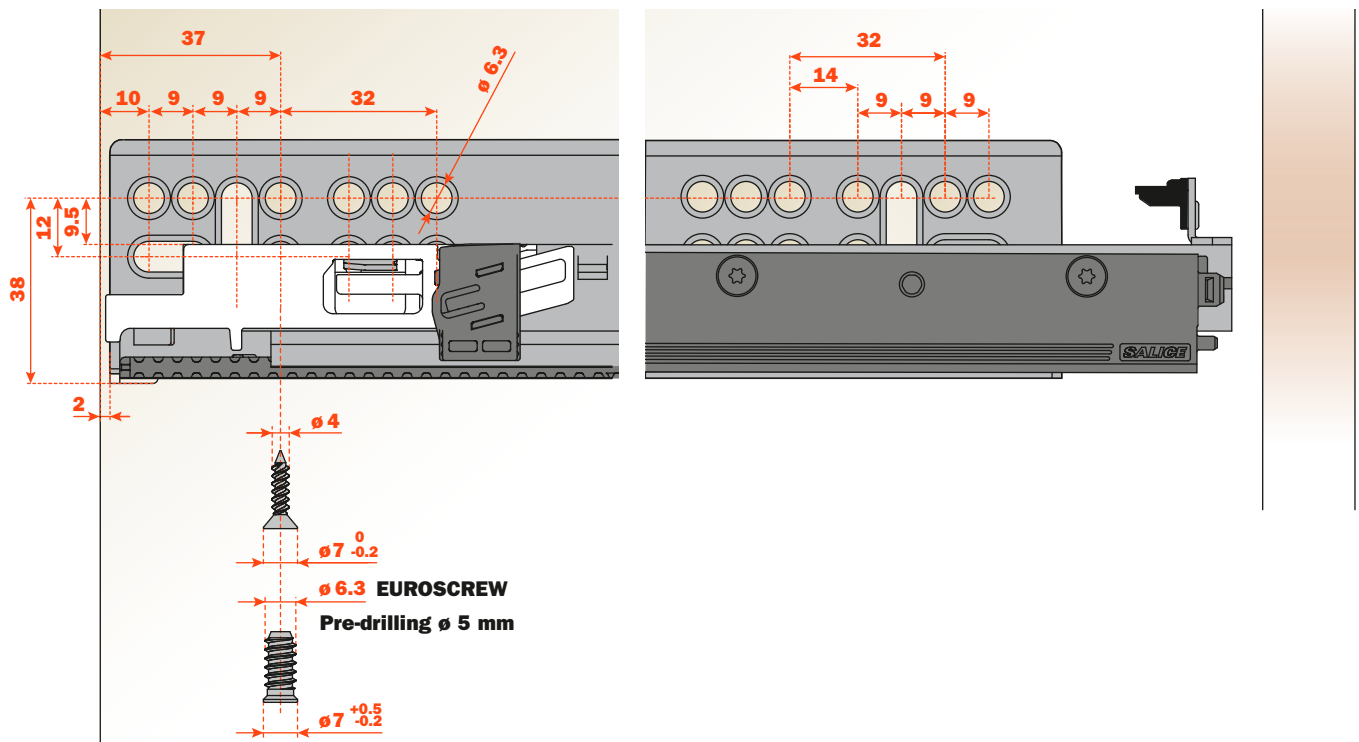


Runner installation

For all Progressa and Progressa+ runners

Mounting full-extension runner on the cabinet side

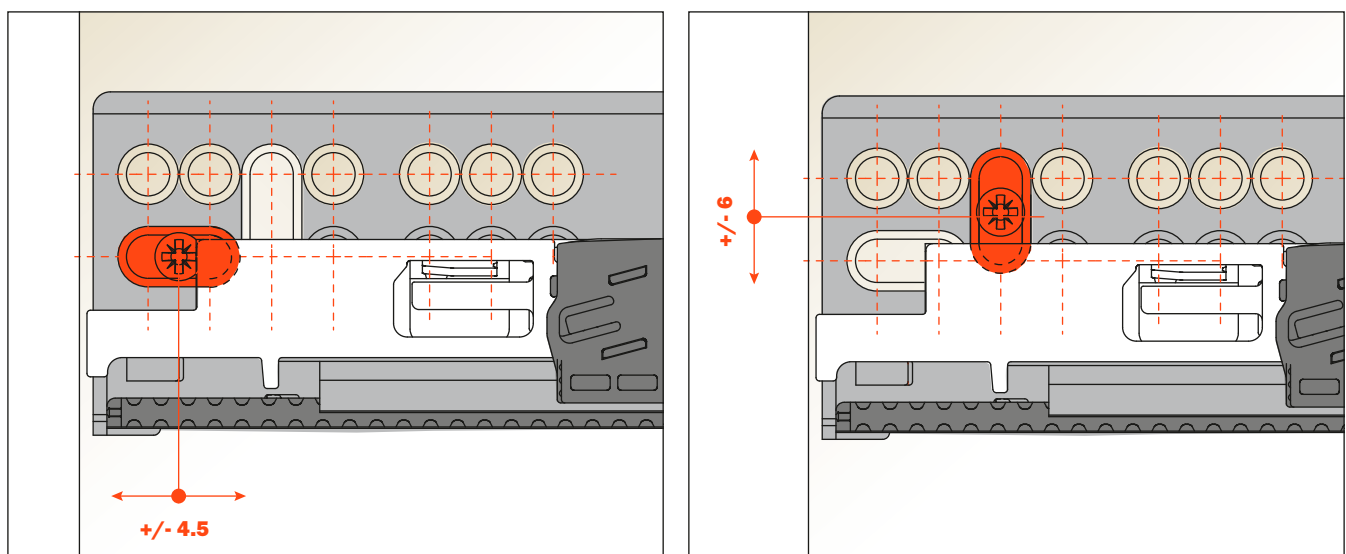


Screws, see page 72.

If runners are mounted before the assembly of the cabinet, we recommend that the inset position of the runner be increased from 38 to 39 mm to accommodate the manufacturing tolerances in the cabinet and the runner.

The oval slots on the runners enable a depth adjustment of ± 4.5 mm and a height adjustment of ± 6 mm to be made.

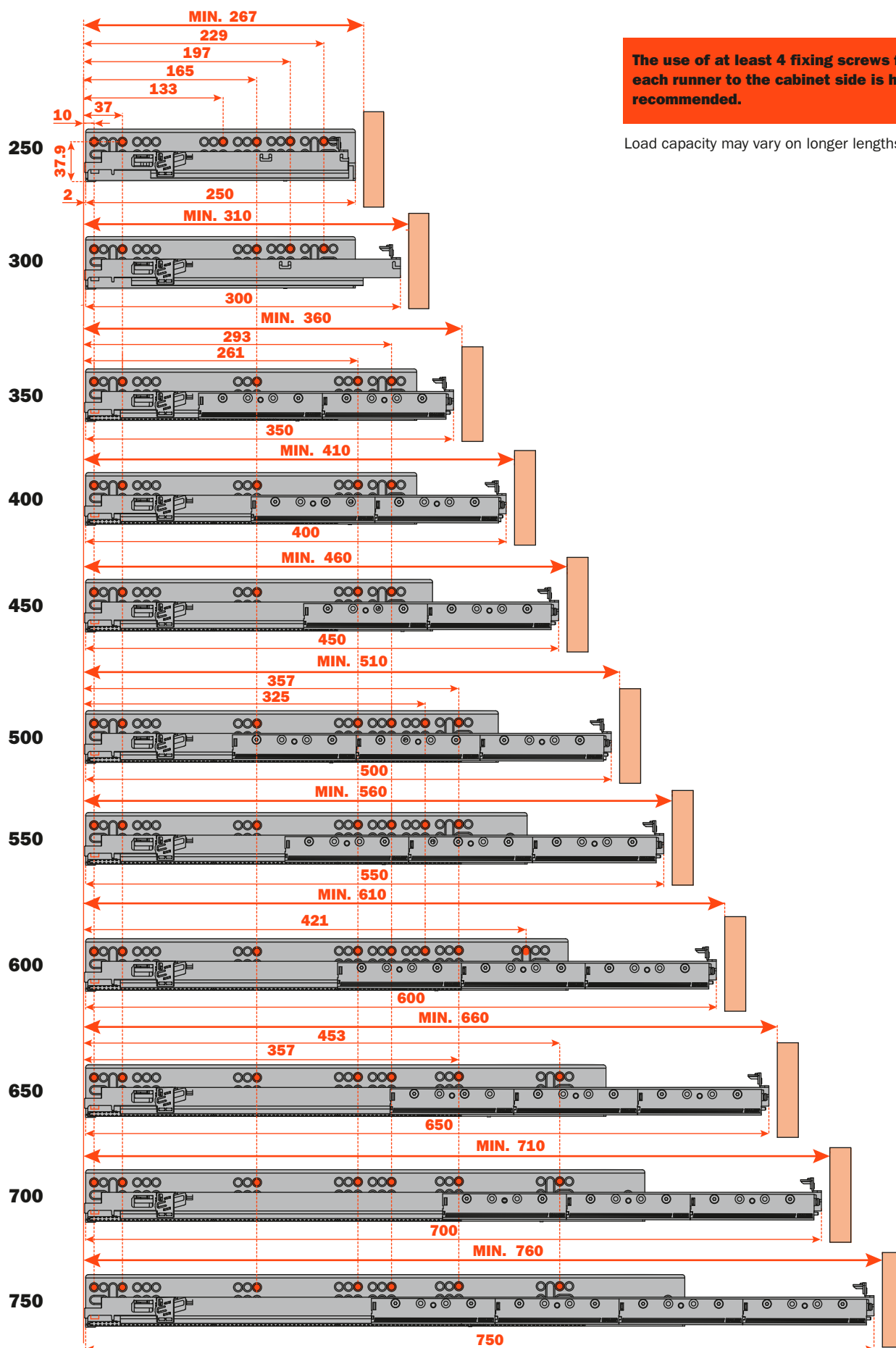
These adjustments are in addition to those incorporated in the fixing clips and in the runner (**Adjustments**, see page 23).



Drilling positions for runner on cabinet side

For all Progressa and Progressa+ runners

Please refer to the specific product pages in this catalog for all technical data

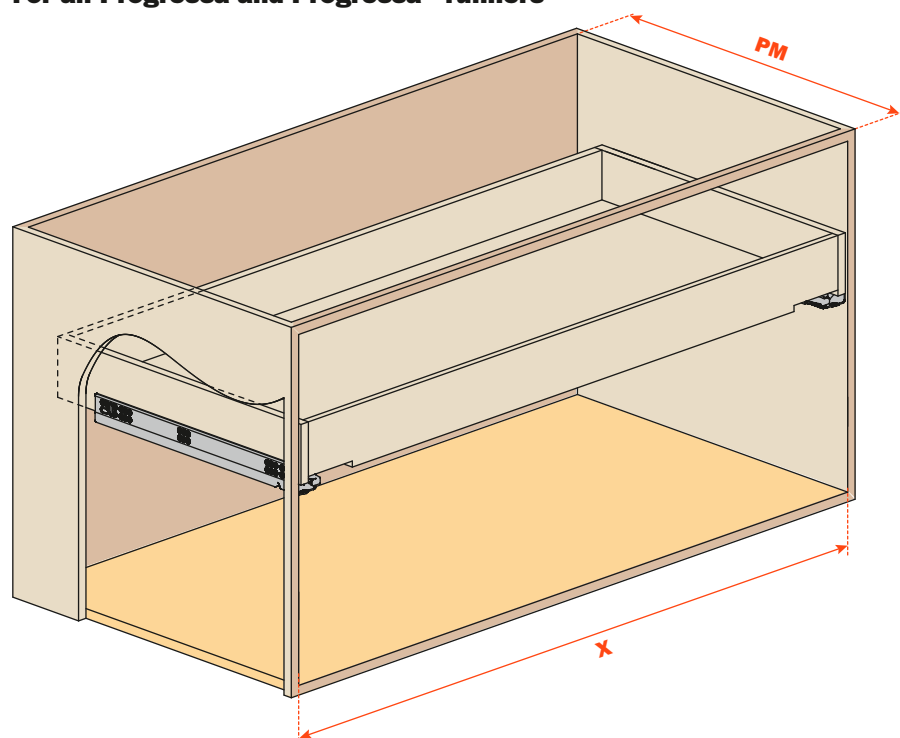


The use of at least 4 fixing screws for each runner to the cabinet side is highly recommended.

Load capacity may vary on longer lengths.

Drawer dimensions and drilling

For all Progressa and Progressa+ runners

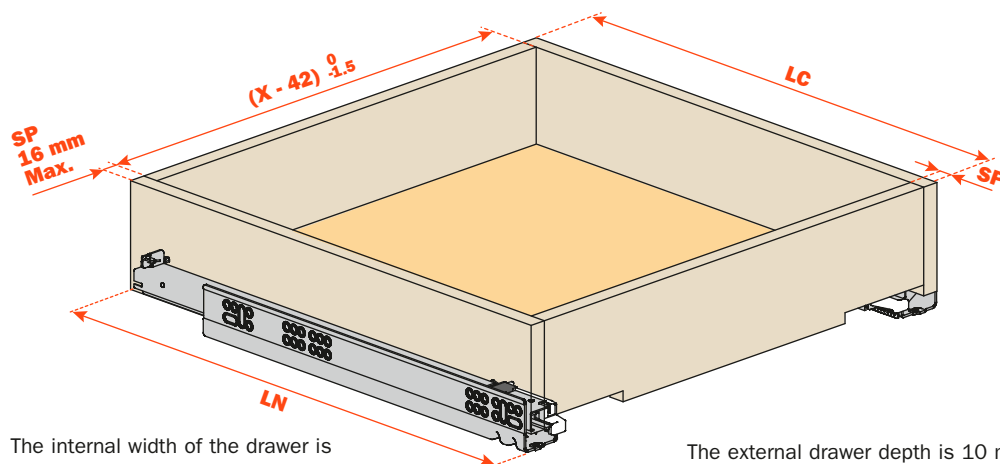


RUNNER LENGTH (LN)	External DRAWER DEPTH (LC)
250 mm	240 mm
300 mm	290 mm
350 mm	340 mm
400 mm	390 mm
450 mm	440 mm
500 mm	490 mm
550 mm	540 mm
600 mm	590 mm
650 mm	640 mm
700 mm	690 mm
750 mm	740 mm

Abbreviations

SP = Drawer thickness
LC = Drawer depth
PM = Cabinet depth
X = Cabinet internal width
LN = Nominal runner length

Full-extension runner for **13 mm to 16 mm drawer material thickness**



The internal width of the drawer is 42 mm to 43.5 mm less than the internal width of the cabinet

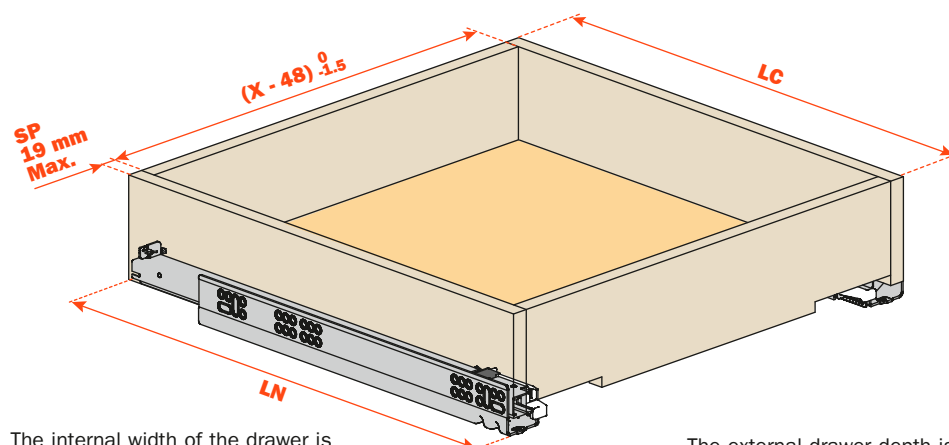
The external drawer depth is 10 mm less than the runner length

For drawer sides with sub-fronts between 12 and 13 mm, we recommend the use of the build-up spacer **AFSFXB**.

See page 70 for specs.

SP = Drawer thickness

Full-extension runner for **18-19 mm drawer material thickness**



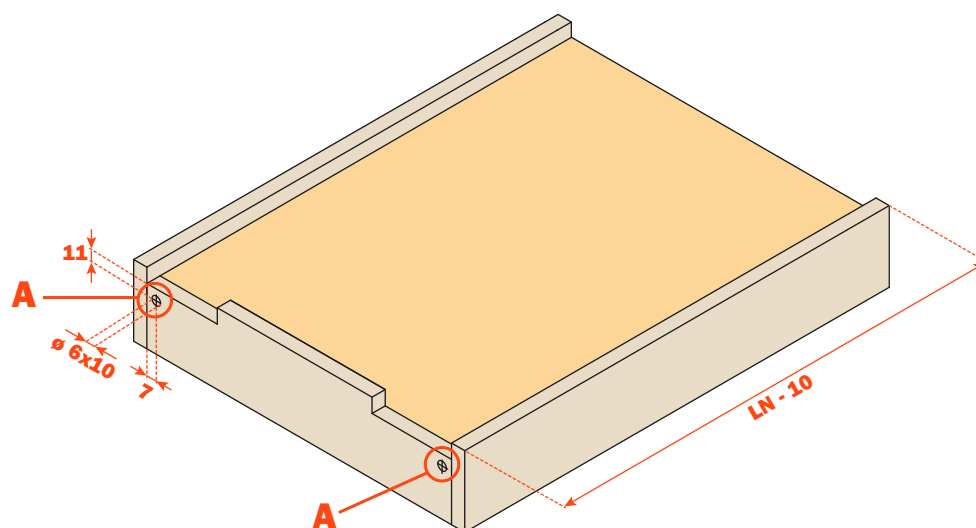
The internal width of the drawer is 48 mm to 49.5 mm less than the internal width of the cabinet

The external drawer depth is 10 mm less than the runner length

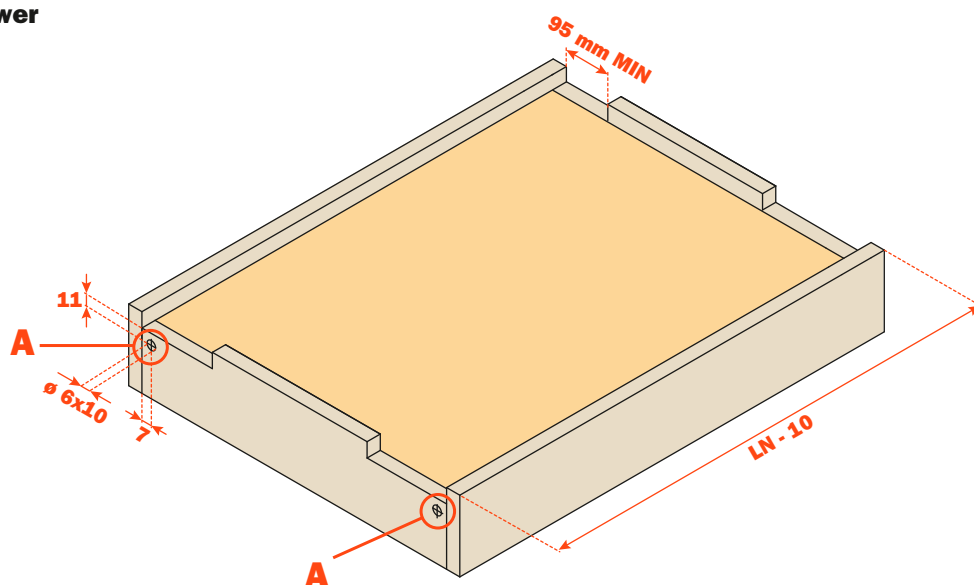
Drawer drilling

For all Progressa and Progressa⁺ runners

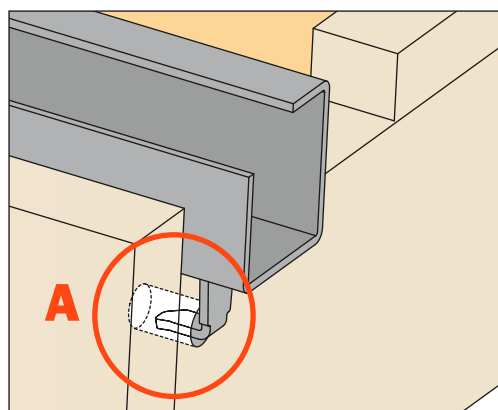
3-SIDED drawer



4-SIDED drawer

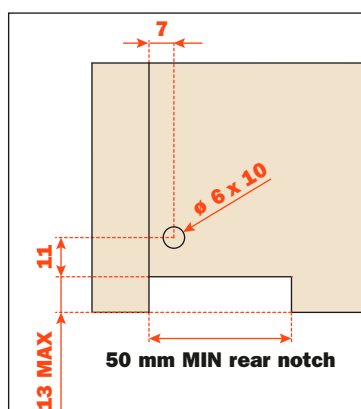


REAR HOOK

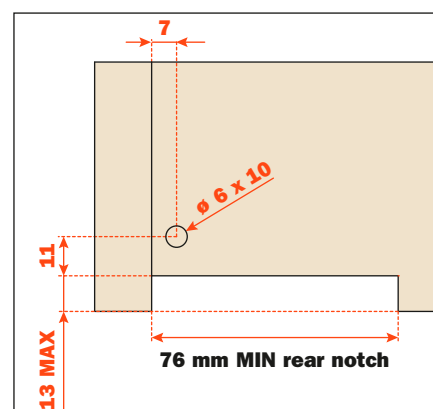


Use **drilling templates** for rear hook, see page 65 and 67.

REAR NOTCH with Smove and Push runners

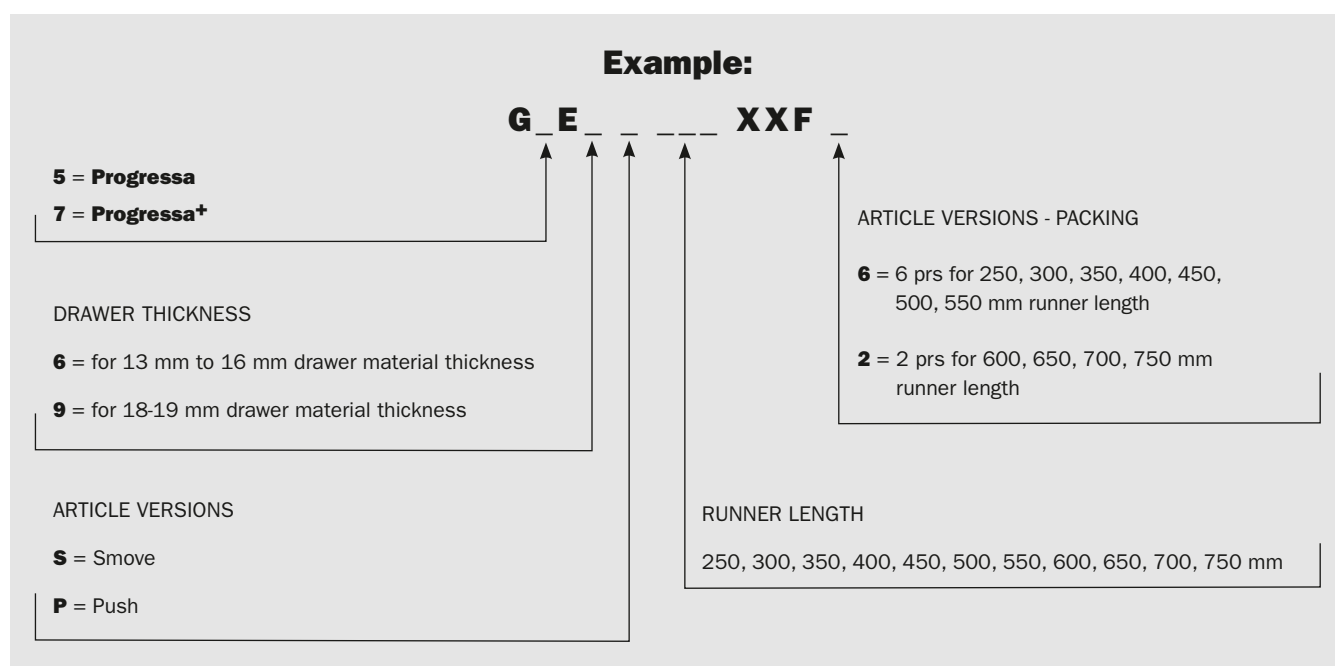


REAR NOTCH with Push Synchronizer and tilt adjustment lever



Progressa Push Synchronizer, see page 62.
AGLRXX3F Tilt adjustment lever, see page 70.

Part number composition - For Progressa and Progressa+ runners



Packing

Progressa Smove

16 mm drawer Soft close for 13 mm to 16 mm material thickness

SMOVE	LENGTH	BOX	PALLET
G5E6S250XXF6	250 mm	6 prs	192 prs
G5E6S300XXF6	300 mm	6 prs	192 prs
G5E6S350XXF6	350 mm	6 prs	192 prs
G5E6S400XXF6	400 mm	6 prs	192 prs
G5E6S450XXF6	450 mm	6 prs	192 prs
G5E6S500XXF6	500 mm	6 prs	192 prs
G5E6S550XXF6	550 mm	6 prs	192 prs

18-19 mm drawer Soft close for 18-19 mm material thickness

SMOVE	LENGTH	BOX	PALLET
G5E9S350XXF6	350 mm	6 prs	192 prs
G5E9S400XXF6	400 mm	6 prs	192 prs
G5E9S450XXF6	450 mm	6 prs	192 prs
G5E9S500XXF6	500 mm	6 prs	192 prs
G5E9S550XXF6	550 mm	6 prs	192 prs

Packing

Progressa Push

16 mm drawer Push opening system for 13 mm to 16 mm material thickness

PUSH	LENGTH	BOX	PALLET
G5E6P250XXF6	250 mm	6 prs	192 prs
G5E6P300XXF6	300 mm	6 prs	192 prs
G5E6P350XXF6	350 mm	6 prs	192 prs
G5E6P400XXF6	400 mm	6 prs	192 prs
G5E6P450XXF6	450 mm	6 prs	192 prs
G5E6P500XXF6	500 mm	6 prs	192 prs
G5E6P550XXF6	550 mm	6 prs	192 prs

18-19 mm drawer Push opening system for 18-19 mm material thickness

PUSH	LENGTH	BOX	PALLET
G5E9P350XXF6	350 mm	6 prs	192 prs
G5E9P400XXF6	400 mm	6 prs	192 prs
G5E9P450XXF6	450 mm	6 prs	192 prs
G5E9P500XXF6	500 mm	6 prs	192 prs
G5E9P550XXF6	550 mm	6 prs	192 prs

Progressa⁺ Smove

16 mm drawer Soft close for 13 mm to 16 mm material thickness

SMOVE	LENGTH	BOX	PALLET
G7E6S350XXF6	350 mm	6 prs	192 prs
G7E6S400XXF6	400 mm	6 prs	192 prs
G7E6S450XXF6	450 mm	6 prs	192 prs
G7E6S500XXF6	500 mm	6 prs	192 prs
G7E6S550XXF6	550 mm	6 prs	192 prs
G7E6S600XXF2	600 mm	2 prs	128 prs
G7E6S650XXF2	650 mm	2 prs	128 prs
G7E6S700XXF2	700 mm	2 prs	128 prs
G7E6S750XXF2	750 mm	2 prs	128 prs

Progressa+ Smove

18-19 mm drawer Soft close for 18-19 mm material thickness

SMOVE	LENGTH	BOX	PALLET
G7E9S350XXF6	350 mm	6 prs	192 prs
G7E9S400XXF6	400 mm	6 prs	192 prs
G7E9S450XXF6	450 mm	6 prs	192 prs
G7E9S500XXF6	500 mm	6 prs	192 prs
G7E9S550XXF6	550 mm	6 prs	192 prs
G7E9S600XXF2	600 mm	2 prs	128 prs
G7E9S650XXF2	650 mm	2 prs	128 prs
G7E9S700XXF2	700 mm	2 prs	128 prs
G7E9S750XXF2	750 mm	2 prs	128 prs

Progressa+ Push

16 mm drawer Push opening system for 13 mm to 16 mm material thickness

PUSH	LENGTH	BOX	PALLET
G7E6P350XXF6	350 mm	6 prs	192 prs
G7E6P400XXF6	400 mm	6 prs	192 prs
G7E6P450XXF6	450 mm	6 prs	192 prs
G7E6P500XXF6	500 mm	6 prs	192 prs
G7E6P550XXF6	550 mm	6 prs	192 prs
G7E6P600XXF2	600 mm	2 prs	128 prs
G7E6P650XXF2	650 mm	2 prs	128 prs
G7E6P700XXF2	700 mm	2 prs	128 prs
G7E6P750XXF2	750 mm	2 prs	128 prs

Progressa+ Push

18-19 mm drawer Push opening system for 18-19 mm material thickness

PUSH	LENGTH	BOX	PALLET
G7E9P350XXF6	350 mm	6 prs	192 prs
G7E9P400XXF6	400 mm	6 prs	192 prs
G7E9P450XXF6	450 mm	6 prs	192 prs
G7E9P500XXF6	500 mm	6 prs	192 prs
G7E9P550XXF6	550 mm	6 prs	192 prs
G7E9P600XXF2	600 mm	2 prs	128 prs
G7E9P650XXF2	650 mm	2 prs	128 prs
G7E9P700XXF2	700 mm	2 prs	128 prs
G7E9P750XXF2	750 mm	2 prs	128 prs

Components

FRONT LOCKING DEVICES	BOX	PALLET
AFCGXX3B	100 pcs right/100 pcs left	2400 pcs right/2400 pcs left
AFCEX56B	100 pcs right/100 pcs left	2400 pcs right/2400 pcs left

TILT ADJUSTMENT LEVER	BOX	PALLET
AGLRXX3F	12 pcs right/12 pcs left	2400 pcs right/2400 pcs left

SPACERS	BOX	PALLET
AFSFXXB	100 pcs	–

REAR-FIXED BRACKET AND MAGNET (SHELF)	BOX	PALLET
AROSXXY	20 magnets, 20 brackets	–

REAR HOOK BRACKET (SHELF)	BOX	PALLET
AGAPXXYI	100 pcs	–