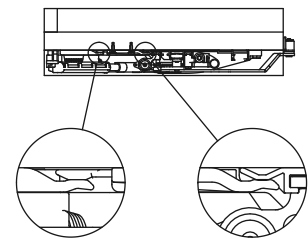
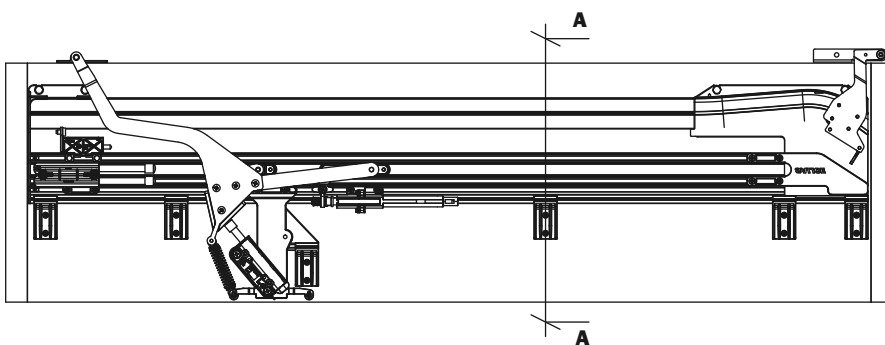
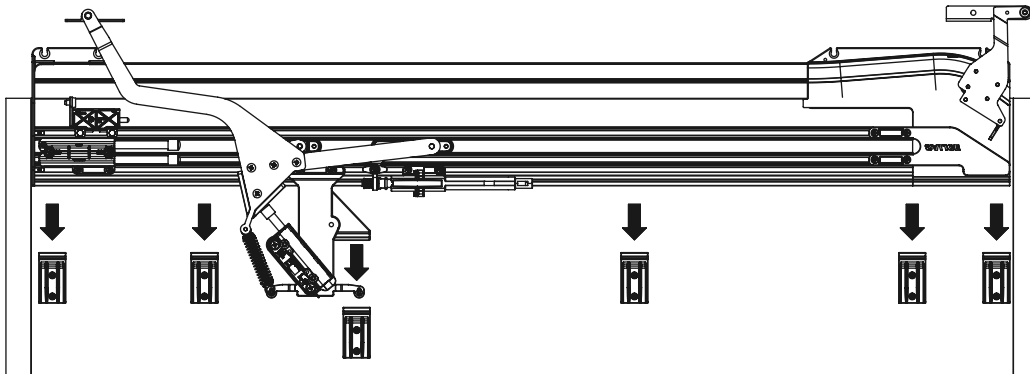
Fixar o sistema utilizando os parafusos fornecidos





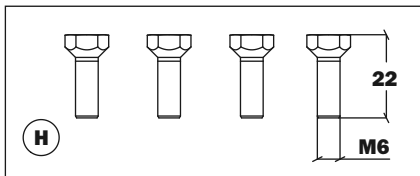
BASE - Porta com abertura a esquerda

Inserir o sistema montado antes fazendo-o percorrer na direção indicada pelas setas até o engate no clipe.

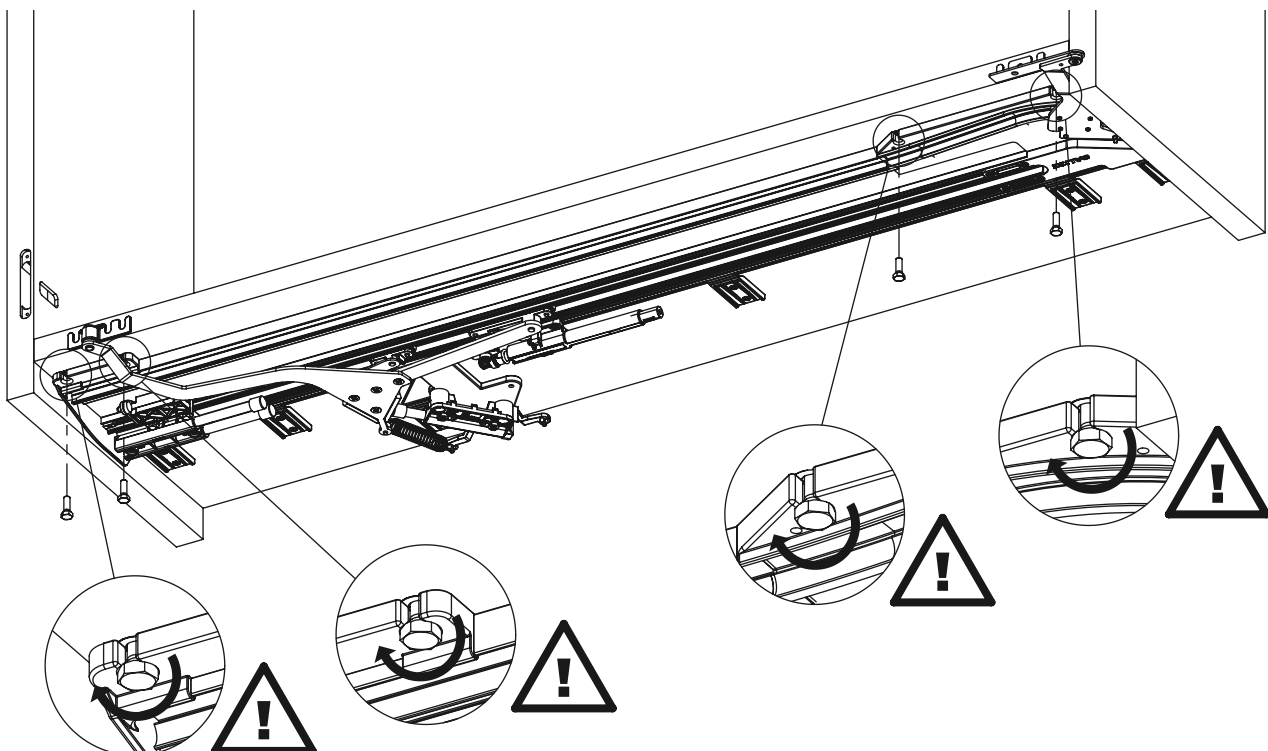


Seção A - A

SACO H



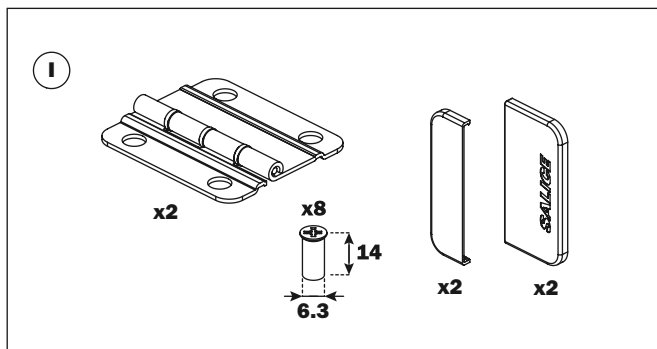
Fixar o sistema utilizando os parafusos fornecidos



Folder 90 • Dobradiças

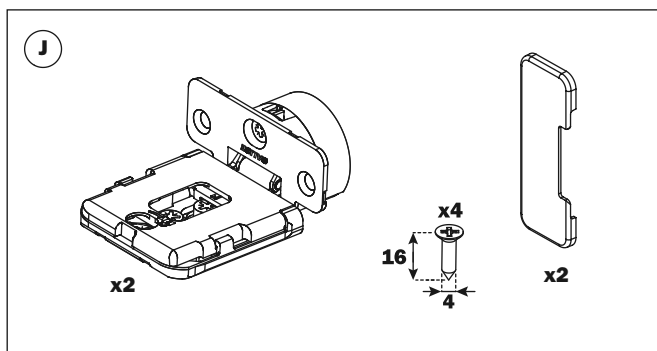
SACO I

DOBRADIÇAS CENTRAIS

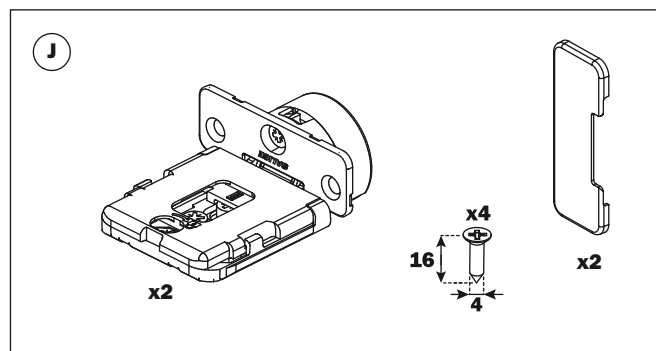


SACO J

DOBRADIÇAS CONECTA 94° PORTAS EM MADEIRA 10/12.5

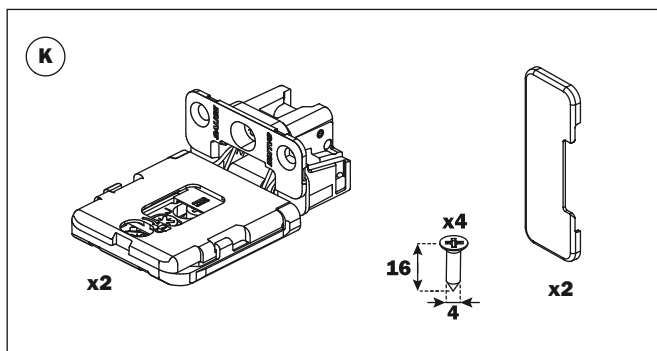


DOBRADIÇAS CONECTA 94° PORTAS EM MADEIRA 14/16.5

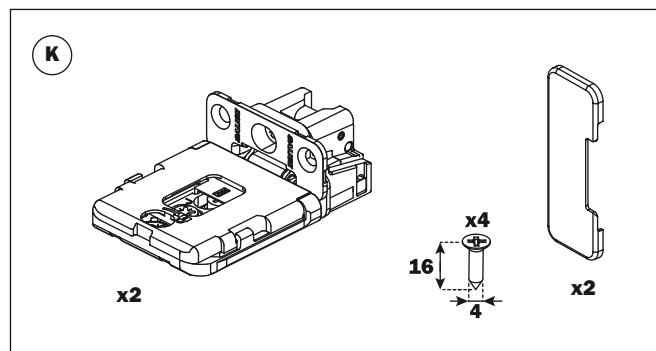


SACO K

DOBRADIÇAS CONECTA 94° PORTAS EM ALUMÍNIO 10/12.5

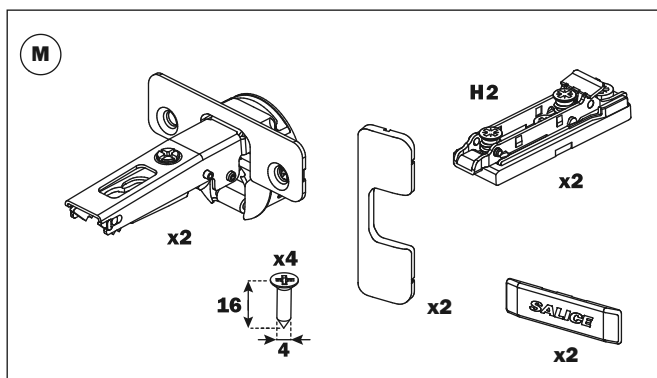


DOBRADIÇAS CONECTA 94° PORTAS EM ALUMÍNIO 14/16.5

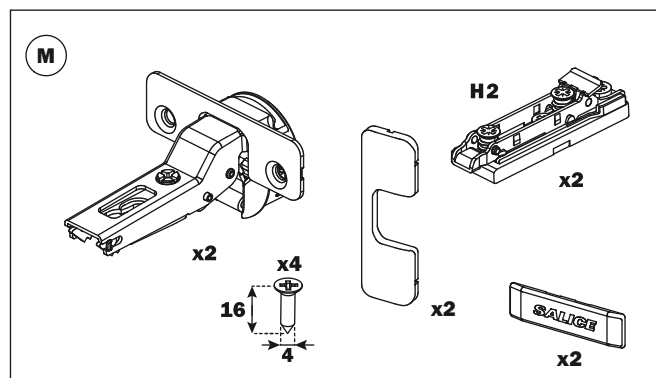


SACO M

DOBRADIÇAS SILENTIA+ 94° CORPO 0



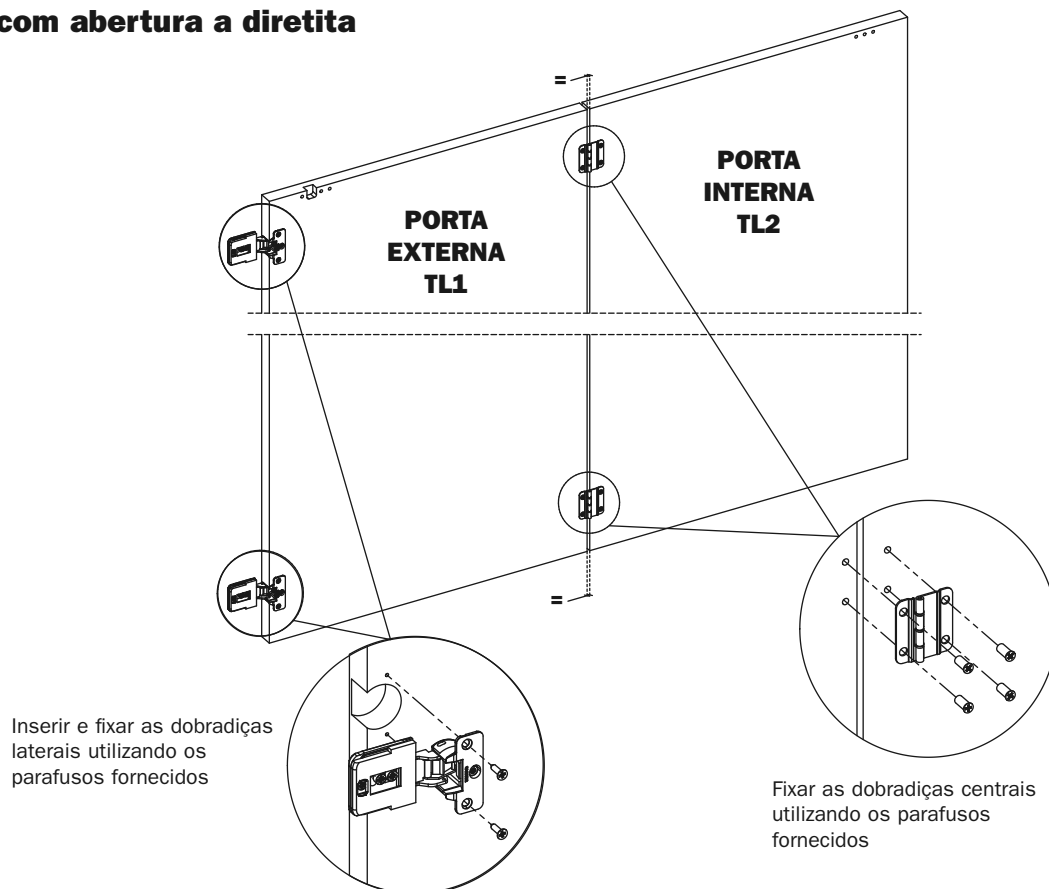
DOBRADIÇAS SILENTIA+ 94° CORPO 9



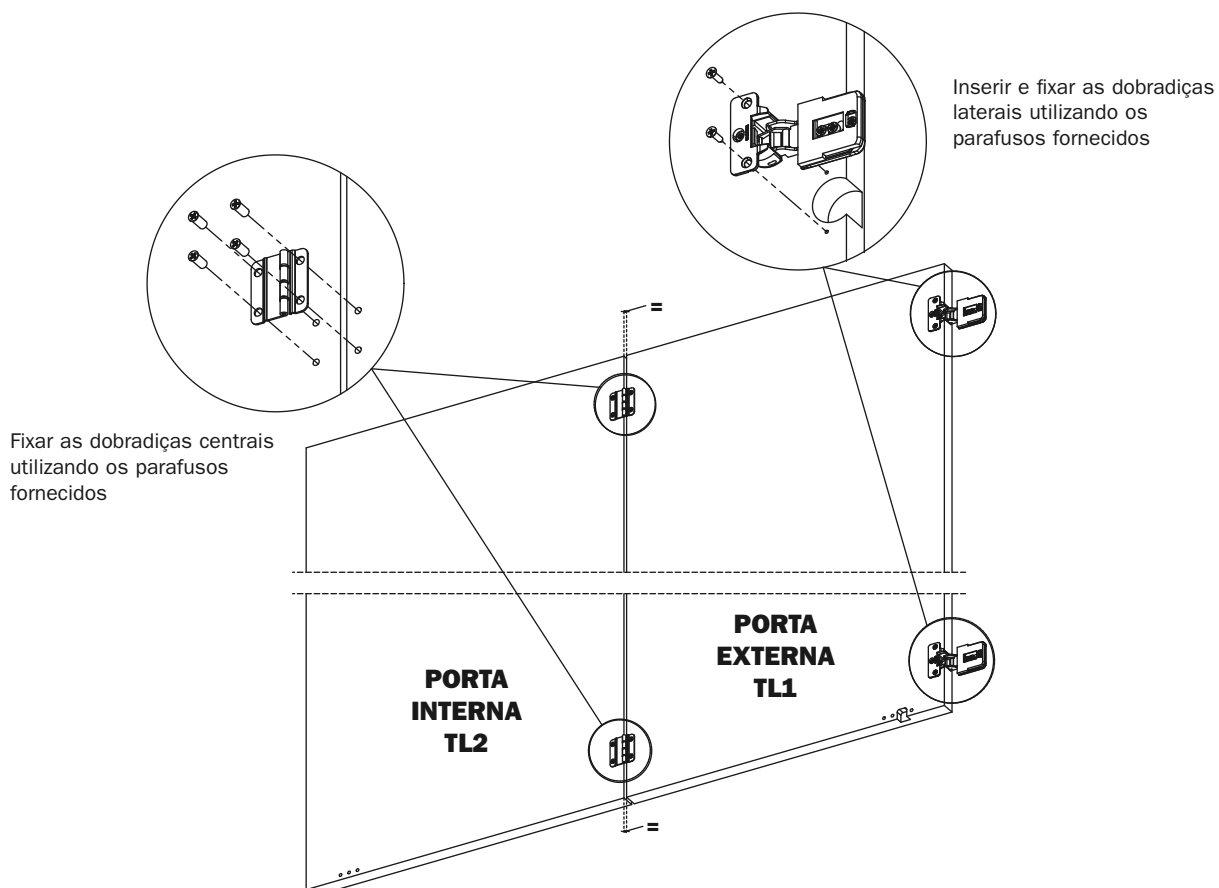
Preparação das portas - Fixação das dobradiças

Preparar as portas para a montagem no móvel. Fixar as dobradiças nas portas previamente furadas

TOP - Porta com abertura a direita



BASE - Porta com abertura a esquerda

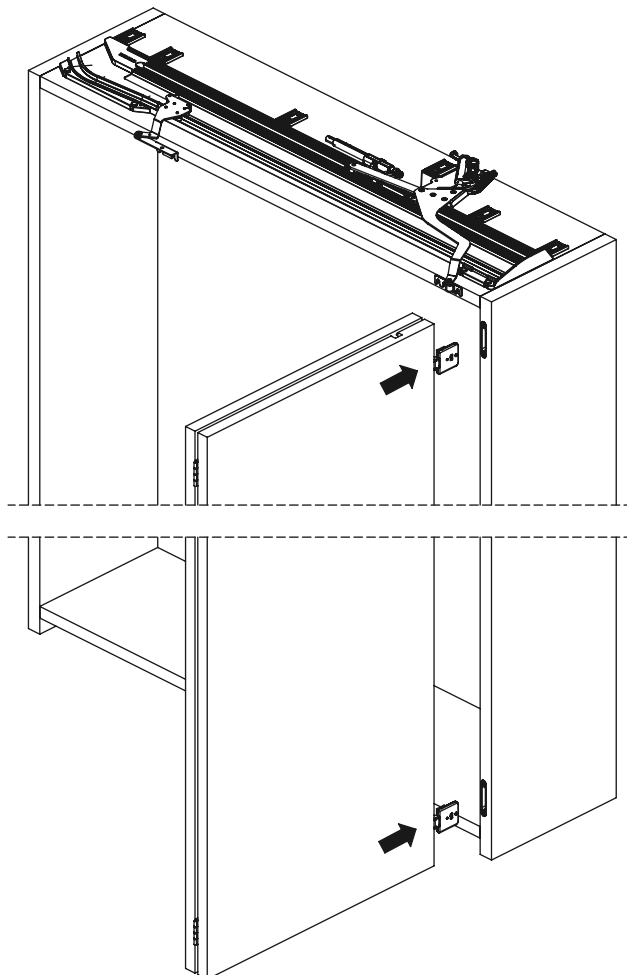


Folder 90 • Montagem das portas

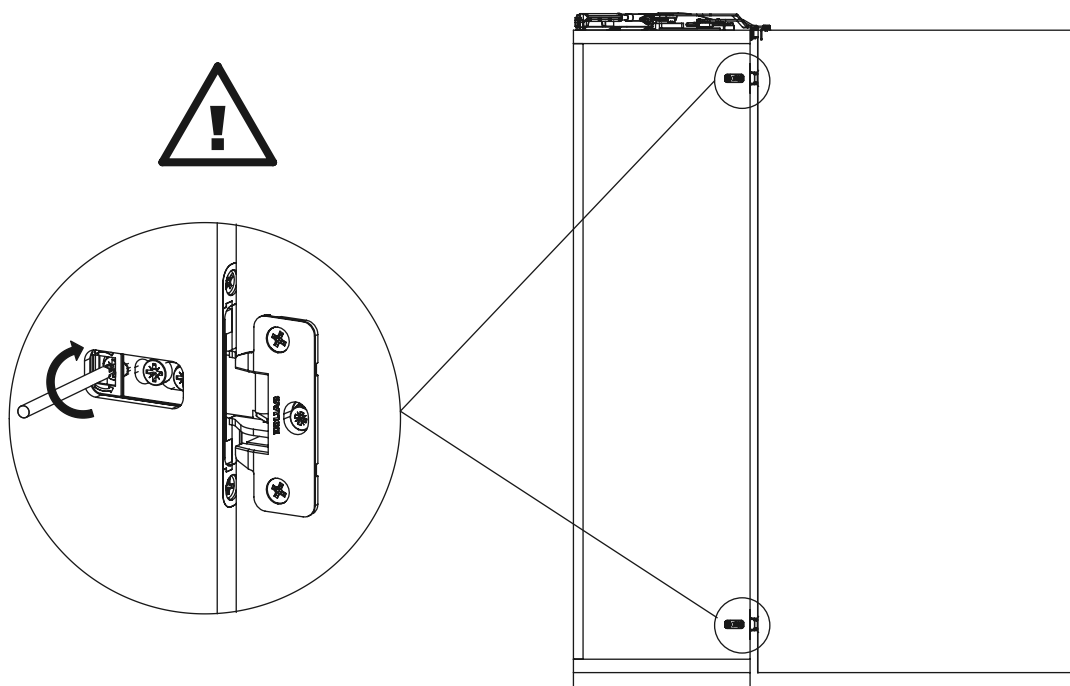
TOP - Porta com abertura a direita

Montar as duas portas no móvel:

- com utilização de dobradiças Conecta, inserir por completo as dobradiças como indicado pelas setas
- com utilização de dobradiças Serie M, engatar as dobradiças nas bases



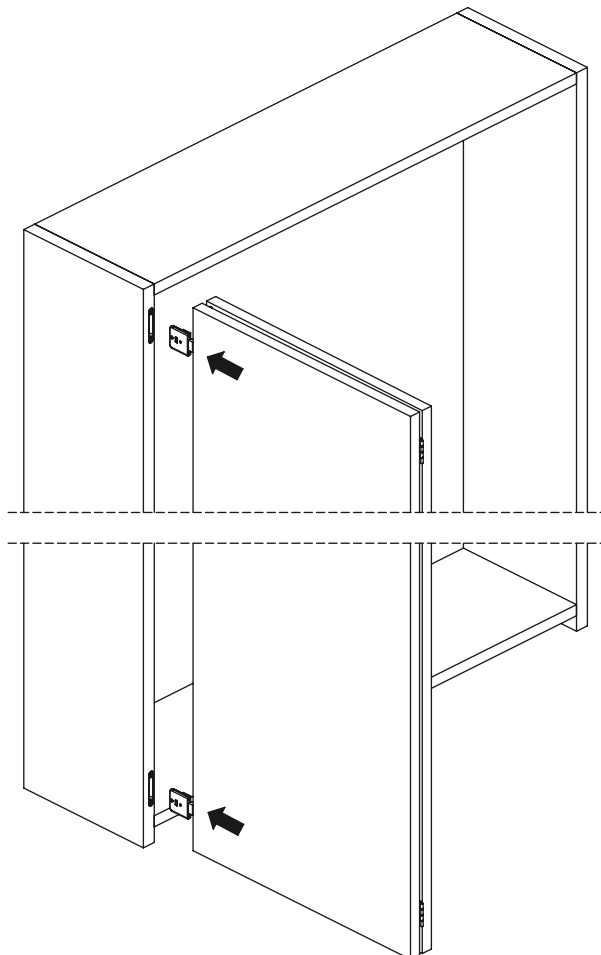
Uma vez inserida completamente, trave a dobradiça usando o excêntrico posterior.



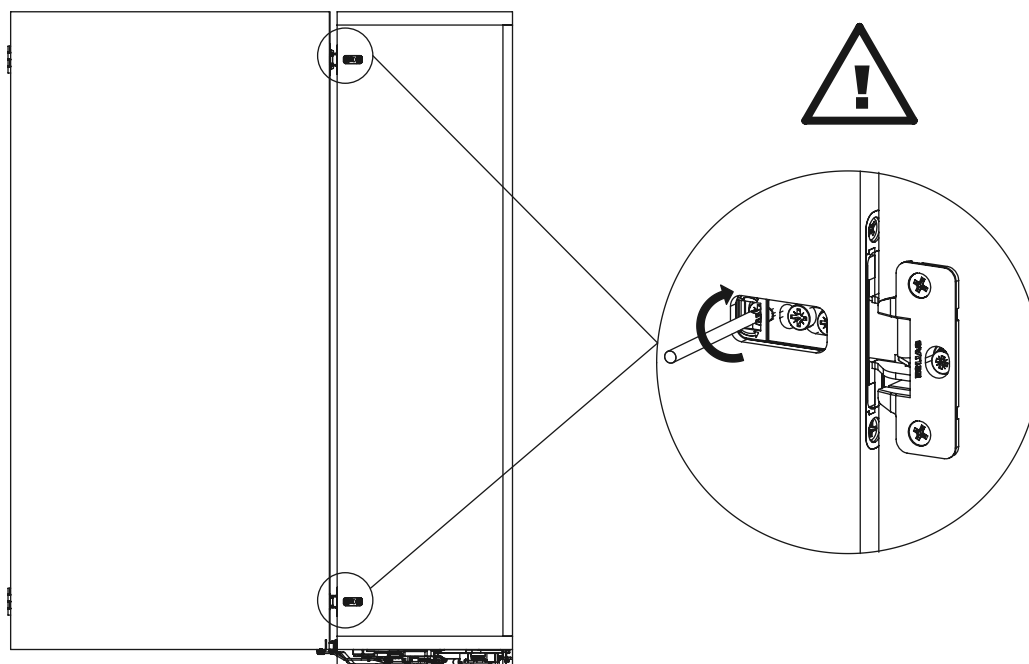
BASE - Porta com abertura a esquerda

Montar as duas portas no móvel:

- com utilização de dobradiças Conecta, inserir por completo as dobradiças como indicado pelas setas
- com utilização de dobradiças Serie M, engatar as dobradiças nas bases



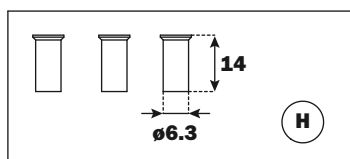
Uma vez inserida completamente, trave a dobradiça usando o excêntrico posterior.



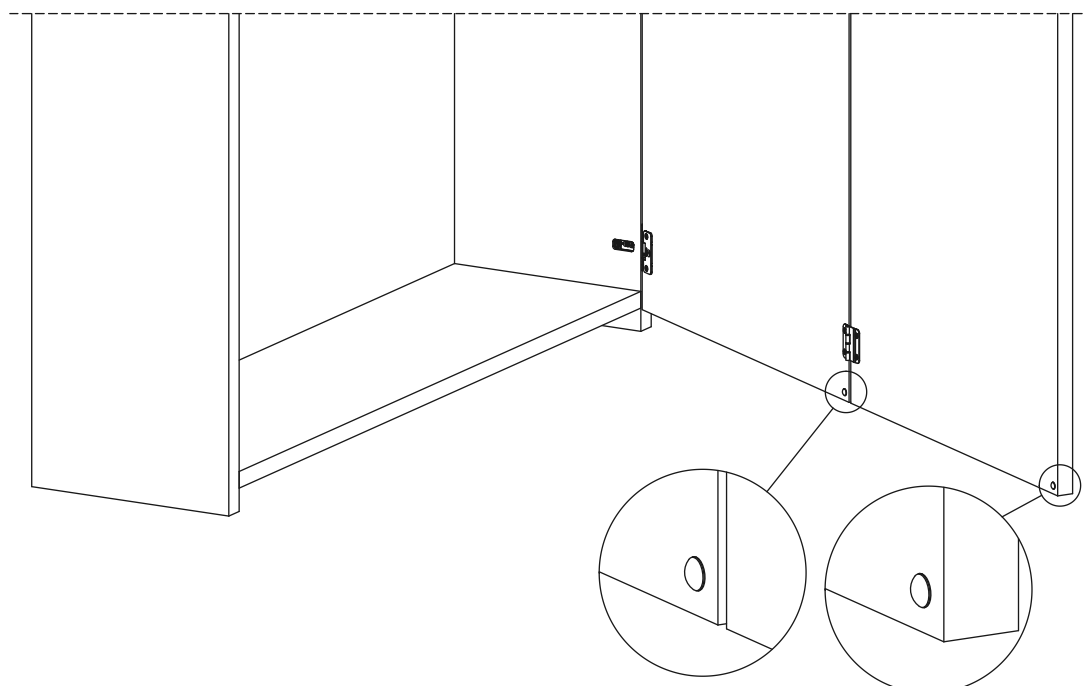
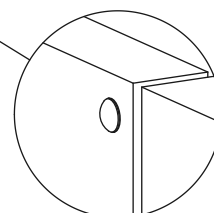
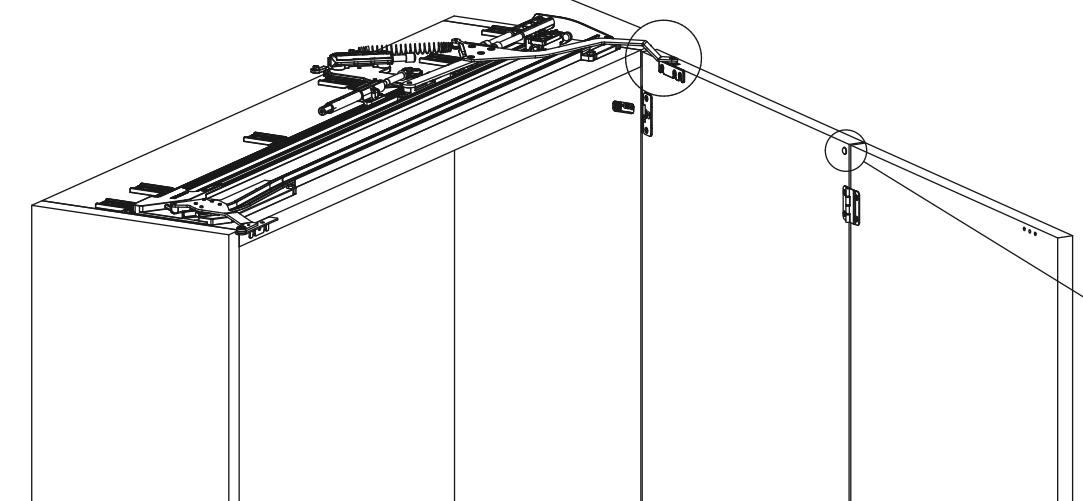
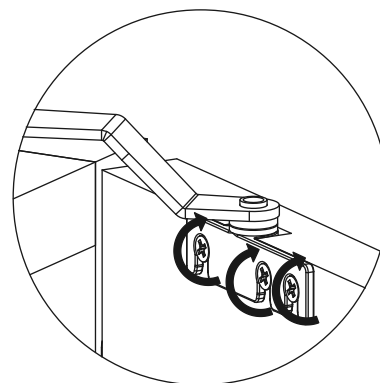
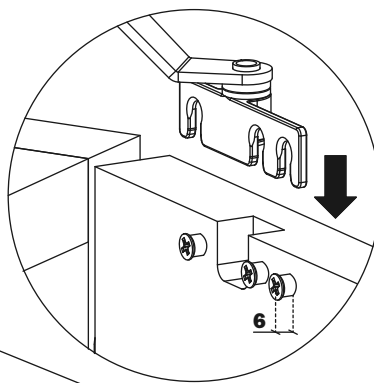
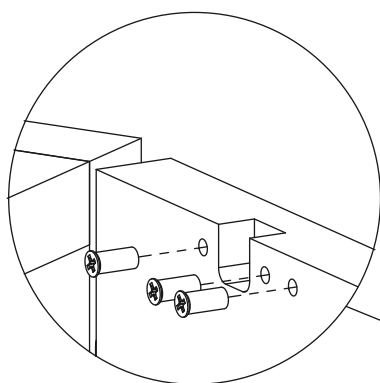
Folder 90 • Montagem das portas

TOP - Porta com abertura a direita

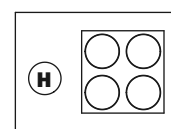
SACO H



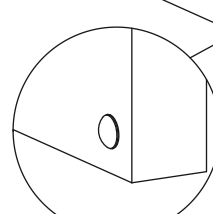
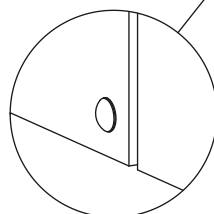
Engatar o braço externo na folha EXTERNA TL1 utilizando os parafusos fornecidos



SACO H



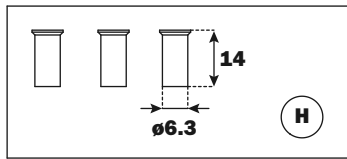
Aplicar os batentes de borracha fornecidos nas portas





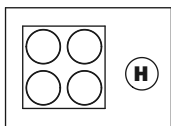
BASE - Porta com abertura a esquerda

SACO H

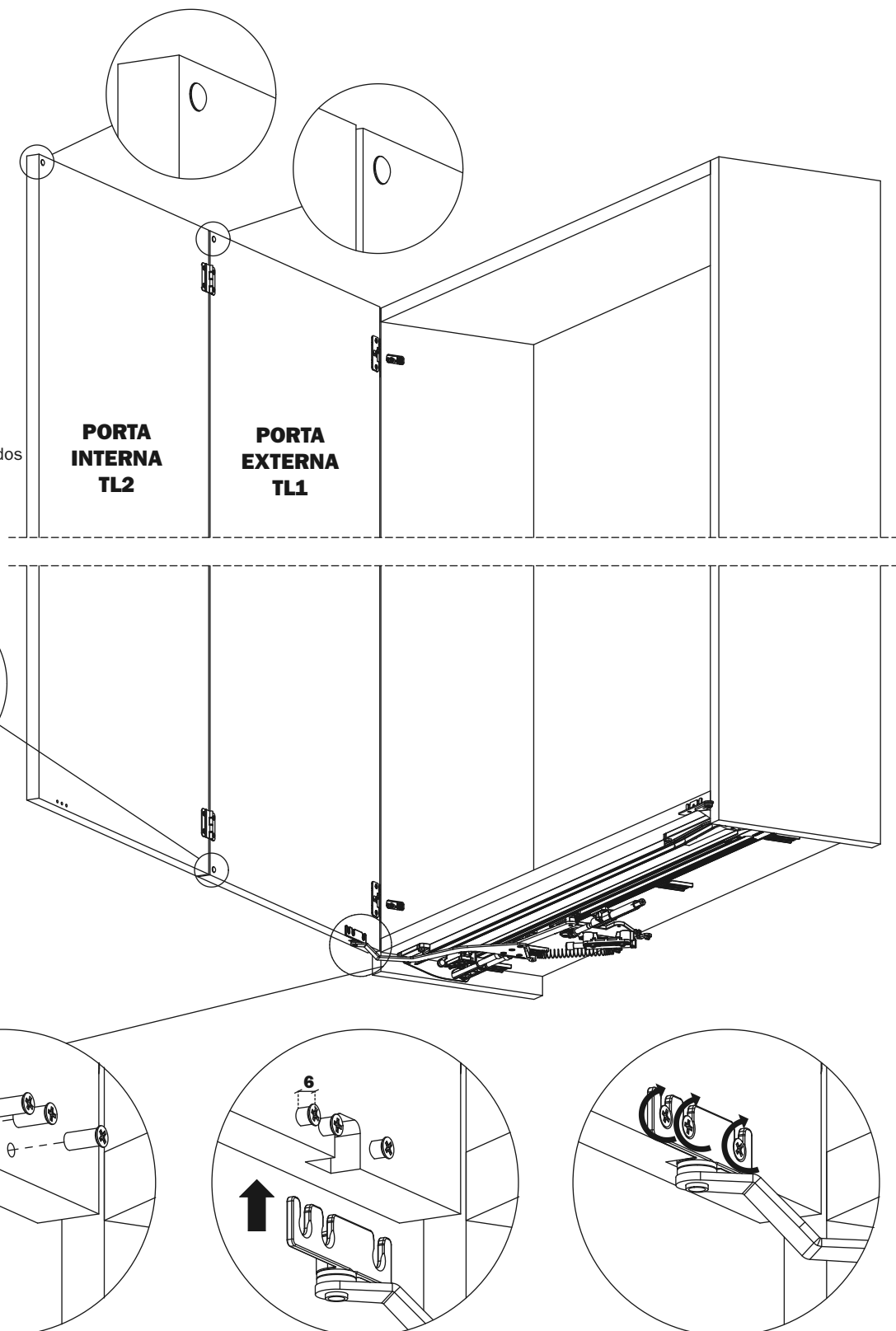


Engatar o braço externo na folha EXTERNA TL1 utilizando os parafusos fornecidos

SACO H



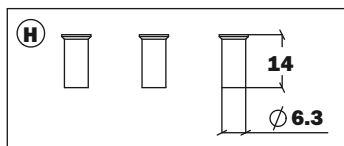
Aplicar os batentes de borracha fornecidos nas portas



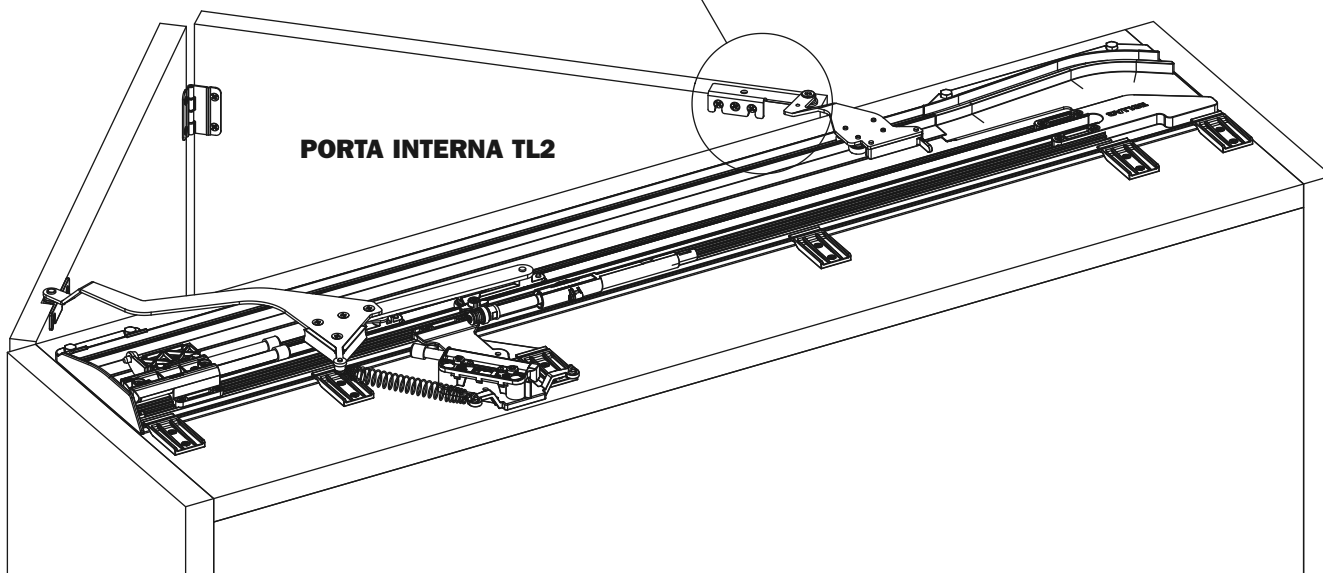
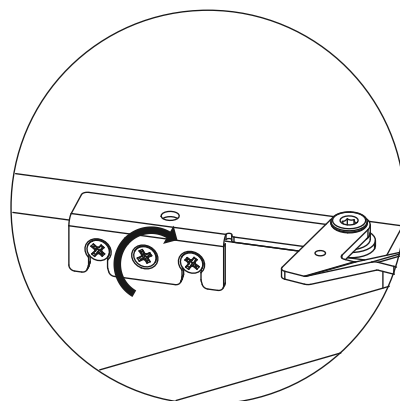
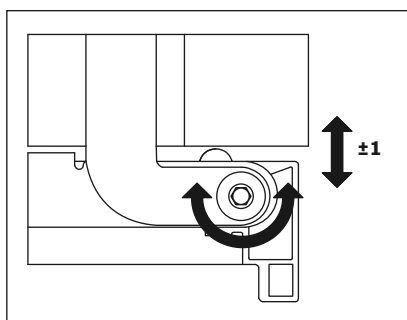
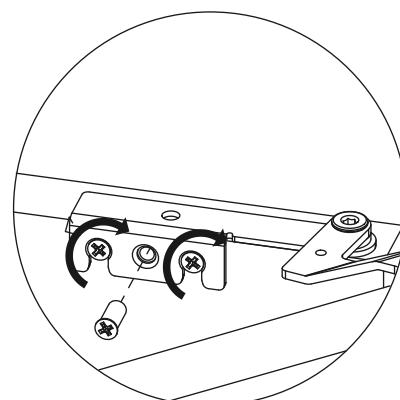
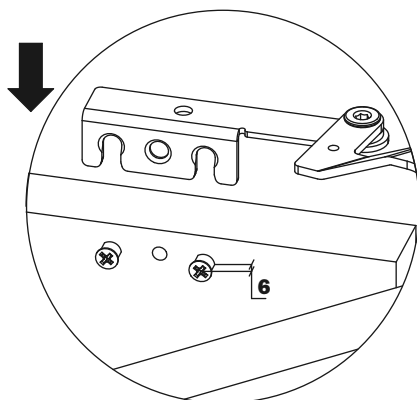
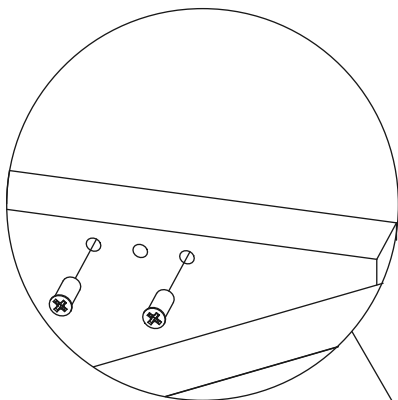
Folder 90 • Montagem das portas

TOP - Porta com abertura a direita

SACO H



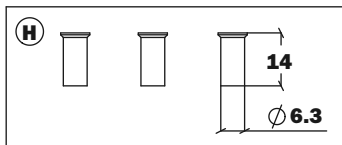
Engatar o braço interno na folha INTERNA TL2 utilizando os parafusos fornecidos



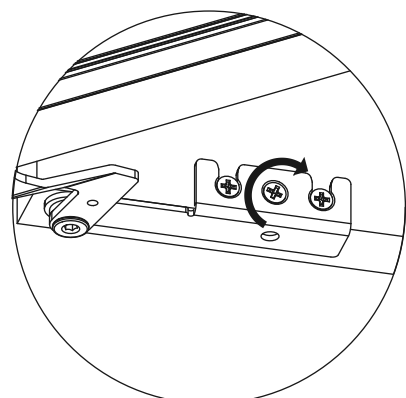
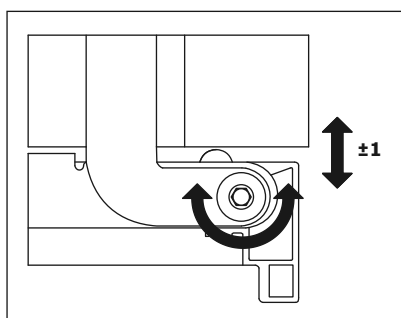
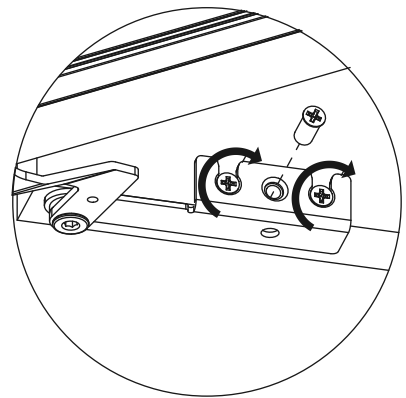
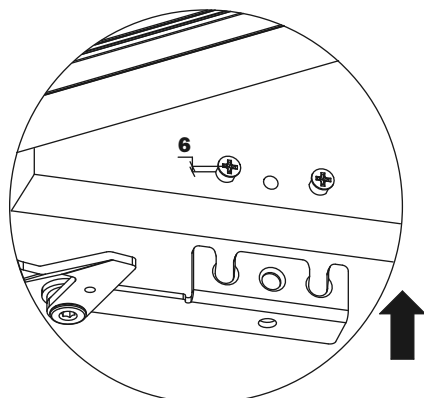
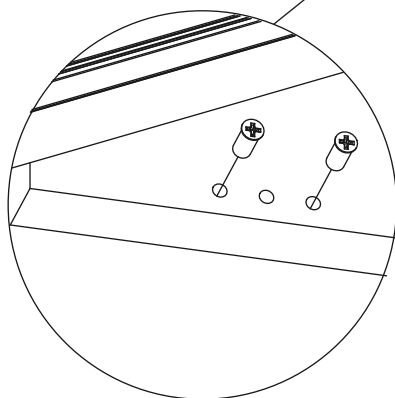
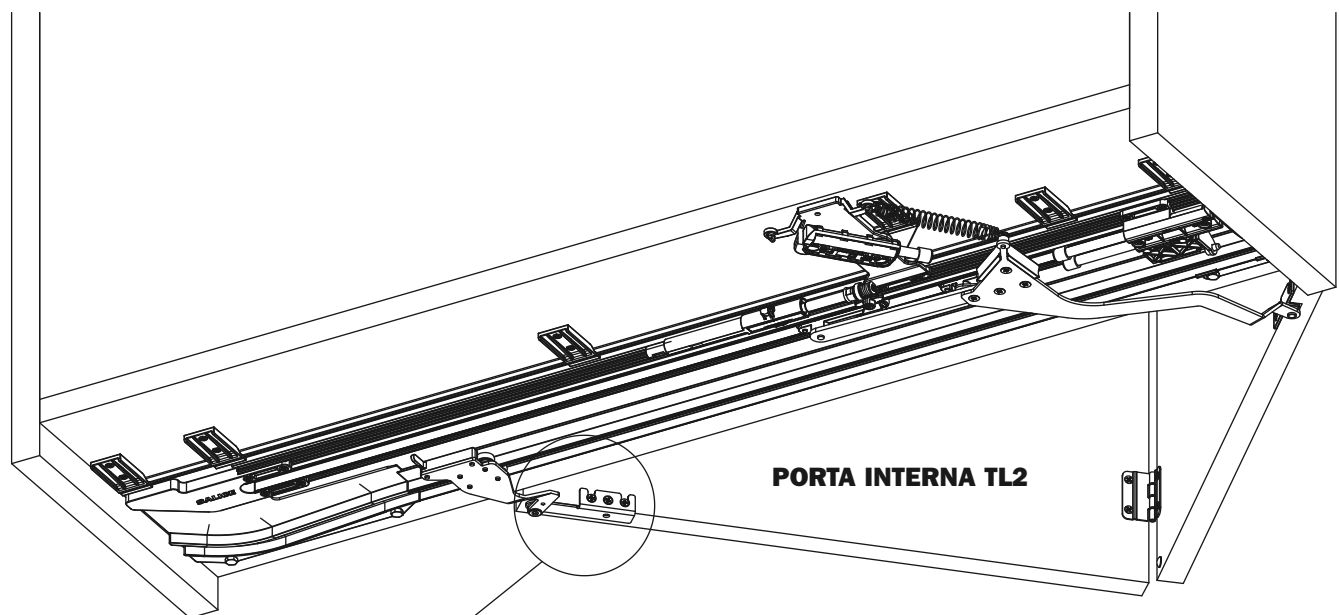


BASE - Porta com abertura a esquerda

SACO H



Engatar o braço interno na folha INTERNA TL2 utilizando os parafusos fornecidos

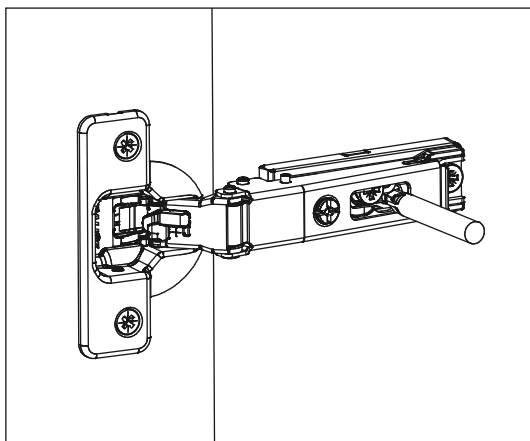
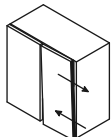


Regulagens

DOBRADIÇAS SILENTIA+ 94°

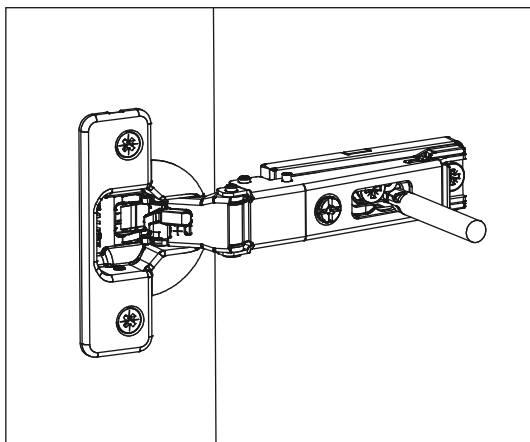
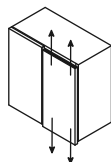
Regulagem lateral -1.5 +4.5 mm

Porta em madeira:
de -1.5 a +4.5 mm



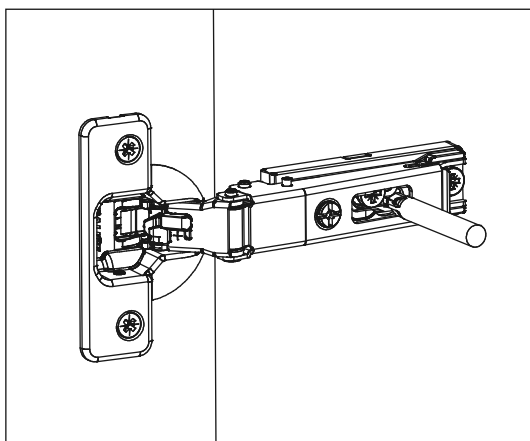
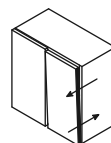
Regulagem vertical ± 2.5 mm

Porta em madeira:
de ± 2.5 mm



Regulagem frontal -0.5 +2.8 mm

Porta em madeira:
de -0.5 a +2.8 mm



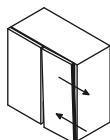
DOBRADIÇAS CONECTA

Regulagem lateral -2 +2 mm

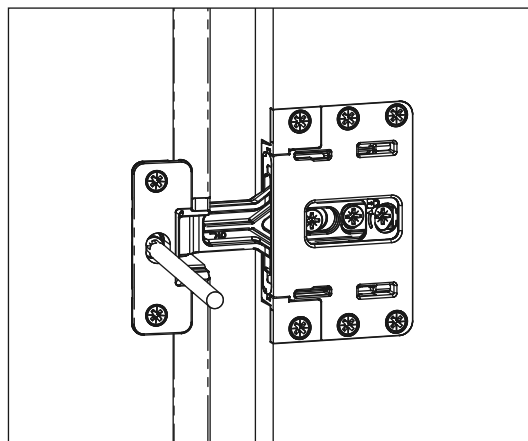
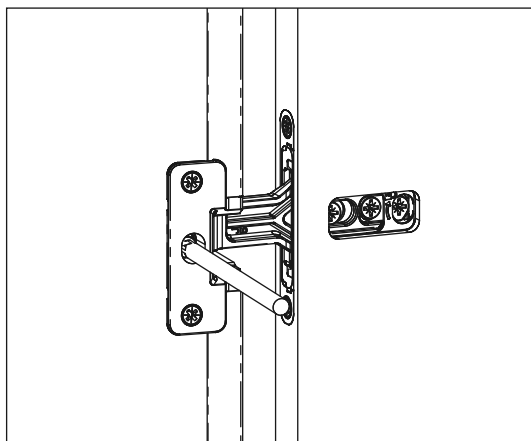
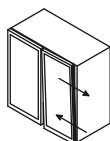
Base DQG3B

Base DQG5B

Porta em madeira:
de -1 a +2 mm



Porta com quadro
em alumínio:
de -2 a +0.5 mm

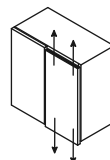


Regulagem vertical -2.5 +2.5 mm

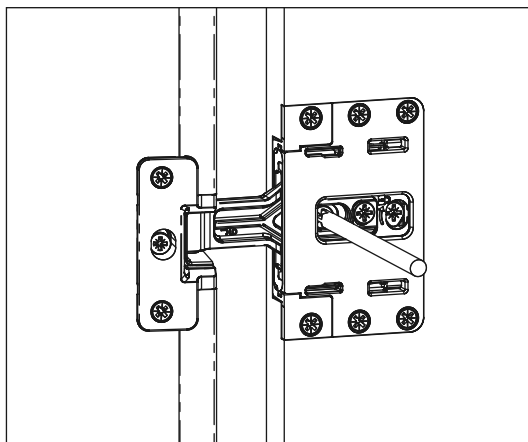
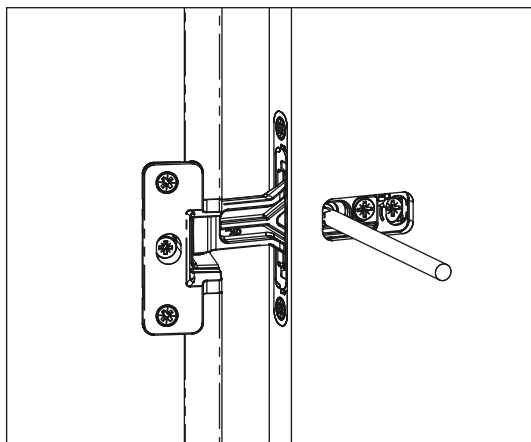
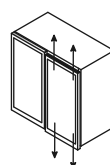
Base DQG3B

Base DQG5B

Porta em madeira:
de -2.5 a +2.5 mm



Porta com quadro
em alumínio:
de -2.5 a +2.5 mm

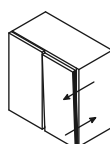


Regulagem frontal -0 +3

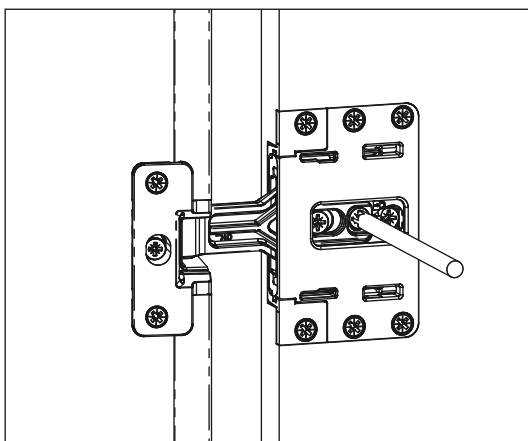
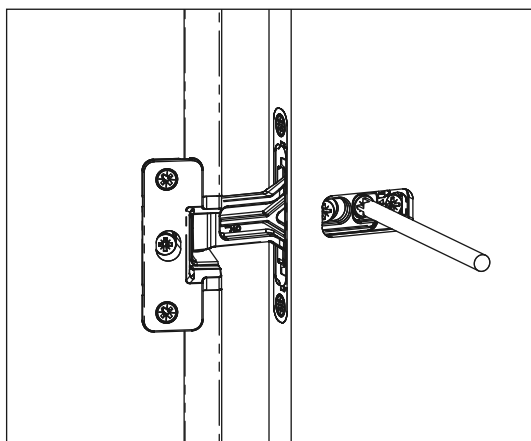
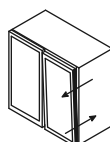
Base DQG3B

Base DQG5B

Porta em madeira:
de 0 a +3 mm

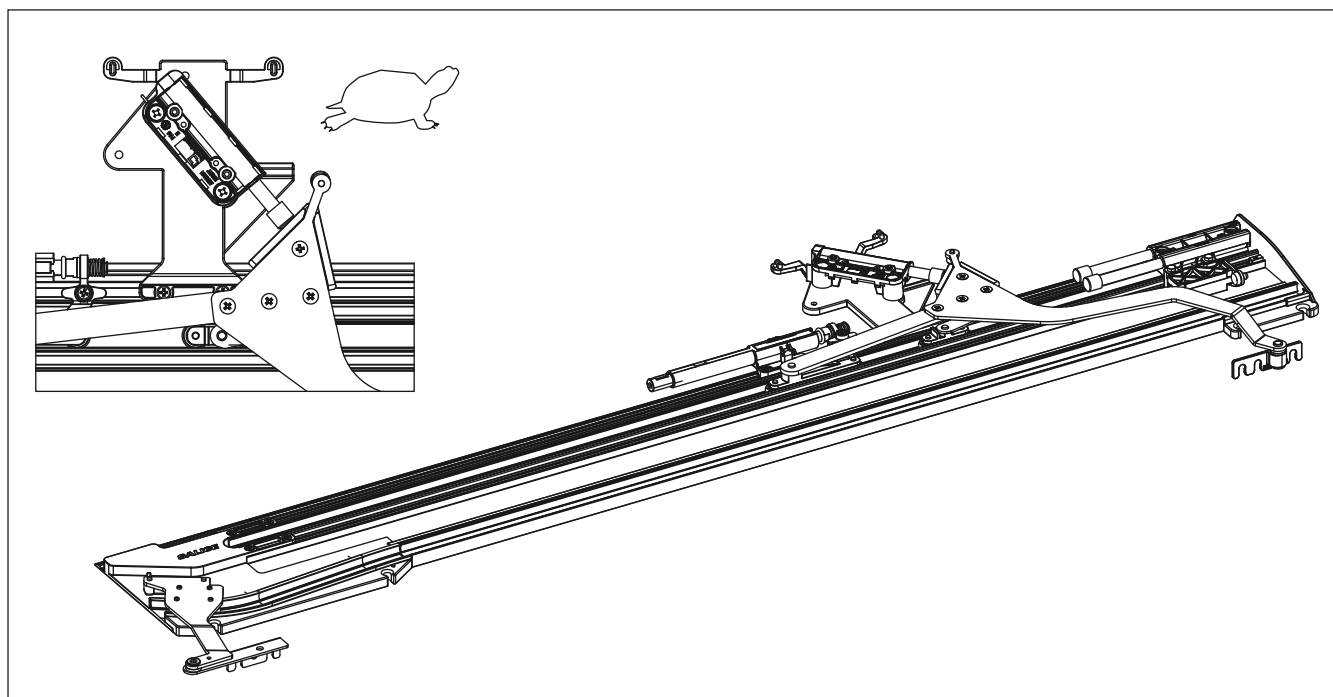
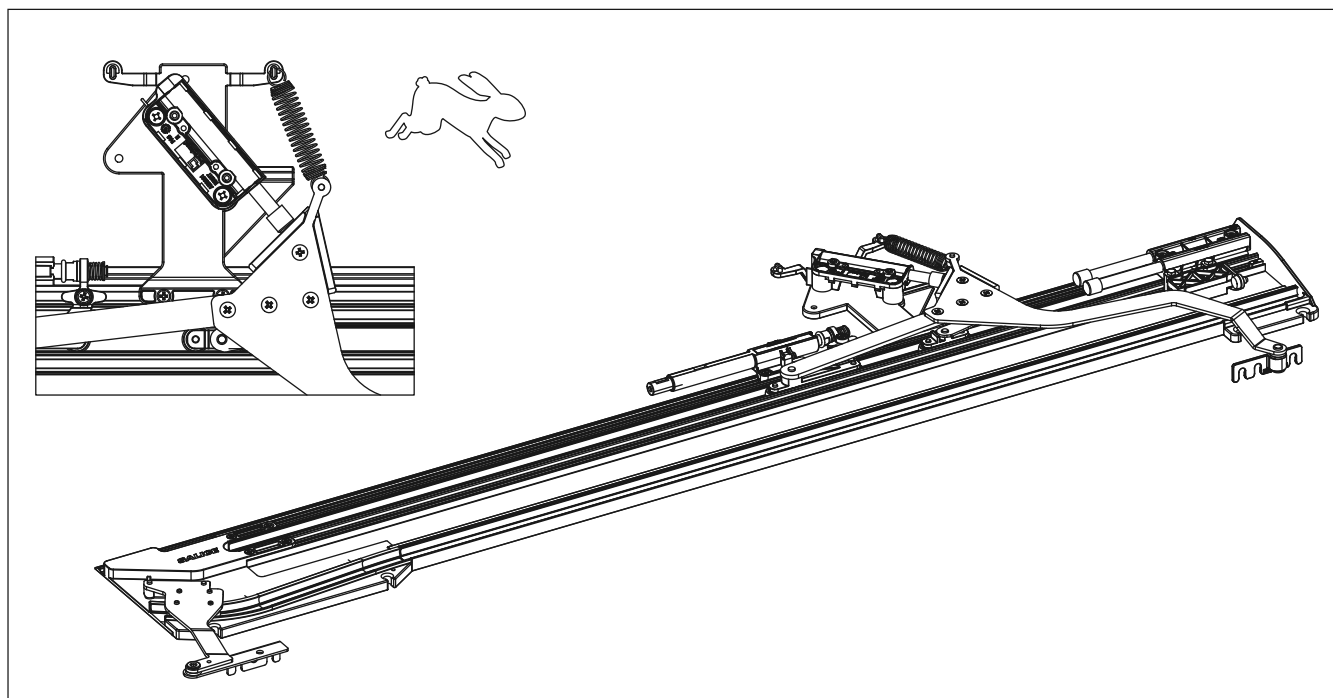


Porta com quadro
em alumínio:
de 0 a +3 mm



Regulagens

Regulagem da velocidade da porta



Notas

[illegible]

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

This image shows a full page of blank white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page, typical of notebook or legal stationery. There are no margins, text, or other markings present.

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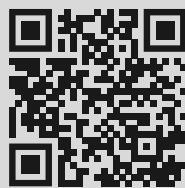


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Conteúdo digital



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