

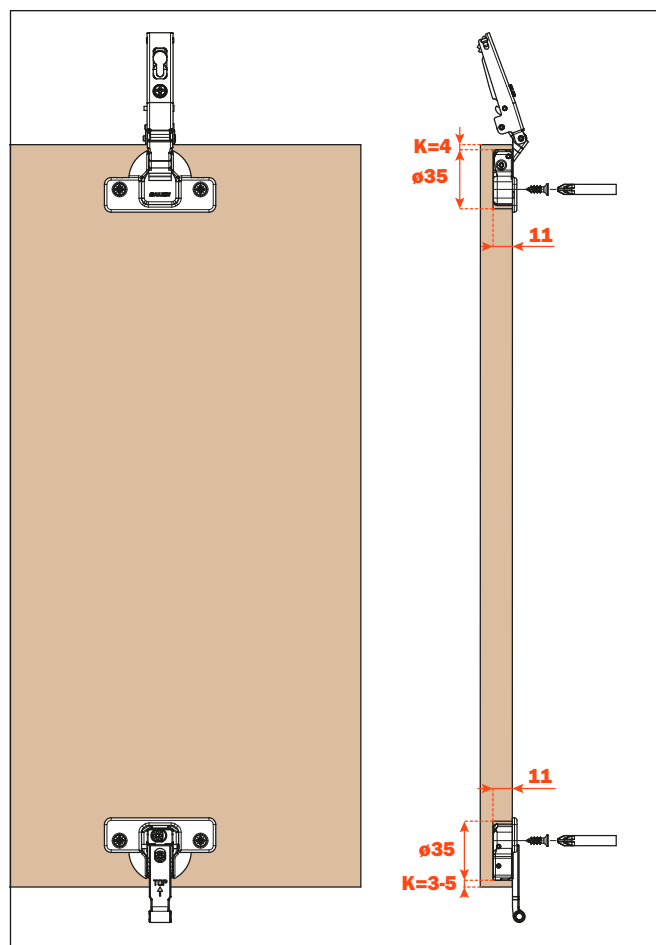
## EvoLift - Opening systems - Folding door

### Assembly instructions

#### Drilling pattern for the upper wooden door.

##### Available fixing systems for the hinge cup:

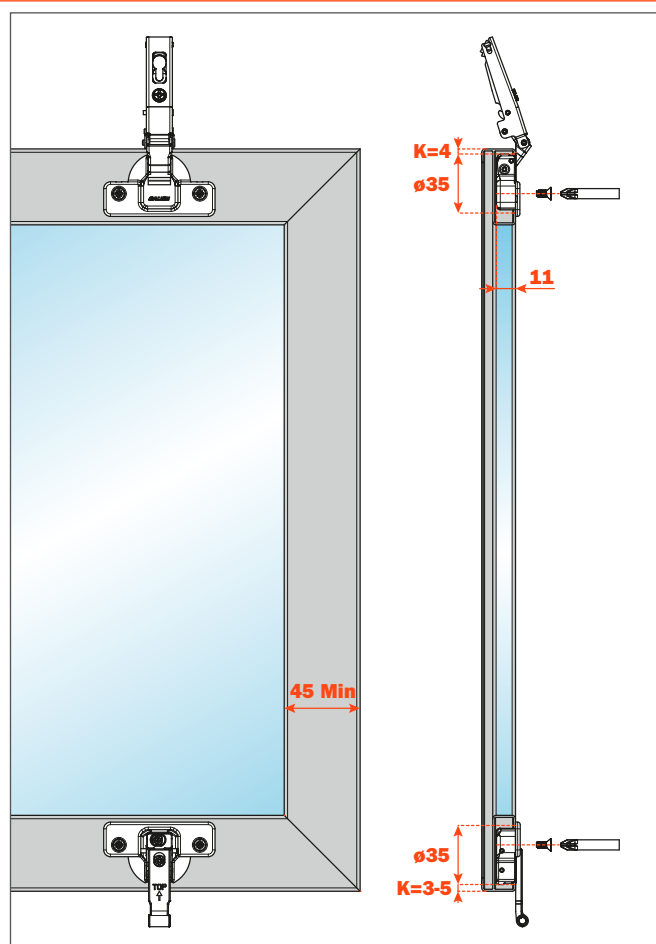
- A** = wood screw fixing, 48x6 mm drilling
- P** = wood screw fixing, 45x9.5 mm drilling
- U** = wood screw fixing, 52x5.5 mm drilling
- B** = dowel fixing, 48x6 mm drilling
- R** = dowel fixing, 45x9.5 mm drilling
- W** = dowel fixing, 52x5.5 mm drilling



#### Drilling pattern for the upper alu-framed door width min. 45 mm.

##### Available fixing systems for the hinge cup:

- A** = woodscrew fixing, 48x6 mm drilling
- P** = woodscrew fixing, 45x9.5 mm drilling
- U** = woodscrew fixing, 52x5.5 mm drilling





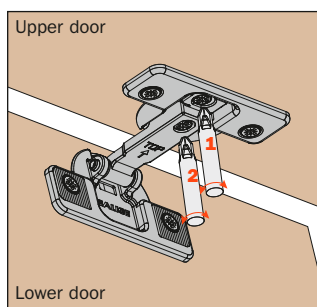
## Drilling pattern for the lower wooden door.

### Available fixing systems for the hinge cup:

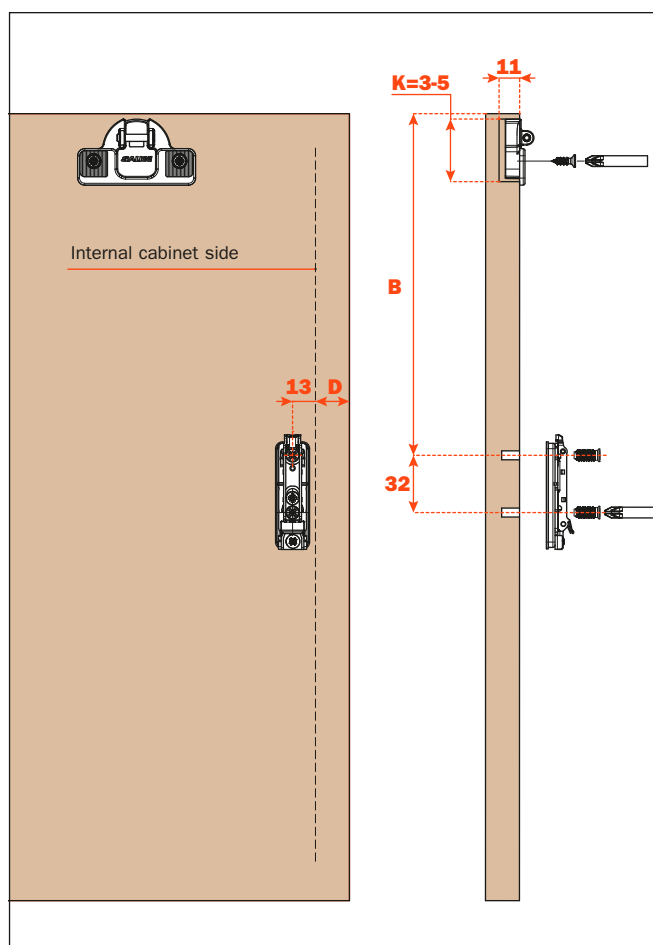
- A** = wood screw fixing, 48x6 mm drilling
- P** = wood screw fixing, 45x9.5 mm drilling
- U** = wood screw fixing, 52x5.5 mm drilling
- B** = dowel fixing, 48x6 mm drilling
- R** = dowel fixing, 45x9.5 mm drilling
- W** = dowel fixing, 52x5.5 mm drilling

**D** = sideways overlay

To determine the **B** value, use the table at page 32.



- 1** - Sideways adjustment  $\pm 1,5$  mm
- 2** - Height adjustment  $\pm 1,5$  mm



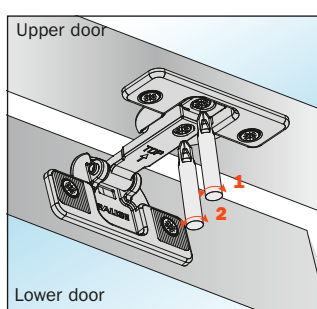
## Drilling pattern for the lower alu-framed door width min. 45 mm.

### Available fixing systems for the hinge cup:

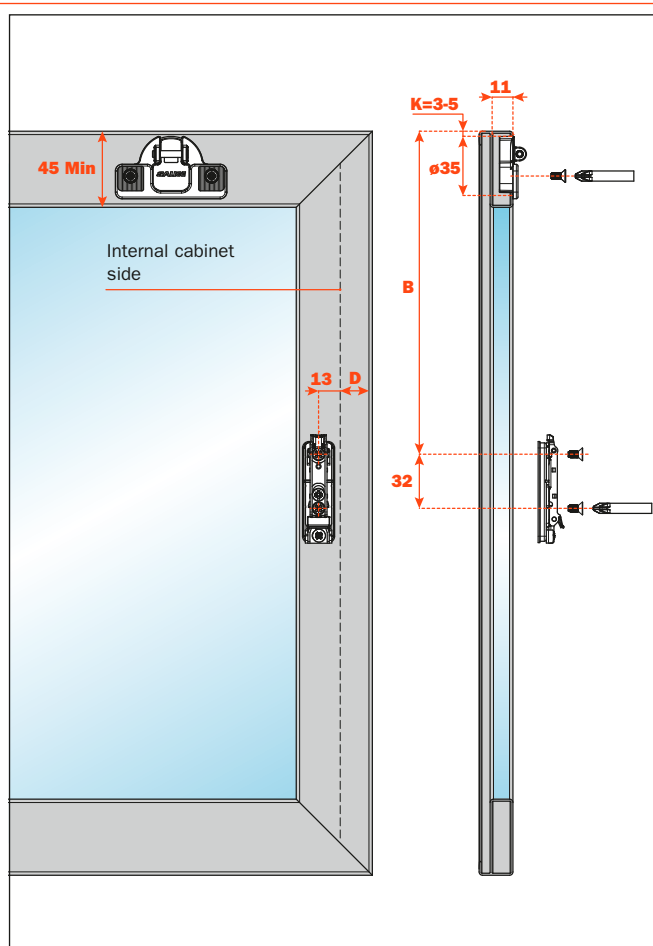
- A** = wood screw fixing, 48x6 mm drilling
- P** = wood screw fixing, 45x9.5 mm drilling
- U** = wood screw fixing, 52x5.5 mm drilling

**D** = sideways overlay

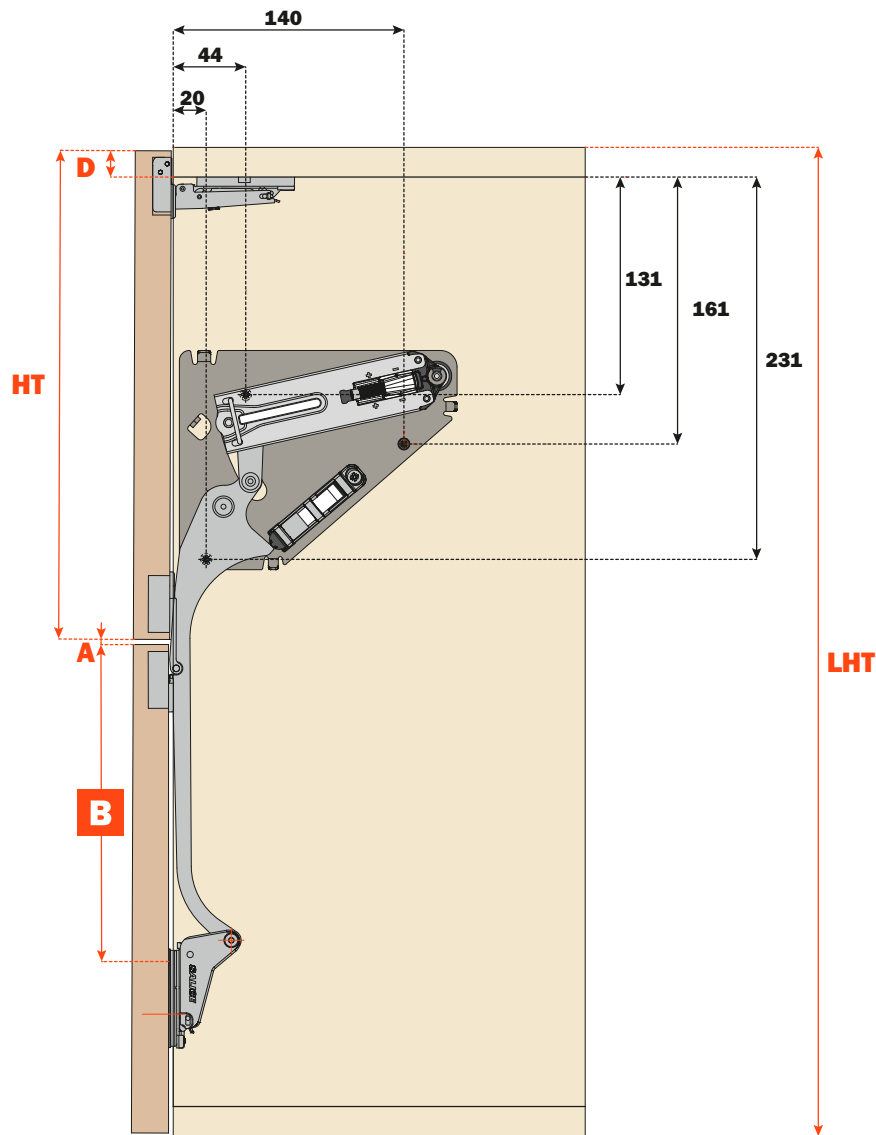
To determine the **B** value, use the table at page 32.



- 1** - Sideways adjustment
- 2** - Height adjustment



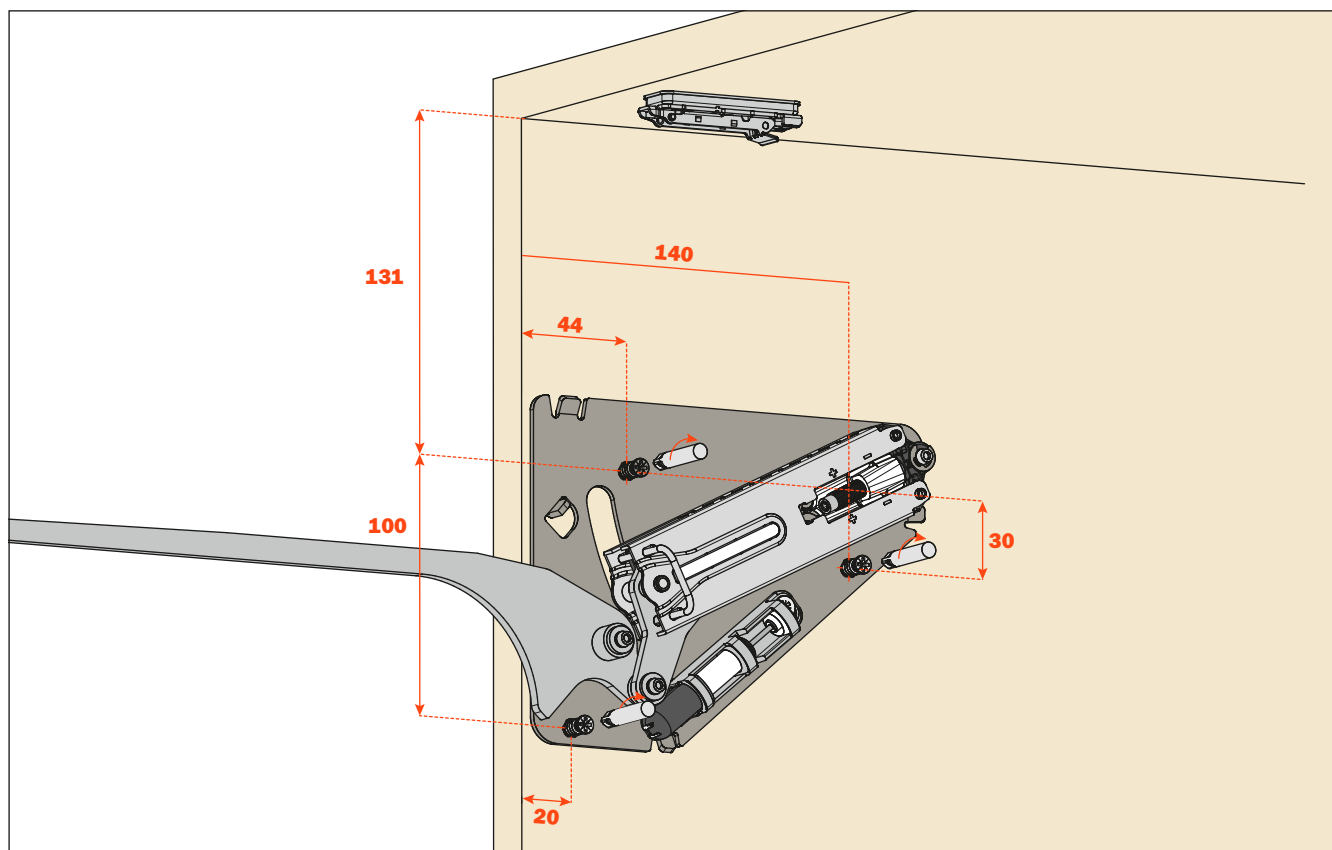
**EvoLift - Opening systems - Folding door**  
**Assembly instructions**



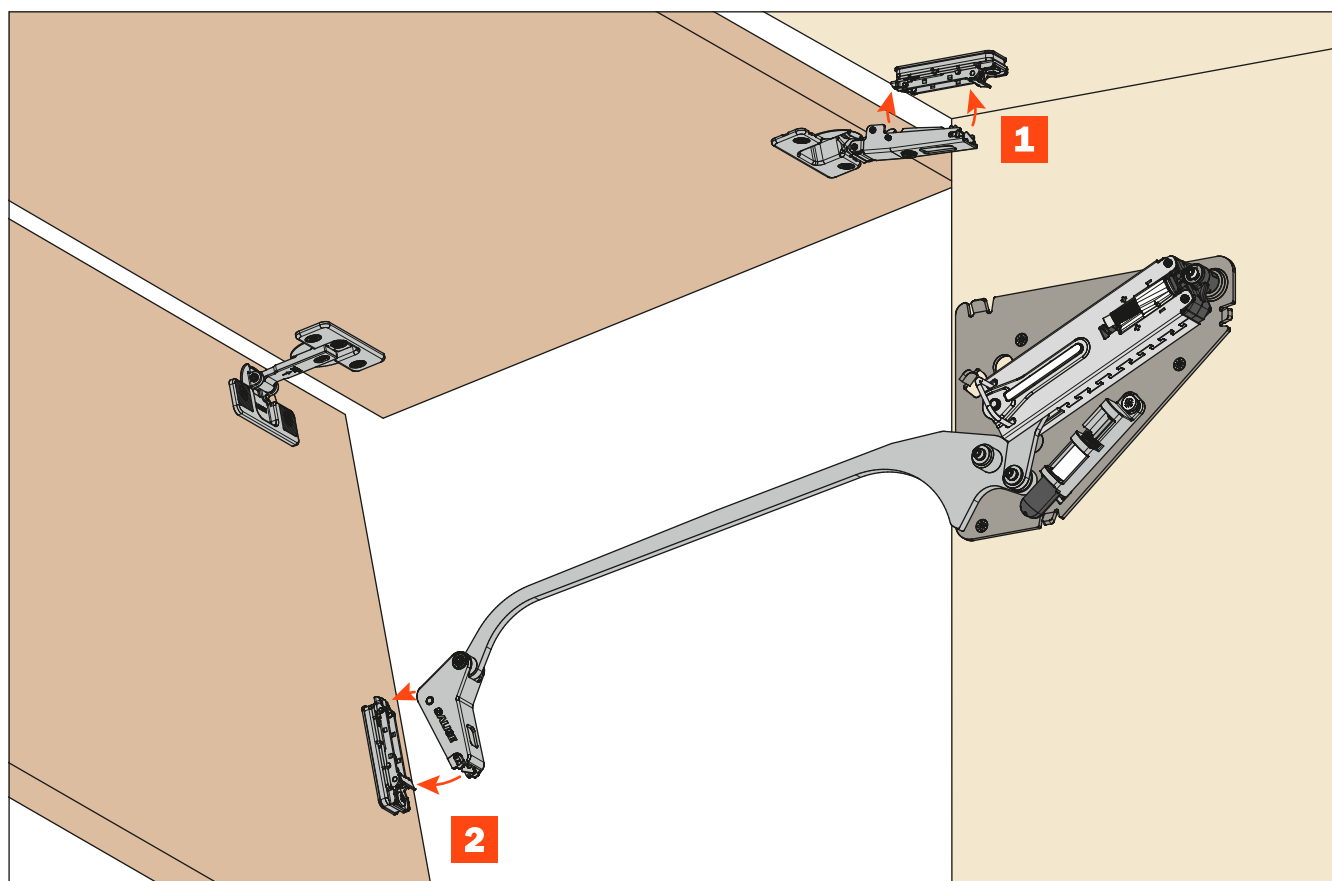
Arm length	LHT Cabinet height	Formula to determine the B value
600	570 ÷ 630	475 + D - HT - A
660	631 ÷ 690	505 + D - HT - A
720	691 ÷ 750	535 + D - HT - A
780	751 ÷ 810	565 + D - HT - A
910	881 ÷ 940	634 + D - HT - A



## Fixing the system to the cabinet side.

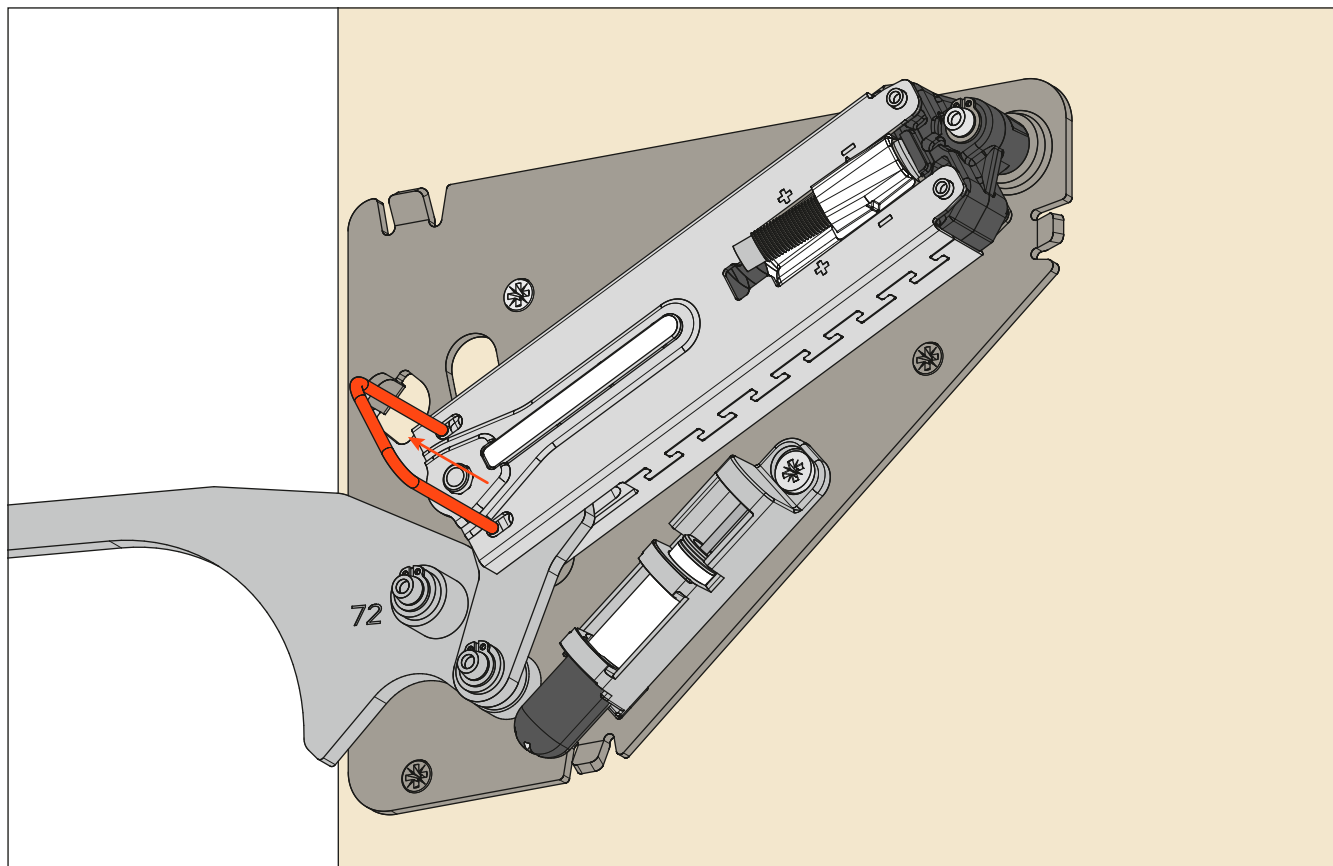


## Fitting the door to the cabinet.

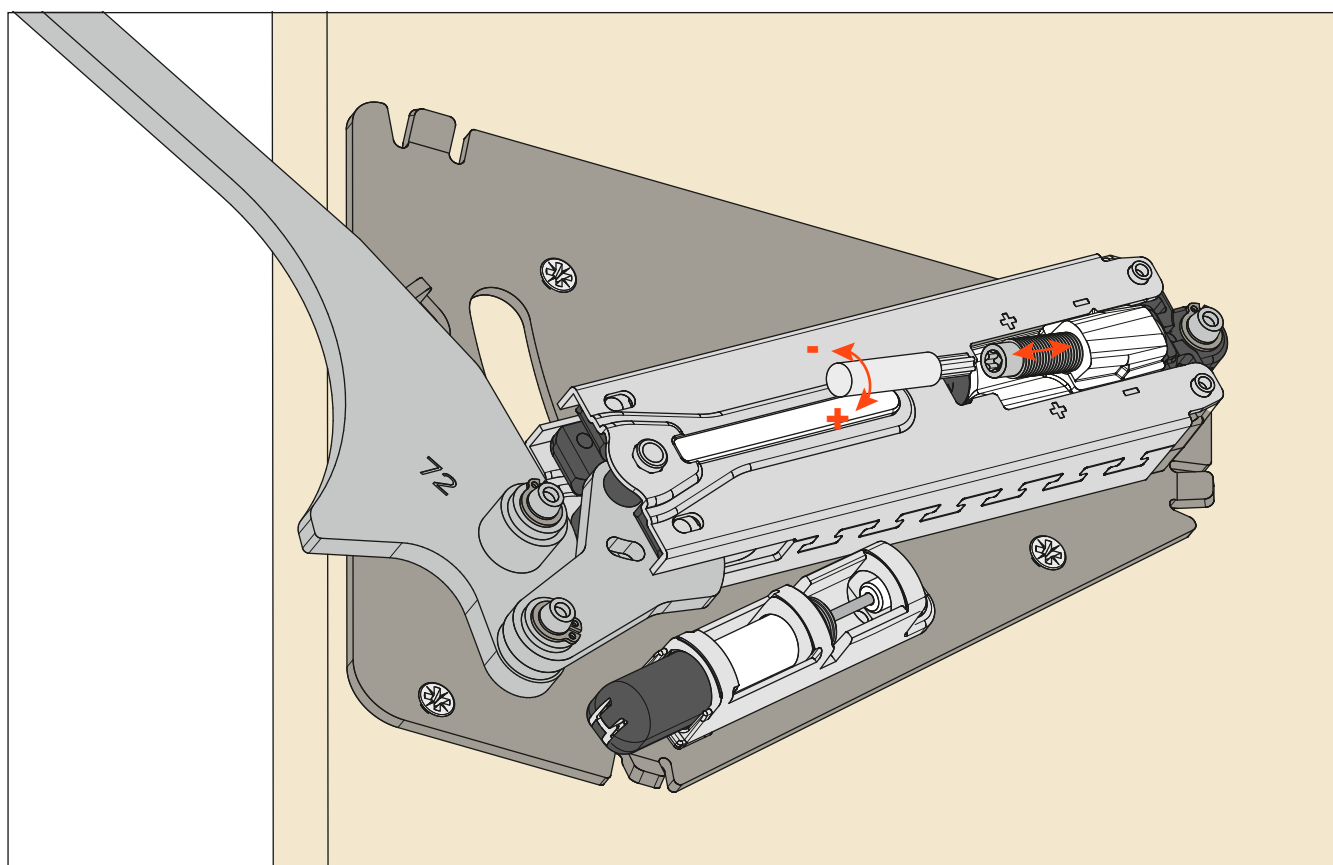


**EvoLift - Opening systems - Folding door****Assembly instructions****Withdraw the safety clip.**

Lower the door slightly until the safety clip can be easily withdrawn.

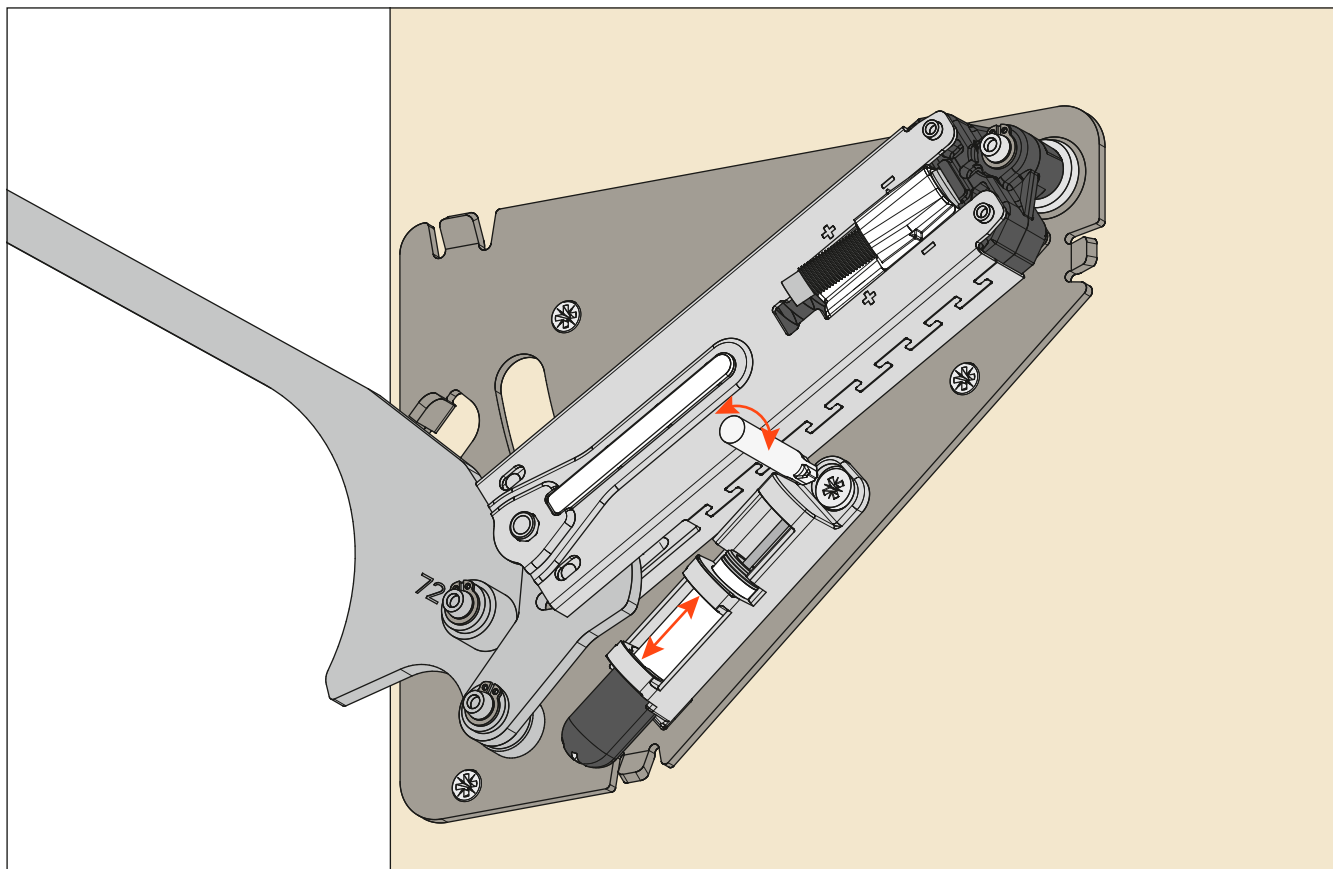
**Adjustment of the system strength.**

Use a Torx bit T20.

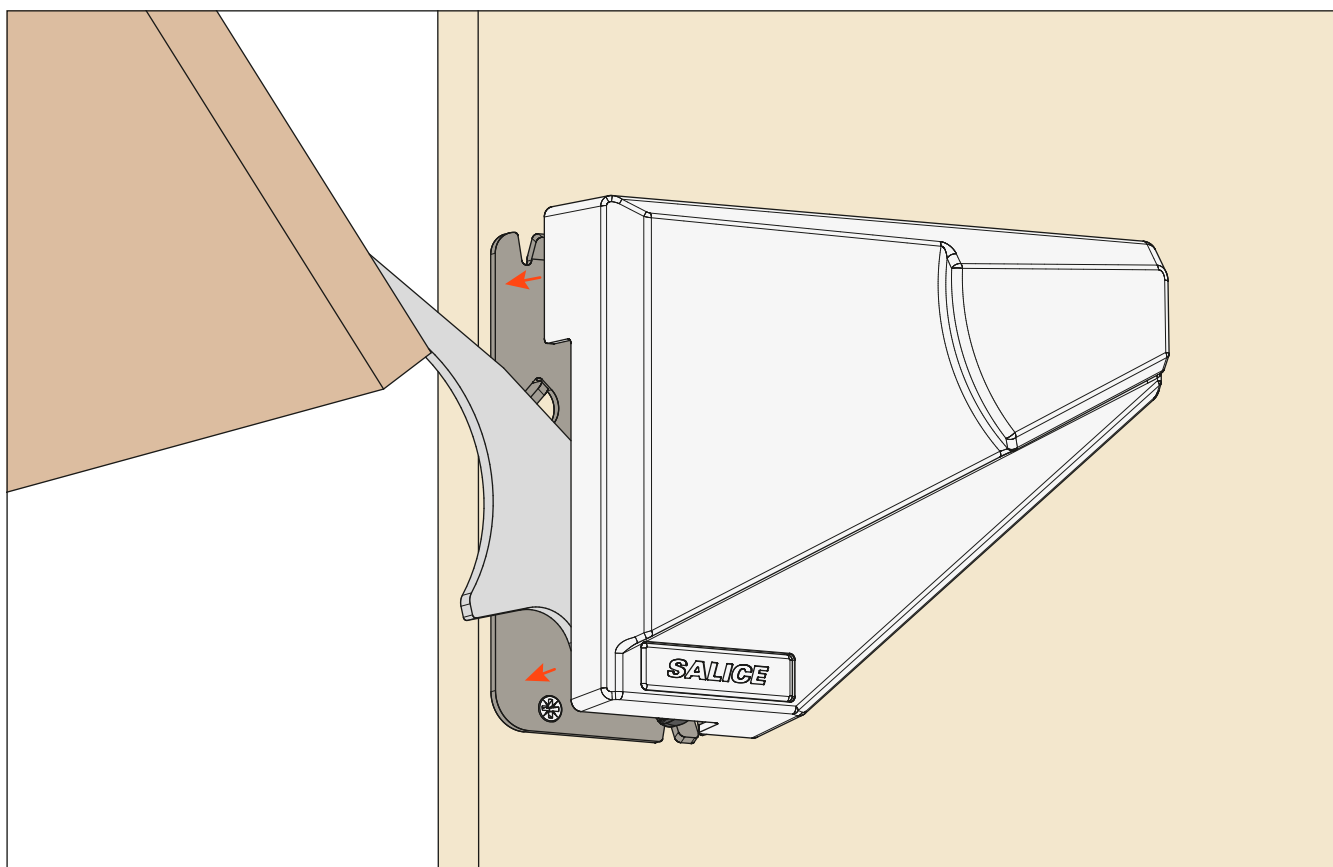


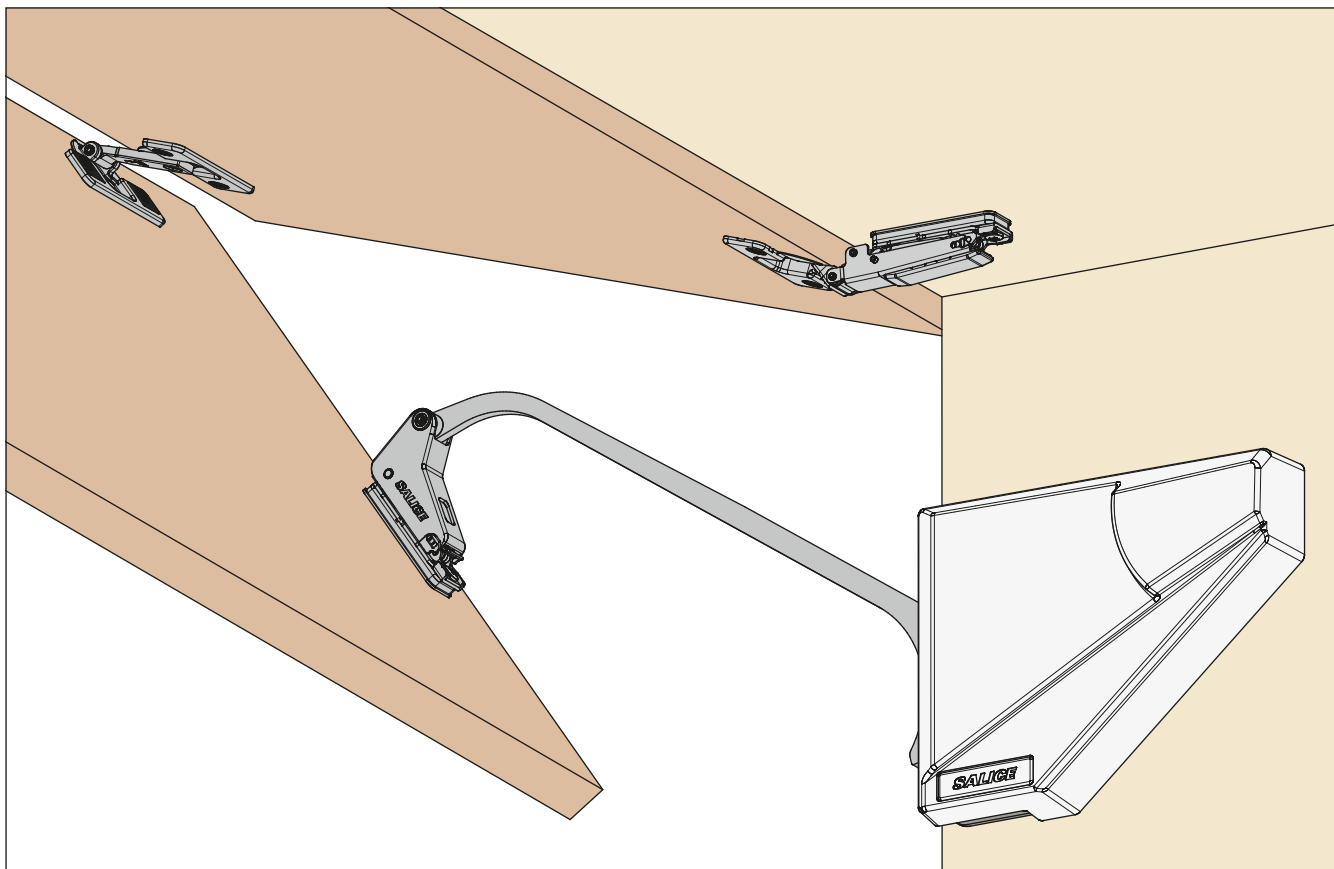
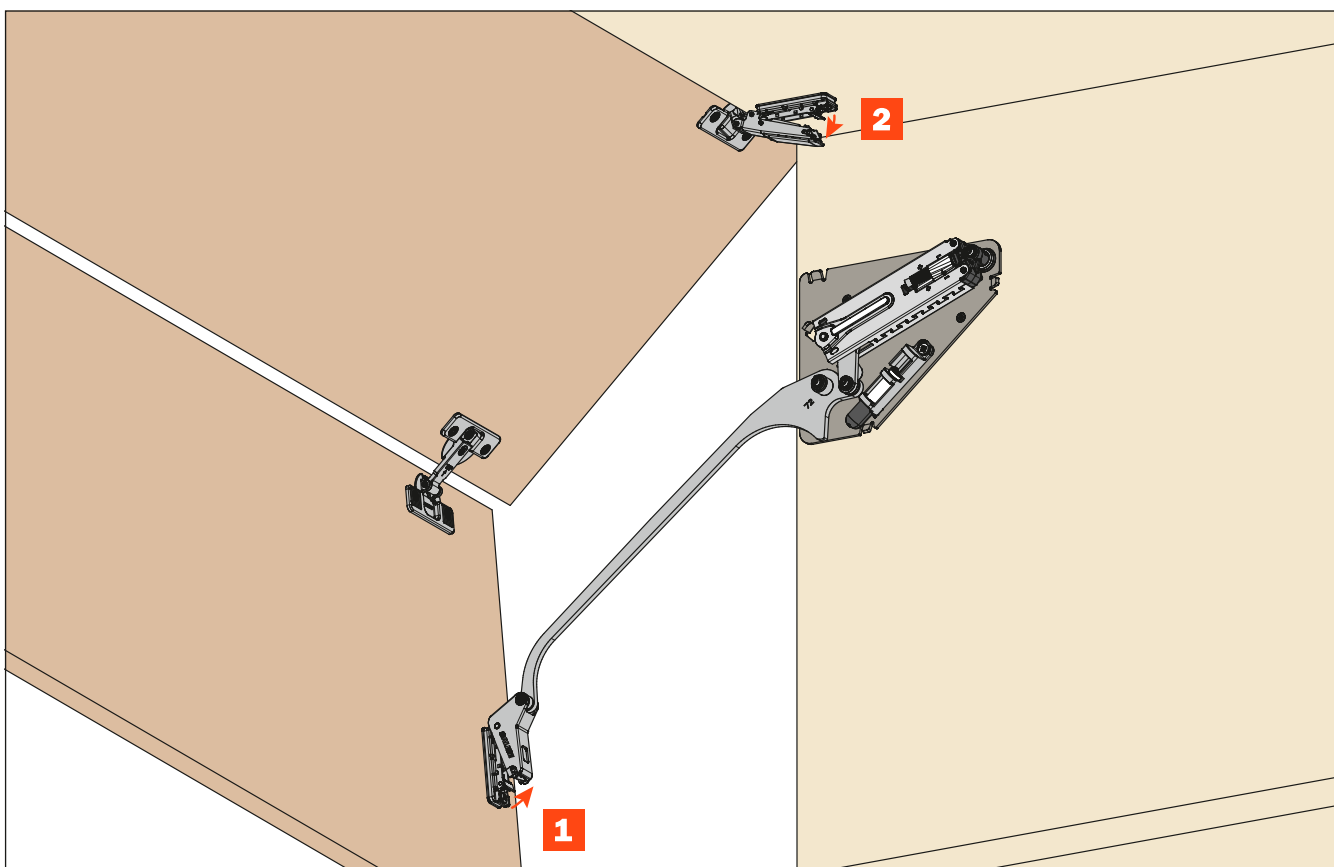


### Adjustment of the decelerating effect.



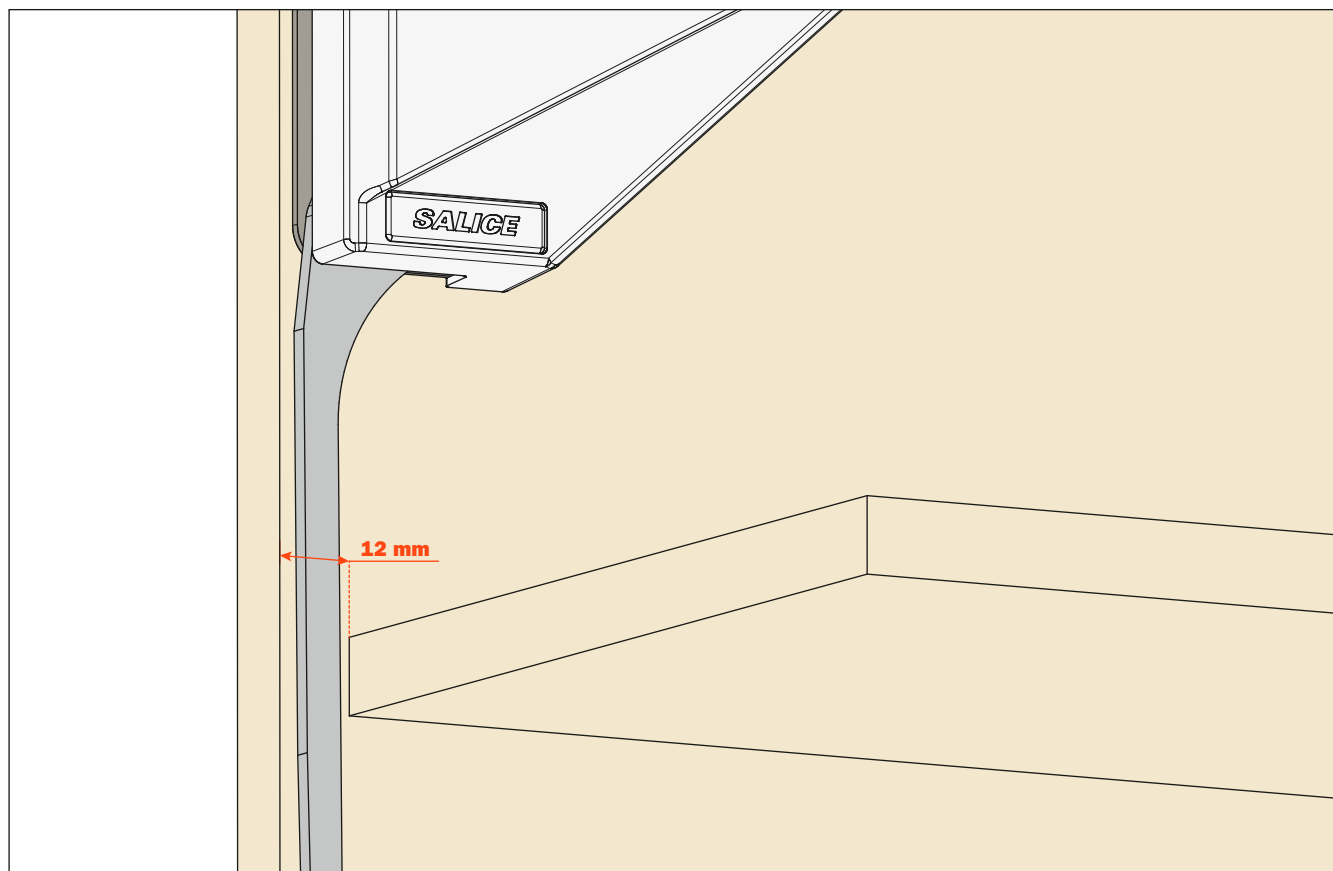
### Installing the cover.



**EvoLift - Opening systems - Folding door****Assembly instructions****View of the mounted system.****Removal of the door.**



### Dimension of the arm in the closed position.



### Dimensions of the system.

